

70-400 SERIES

Single Union End Solder Bronze Ball Valve

Solder Ends, Single Union End, 600 CWP (psig), Cold Non-Shock.
150 psig Saturated Steam.
Vacuum Service to 29 inches Hg.
MSS SP-110 compliant.



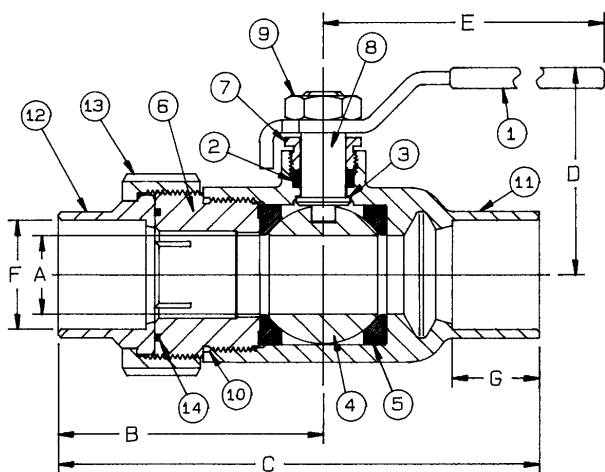
FEATURES

- Reinforced seats
- Fluorocarbon O-Ring sealed single union requires only light torque to seal
- Blow-out-proof stem design
- Adjustable packing gland

VARIATIONS AVAILABLE:

70-440 Series (316 SS Ball & Stem)

The 70-400 is designed to be soft soldered into lines without disassembly. This allows a tested valve to be installed without disturbing the seats and seals in any way. Soldering temperature not to exceed 500°F.



STANDARD MATERIAL LIST

	PART	MATERIAL
1	Lever and grip	Steel, zinc plated w/vinyl
2	Stem packing	MPTFE
3	Stem bearing	RPTFE
4	Ball	B16, chrome plated
5	Seat (2)	RPTFE
6	Retainer	B16 or B584-C84400
7	Gland nut	B16
8	Stem	B16
9	Lever nut	Steel, zinc plated
10	Body seal (1.25" to 2")	PTFE
11	Body	B584-C84400
12	Tailpiece	B16 or B584-C84400
13	Union nut	B16 or B584-C84400
14	Union seal	Fluorocarbon

OPTIONS AVAILABLE: (More information in Section J)

(SUFFIX)	OPTION	SIZES
-01	Standard Configuration	All
-02	Stem Grounded	3/8" to 2"
-04	2.25" CS Stem Extension	3/8" to 2"
-05	Plain Ball	3/8" to 2"
-07	Steel Tee Handle	3/8" to 2"
-08	90° Reversed Stem	3/8" to 2"
-10	SS Lever & Nut	3/8" to 2"
-14	Side Vented Ball (Uni-Directional)	3/8" to 2"
-15	Wheel Handle, Steel	3/8" to 2"
-16	Chain Lever - Vertical	3/4" to 2"
-17	Rough Chrome Plated - Bronze Valves	3/8" to 2"
-18	Plain Yellow Grip	3/8" to 2"
-20	Slot Vented Ball (Bi-Directional) - Bronze Valves	3/8" to 2"
-21	UHMWPE Seats (Non-PTFE)	3/8" to 2"
-24	Graphite Packing	3/8" to 2"
-27	SS Latch-Lock Lever & Nut	3/8" to 2"
-30	Cam-Lock and Grounded	3/8" to 2"
-32	SS Tee Handle & Nut	3/8" to 2"
-35	PTFE Trim	3/8" to 2"
-45	Less Lever & Nut	3/8" to 2"
-46	Latch-Lock Lever - Lock in Closed Position Only	3/8" to 2"
-48	SS Oval Handle (No Latch) & Nut	3/8" to 2"
-49	Assembled Dry	3/8" to 2"
-50	2.25" CS Locking Stem Extension	3/8" to 2"
-56	Multifill Seats & Packing	3/8" to 2"
-57	Oxygen Cleaned	3/8" to 2"
-58	Chain Lever - Horizontal	3/4" to 2"
-60	Grounded Ball & Stem	3/8" to 2"
-63	NPT x Solder/Socket Weld	3/8" to 2"
-92	Balancing Stop	3/8" to 2"
-94	2.25" CS Stem Extension and Balancing Stop	3/8" to 2"

