



## PRODUCT DATA SHEET

TrueTap® HD Heavy Duty Cutting Fluid, 55 Gal  
No. 03403 | Item# 1003505



### Product Description

A heavy-duty cutting fluid designed for use in severe applications. Thick, honey-like fluid clings to the cutting tool throughout the operation. Excellent for use on tough stainless steel and exotic metals.

### Applications

Tapping, threading, drilling, sawing, shearing, turning, and reaming metal parts, pipes, conduit, screws, bolt holes, housings, aluminum sheets, strapping, gears and chains.

### Unit Package Description

55 Gallon Drum

### Brand

CRC

### Generic Description 1

Heavy Duty Cutting Fluid

### Net Fill

55 Gal

### UPC Code

078254034034

### Unit Dimensions

35H x 24.5W x 24.5D in

### Units Per Case

1

### Case Dimensions

35H x 24.5W x 24.5D in

### Cases Per Pallet

4

### Case Weight

430 lbs

### Appearance

Amber Liquid

### Flash point (F)

415°F

### Flash point (C)

213°C

### Flammability Class - CPSC

None

### Spec Gravity Concentrate

1.11

### Plastic Safe

Yes

### Evaporation Rate

Slow

### Film Type

Lubricating Oil

### Propellant

None

### DOT Proper Shipping Name

Not Regulated

### VOC % (Consumer Product def)

<1

Last revised: 11/9/2017  
Page 1 of 2



Customer Care: 800-556-5074  
Technical Assistance: 800-521-3168  
[www.crcindustries.com](http://www.crcindustries.com)

CRC Industries is a worldwide leader in the production of specialty chemicals for maintenance and repair professionals serving industrial, electrical, aviation, automotive and marine markets. CRC is ISO 9001:2008 certified and adheres to the strictest guidelines for quality in all facets of research, development and production.



CRC®, K&W®, Sta-Lube®, Marykate® and products denoted with ® and ™ are trademarks of CRC Industries, Inc.



## PRODUCT DATA SHEET



VOC g/L (Consumer Product def)	<60
VOC lbs/gal (Consumer Prod def)	<0.5
VOC Category	Cutting or Tapping Oil (Non-Aerosol)
Restricted from Sale In:	SCAQMD

Last revised: 11/9/2017  
Page 2 of 2



Customer Care: 800-556-5074  
Technical Assistance: 800-521-3168  
[www.crcindustries.com](http://www.crcindustries.com)

CRC Industries is a worldwide leader in the production of specialty chemicals for maintenance and repair professionals serving industrial, electrical, aviation, automotive and marine markets. CRC is ISO 9001:2008 certified and adheres to the strictest guidelines for quality in all facets of research, development and production.



CRC®, K&W®, Sta-Lube®, Marykate® and products denoted with ® and ™ are trademarks of CRC Industries, Inc.