



Revision Number: 004.2

Issue date: 04/06/2016

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	BONDERITE L-FM F 747 STAMPING LUBRICANT ACHESON known as MULTAN F 747	IDH number:	595363
Product type:	Lubricant	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone:	(860) 571-5100
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

PICTOGRAM(S)



Precautionary Statements

Prevention:	Wash thoroughly after handling. Wear eye and face protection. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Surfactant	Proprietary	30 - 60
Organic ester	Proprietary	10 - 30

IDH number: 595363

Product name: BONDERITE L-FM F 747 STAMPING LUBRICANT ACHESON known as MULTAN F 747

Potassium isostearate	Proprietary	10 - 30
Dipotassium tetraborate	1332-77-0	1 - 5
Benzotriazole	95-14-7	1 - 5
2-Methylpentane-2,4-diol	107-41-5	1 - 5

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get medical attention. DO NOT induce vomiting unless directed to do so by medical personnel.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use media appropriate for surrounding material.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	This product is an aqueous mixture which will not burn.
Hazardous combustion products:	Irritating and toxic gases or fumes may be released during a fire.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not take internally. For industrial use only. Do not mix this product with fluids which contain NITRITES/NITRATES. NITROSAMINE may be formed.
Storage:	For safe storage, store between 40 °F (4.4 °C) and 100 °F (37.8 °C). Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Thaw and mix thoroughly if frozen.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Surfactant	None	None	None	None
Organic ester	None	None	None	None
Potassium isostearate	None	None	None	None
Dipotassium tetraborate	2 mg/m3 TWA Inhalable fraction. 6 mg/m3 STEL Inhalable fraction.	None	None	None
Benzotriazole	None	None	None	None
2-Methylpentane-2,4-diol	25 ppm Ceiling	None	None	None

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Wear chemical goggles; face shield (if splashing is possible).

Skin protection:

Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Mild amine
Odor threshold:	Not available.
pH:	8.9
Vapor pressure:	Not determined
Boiling point/range:	> 100 °C (> 212°F)calculated
Melting point/ range:	Not determined
Specific gravity:	1.00 - 1.02
Vapor density:	Not applicable
Flash point:	Not applicable
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Complete
Partition coefficient (n-octanol/water):	Not determined
VOC content:	< 1 %
Viscosity:	400 mPa.s
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Incompatible materials:	This product may react with strong oxidizing agents. This product may react with strong reducing agents. Nitrites may react with organic amines to form nitrosamines which can cause cancer.
Reactivity:	Not available.
Conditions to avoid:	Excessive heat and contamination.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Prolonged and/or repeated skin contact with this product may cause irritation/dermatitis. Contact with skin can cause irritation and allergic reaction (sensitization) in some individuals.
Eye contact:	This product is irritating to the eyes. This product may be severely irritating to the eyes.
Ingestion:	Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Surfactant	None	No Records
Organic ester	None	No Records
Potassium isostearate	None	No Records
Dipotassium tetraborate	None	Metabolic
Benzotriazole	Oral LD50 (Rat) = 600 mg/kg Oral LD50 (Mouse) = 615 mg/kg	Irritant, Central nervous system
2-Methylpentane-2,4-diol	Oral LD50 (Rat) = 4.79 g/kg Oral LD50 (Mouse) = 3.5 g/kg	Irritant, Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Surfactant	No	No	No
Organic ester	No	No	No
Potassium isostearate	No	No	No
Dipotassium tetraborate	No	No	No
Benzotriazole	No	No	No
2-Methylpentane-2,4-diol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: No data available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New information added in Section(s): 3,9

Prepared by: Jennifer McKay, Regulatory Affairs Specialist

Issue date: 04/06/2016

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.