PRODUCT NUMBER	SIZE	A	B	C	D	E	F	G	WT.
70-402-01	3/8"	0.37	1.81	3.09	1.75	3.87	0.503	0.37	0.85
70-403-01	1/2"	0.50	2.00	3.43	1.75	3.87	0.628	0.50	1.02
70-404-01	3/4"	0.68	2.62	4.56	2.06	4.78	0.878	0.75	1.93
70-405-01	1"	0.87	2.81	5.06	2.25	4.78	1.129	0.90	2.42
70-406-01	1.25"	1.00	2.87	5.18	2.62	5.50	1.378	0.96	4.11
70-407-01	1.5"	1.25	2.92	5.53	3.10	8.00	1.629	1.09	5.44
70-408-01	2"	1.50	3.50	6.75	3.24	8.00	2.129	1.34	7.77

FOR PRESSURE/TEMPERATURE RATINGS, REFER TO PAGE M-10, GRAPH NO. 4

FLOW DATA

For Apollo® Ball Valves

The listed Cv "factors" are derived from actual flow testing, in the Apollo® Ball Valve Division, Conbraco Industries, Inc., Pageland, South Carolina. These tests were completed using standard "off the shelf" valves with no special preparation and utilizing standard schedule 40 pipe. It should be understood that these factors are for the valve only and also include the connection configuration. The flow testing is done utilizing water as a fluid media and is a direct statement of the gallons of water flowed per minute with a 1 psig pressure differential across the valve/connection unit. Line pressure is not a factor. Because the Cv is a factor, the formula can be used to estimate flow of most media for valve sizing.

FLOW OF LIQUID

$$Q = C_v \sqrt{\frac{\Delta P}{\text{SpGr}}}$$

$$\text{or } \Delta P = \frac{(Q)^2 (\text{SpGr})}{(C_v)^2}$$

Where:

Q = flow in US gpm
 ΔP = pressure drop (psig)
 SpGr = specific gravity at flowing temperature
 Cv = valve constant

FLOW OF GAS

$$Q = 1360 C_v \sqrt{\frac{(\Delta P) (P_2)}{(\text{SpGr}) (T)}}$$

$$\text{or } \Delta P = \frac{5.4 \times 10^{-7} (\text{SpGr}) (T) (Q)^2}{(C_v)^2 (P_2)}$$

Where:

Q = flow in SCFH
 ΔP = pressure drop (psig)
 SpGr = specific gravity (based on air = 1.0)
 P₂ = outlet pressure-psia (psig + 14.7)
 T = (temp. °F + 460)
 Cv = valve constant

CAUTION: The gas equation shown, is valid at very low pressure drop ratios. The gas equation is **NOT** valid when the ratio of pressure drop (ΔP) to inlet pressure (P₁) exceeds 0.02.

NOTE: Only use the gas equation shown if (P₁-P₂)/P₁ is less than 0.02.

Cv FACTORS FOR APOLLO VALVES

VALVE	SIZE (IN.)														
	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
70B-140 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
70-100/200 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
70-300/400 Series	--	--	15	30	43	48	84	108	--	--	--	--	--	--	--
70-600 Series	2.3	4.5	5.4	12	14	21	34	47	--	--	--	--	--	--	--
70-800 Series	8.4	7.2	15	30	43	48	84	--	--	--	--	--	--	--	--
71-AR Series	--	--	--	30	43	48	84	108	190	370	--	--	--	--	--
71-100/200 Series	--	--	--	30	43	48	84	108	190	370	--	--	--	--	--
72-100/900 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
73A-100 Series	8.4	7.2	15	30	43	48	84	108	--	--	--	--	--	--	--
73-300/400 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
74-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
75-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76F-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76FJ-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76FK-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76-300/400 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
76-600 Series	2.3	4.5	5.4	12	14	21	34	47	--	--	--	--	--	--	--
76J-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76J-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76K-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76K-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
7K-100 Series	--	--	15	51	68	125	177	389	503	--	--	--	--	--	--
77-AR Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
77C-100/200 Series	4.5	7.2	16	36	68	125	177	389	503	--	--	--	--	--	--
77D-140 Series	4.5	7.2	16	36	68	125	177	389	--	--	--	--	--	--	--

continued on next page

FLOW DATA

For Apollo® Ball Valves

Cv FACTORS FOR APOLLO VALVES (continued from M-3)

