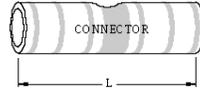


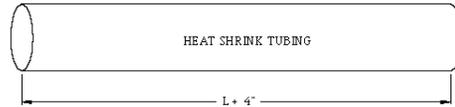
# Thick Wall Heat Shrink Tubing with Sealant Installation Instructions

## Connector Insulation for use with Underground Conductors.

1. Select applicable HST tubing size for the cable to be spliced from the above table. Clean cables.

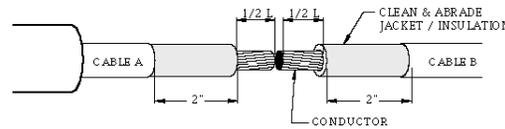


2. Measure the length of the connector.

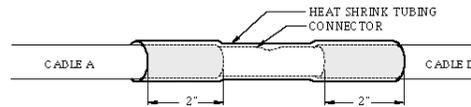


3. Cut the HST tubing such that HST is 4" (minimum) longer than the measured connector length.

4. Slide HST tubing over either cable to be spliced.



5. Remove insulation/jacket a distance of one-half the connector length ( $1/2 L$ ) from each cable to be spliced. Clean and abrade a 2" section from the end of the jacket/insulation.



6. Install connector.

7. Position HST tubing over connector and center. Shrink HST tubing starting at center, shrink around the sleeve and alternating each way until sealant flows out of both ends.

Catalog No.	Inside Diameter		Cable Range AWG
	Expanded (Min.)	Recovered (Max.)	
HST14-10	0.35"	0.12"	#14-10
HST8-4	0.75"	0.24"	#8-1
HST2-3/0	1.10"	0.35"	#2-4/0
HST2/0-300	1.50"	0.47"	#1/0-400
HST300-650	2.00"	0.63"	250-600