



Revision Number: 004.4

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	BONDERITE L-FM PL 101 FORMING LUBRICANT ACHESON known as MULTAN PL 101	IDH number:	594526
Product type:	Lubricant	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone:	(860) 571-5100
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

PICTOGRAM(S)



Precautionary Statements

Prevention:	Wash affected area thoroughly after handling. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Petroleum distillates, hydrotreated, light naphthenic	Proprietary	60 - 100

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Oil soluble magnesium sulfonate	Proprietary	10 - 30
Mineral oil	Unknown	1 - 5

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Ingestion:	If material is ingested, immediately contact a physician or poison control center. DO NOT induce vomiting unless directed to do so by medical personnel.
Symptoms:	See Section 11.
Notes to physician:	This material, if aspirated into the lungs, may cause chemical pneumonitis; treat the affected person appropriately.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	This product is combustible at high temperatures.
Hazardous combustion products:	Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear suitable protective clothing, gloves and eye/face protection.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. For industrial use only. Use good hygiene practices when handling this material, including changing and laundering work clothes after use. Discard contaminated shoes and leather goods. Keep away from heat, spark and flame.
Storage:	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Do not pressurize, cut, heat or weld containers. Empty product containers may contain product residue. Do not reuse empty containers.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Petroleum distillates, hydrotreated, light naphthenic	5 mg/m3 TWA Inhalable fraction.	500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist.	None	None
Oil soluble magnesium sulfonate	None	None	None	None
Mineral oil	None	None	None	None

Engineering controls:	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
Respiratory protection:	Respirators should be selected by and used under the direction of a trained health and safety professional following requirements found in OSHA's respirator standard (29 CFR 1910.134) and ANSI's standard for respiratory protection (Z88.2-1992). A written respiratory protection program, including provisions for medical certification, training, fit testing, exposure assessments, maintenance, inspection, cleaning, and convenient, sanitary storage must be implemented. If concentrations are below the TLV and/or PEL, a NIOSH approved disposable dust/mist respirator may be used for personal comfort. For concentrations above the TLV and/or PEL but less than 10 times these limits, a NIOSH approved half-facepiece respirator equipped with dust-mist cartridges may be used. For concentrations greater than 10 times these limits, consult the NIOSH respirator decision logic found in Publication No. 87-116 or ANSI Z88.2-1992.
Eye/face protection:	Wear chemical goggles; face shield (if splashing is possible).
Skin protection:	Acceptable materials for gloves include: polyvinyl chloride; neoprene; nitrile; polyvinyl alcohol; viton. Gloves should be tested to determine suitability for prolonged contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Mineral oil
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not determined
Boiling point/range:	250 °F (121.1 °C)None
Melting point/ range:	Not available.
Specific gravity:	0.912 - 0.915 at 16 °C (60.8 °F)
Vapor density:	Not determined
Flash point:	138 °C (280.4 °F) HST-US 027F

Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not available.
VOC content:	34.5 % EPA Method 24
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system. Excessive inhalation of this material causes headache, dizziness, nausea and incoordination.
Skin contact:	Prolonged and/or repeated skin contact with this product may cause irritation/dermatitis.
Eye contact:	This product may cause irritation to the eyes.
Ingestion:	Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Petroleum distillates, hydrotreated, light naphthenic	None	Irritant
Oil soluble magnesium sulfonate	None	No Data
Mineral oil	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Petroleum distillates, hydrotreated, light naphthenic	No	No	No
Oil soluble magnesium sulfonate	No	No	No
Mineral oil	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: No data available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Wastes must be tested using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes. Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Reviewed SDS. Reissued with new date., Corrected information in Section(s): 3

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