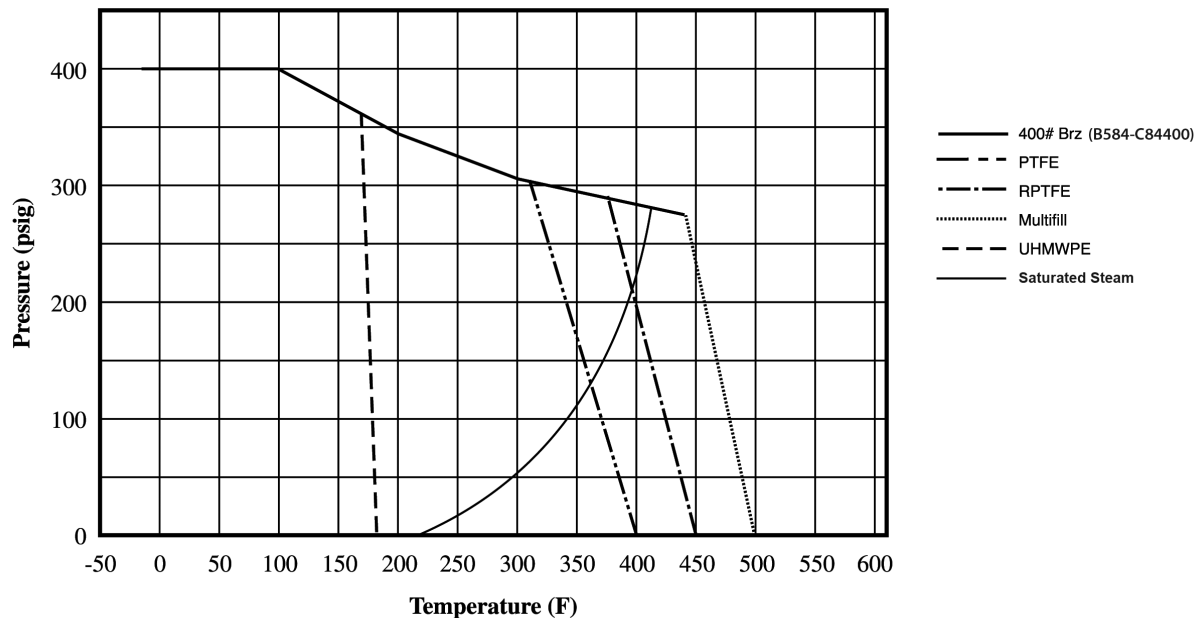
VALVE	SIZE (IN.)														
	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
77D-640 Series	--	--	--	11	24	35	--	--	--	--	--	--	--	--	--
77G-UL Series	4.5	7.2	16	36	68	125	177	389	503	--	--	--	--	--	--
77W Series	--	--	16	36	68	125	177	389	--	--	--	--	--	--	--
77-100/200 Series	8.1	15	15	51	68	125	177	389	503	--	--	--	--	--	--
79 Series	8.5	8.5	9.8	32	44	66	148	218	440	390	--	--	--	--	--
80 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
82-100/200 Series	8.1	14	26	51	68	120	170	376	510	996	1893	--	--	--	--
83A/83B Series	8.1	14	26	51	68	120	170	376	--	--	--	--	--	--	--
83R-100/200 Series	--	--	--	--	--	--	170	376	--	996	1893	--	--	--	--
86A/86B Series	8.1	14	26	51	68	120	170	376	--	--	--	--	--	--	--
86R-100/200 Series	--	--	--	--	--	--	170	376	--	996	1893	--	--	--	--
87A-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87A-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87A-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87A-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87A-F00 Series	--	--	--	--	75	--	195	410	545	1021	2016	4837	--	--	--
87B-100 Series	--	--	--	--	--	--	--	--	--	375	673	1099	1902	3890	--
87J-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87J-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87J-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87J-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87K-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87K-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87K-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87K-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
88A-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
88A-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-F00 Series	--	--	--	--	75	--	195	410	545	1021	2016	4837	--	--	--
88B-100 Series	--	--	--	--	--	--	--	--	--	375	673	1099	1902	3890	--
89-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
9A-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
90-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
92-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
93-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
94A-100/200 Series	6	7	19	34	50	104	268	309	629	1018	1622	--	--	--	--
96-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
399-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
489-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--

PRESSURE TEMPERATURE RATINGS

400 CWP

Bronze ASTM B584-C84400

(GRAPH 3)



600 CWP

Bronze ASTM B584-C84400

(GRAPH 4)

