

A.Y. McDonald Mfg. Co.
Stainless Steel Band
Saddle Instructions
for Saddles

1. Whenever possible, saddles should be installed after pipe pressure testing is completed.
2. Make sure the proper type and size saddle have been selected for the pipe.

NOTE: Both 10" and 12" saddles are available with multiple strap and saddle top combinations. Make sure the pipe size lies in the ranges listed on the strap/saddle top combination.

3. Clean pipe surface thoroughly.
4. DO NOT use Vaseline®, plumber's grease, or any other petroleum based product on seals or o-rings.
5. Mount saddle on pipe with outlet facing desired direction.
6. **Tighten nuts evenly to a torque of 30-35 FOOT POUNDS.**
7. **Overtightening can cause failure of the pipe and/or the saddle.**
8. After the corporation stop has been installed, recheck saddle torque and tighten if necessary.
9. A.Y. McDonald stainless steel band saddles are designed to withstand water working pressure, up to but not exceeding, the working pressure rating of the pipe. **Use only on a cold water service.**
10. Saddle testing should be accomplished while services are exposed and prior to backfilling.



WARNING: It is unlawful in **CALIFORNIA & VERMONT (effective 1/1/2010); MARYLAND (effective 1/1/2012); LOUISIANA (effective 1/1/2013) and the UNITED STATES OF AMERICA (effective 1/4/2014)** to use any product in the installation or repair of any public water system or any plumbing in a facility or system that provides water for human consumption if the wetted surface area of the product has a weighted average lead content greater than 0.25%. This prohibition does not extend to service saddles used in California, Louisiana or under USA Public Law 111-380.



A.Y. McDonald Mfg. Co.

P.O. BOX 508 • DUBUQUE, IA 52004-0508
800-292-2737 • FAX 800-832-9296