



**AK INDUSTRIES**

**POLY SUMP & SEWAGE BASINS**



**SERVING THE WASTEWATER INDUSTRY SINCE 1981**

[WWW.AKINDUSTRIES.COM](http://WWW.AKINDUSTRIES.COM)



# AK INDUSTRIES, INC.

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Dear Customer,

We are pleased to present to you our latest catalog of Poly Sump & Sewage Basins and accessories. We have continuously improved our existing product lines while adding new products year after year.

Improvements have come from redesigning products, such as the triple-garage basin or investing in new machinery to more efficiently and cost-effectively produce our basins. Our products are quickly becoming the universal standard for the wastewater industry, such as our "Poly Pro" line of basins or our flexible grommets "Adapt-a-Flex" product line.

Our company has been in business since 1981. In those 35 years since my brother and I founded AK Industries, we have learned that in order to be successful and remain successful, a business must meet the following criteria.

First, a top quality line of products would need to be provided to the industry with consistent engineering and product detail.

Second, we must dedicate ourselves to providing reliable customer service that can respectfully solve problems by educating customers on products. This saves them time and money. We have invested in our employees, and our employees have proven indispensable to our success because of their knowledge and service to the customer.

Lastly, we understand that in order to be successful, we must offer products that provide the best value to the customer. It's not a matter of having the most expensive or the cheapest product on the market. It's a matter of having the product that delivers the biggest value to your customers.

Whether you are a new customer, or an existing customer, we want to extend our gratitude for choosing AK Industries. We can't wait to prove to you that we offer "The Best Around Underground" in the sump & sewage basin industry. We realize our next 35 years of business will depend on continued commitment to product quality, innovating existing products, and providing quality customer service.

Let us prove to you why we are still

*"The Best Around Underground!"*

Stephen A. Sabo

# "THE BEST AROUND UNDERGROUND"

*For over 35 years as a manufacturer, we have responsibly mitigated our waste and environmental impact through advanced in-house recycling programs, waste management systems, and even replacing every light bulb across our 250,000 sq. ft of manufacturing space with high efficiency lighting.*

*We are a manufacturer of technologies that are designed to protect the environment, so it is paramount that our company responsibly and sustainably handle our waste and our environmental impact.*



Submersible Wastewater Pump Association





# POLY PRO SERIES

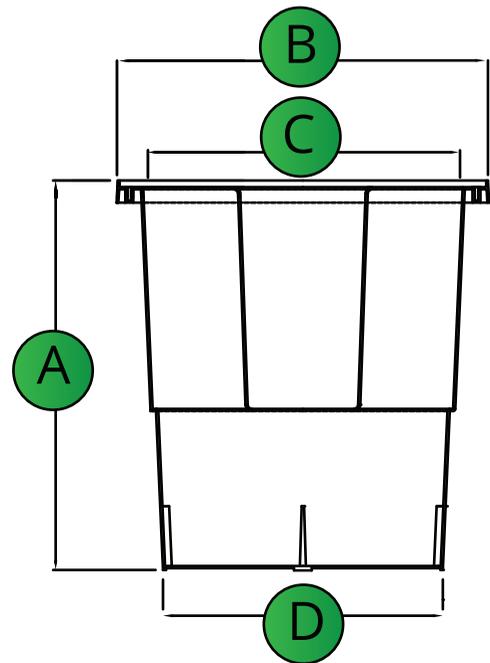
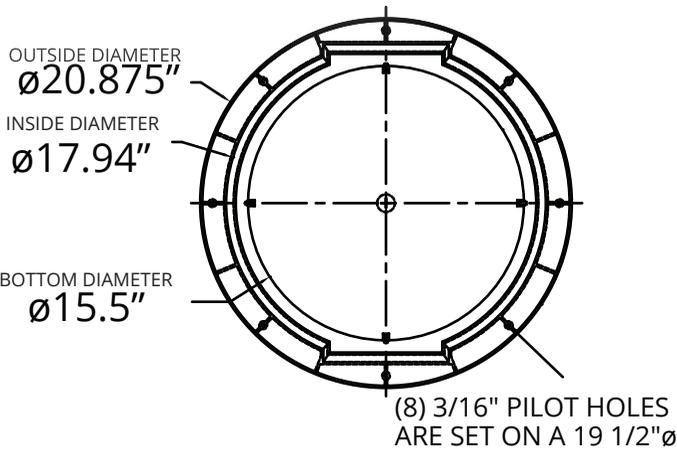
The Poly Pro Series 18x22" is an injection molded, polyethylene sump basin that offers a true 22 gallon capacity coupled with the ability to accept a variety of fittings and covers, which makes this the perfect basin for your installation.



<b>MATERIAL</b>	High Quality High Density Polyethylene (HDPE)
<b>WEIGHT</b>	AKP35000 – 18X22 – 7 lbs
	AKP38000 – 18X30 – 8.5 lbs
<b>VOLUME</b>	AKP35000 – 22 Gallons
	AKP38000 – 30 Gallons
<b>WALL THICKNESS</b>	0.188"
<b>WARRANTY</b>	One year

### DETAILS

- Accepts up to 4" Adaptaflex, PVC Hubs, & Cast Iron Hubs
- Reinforced, recessed flange
- Max temperature: 140 degrees F
- See Covers page for available cover configurations & sizes
- Accepts plate with pump feet
- Optional pump locator pockets



PART NUMBER FAMILY	INTERNAL DIAMETER x HEIGHT (in)	CAPACITY (US GALLONS)	WEIGHT (US POUNDS)	WALL THICKNESS (in)	DIMENSIONS (in)			
					A	B	C	D
AKP35000	18 X 22	22	7.0	0.188	22.00	20.88	17.94	15.75
AKP38000	18 X 30	30	8.5	0.188	30.00	21.00	17.94	15.75



# ROLL TOP POLY BASIN

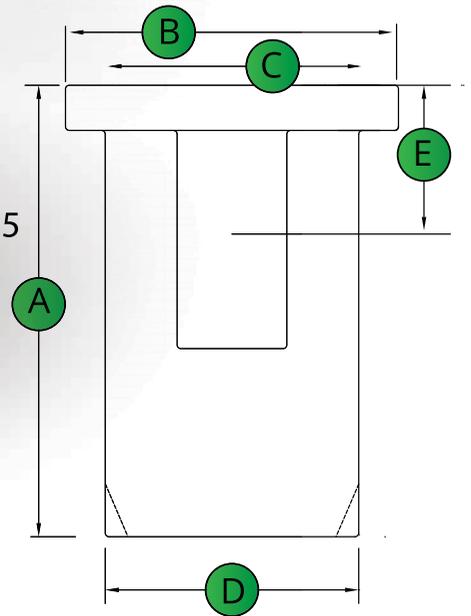
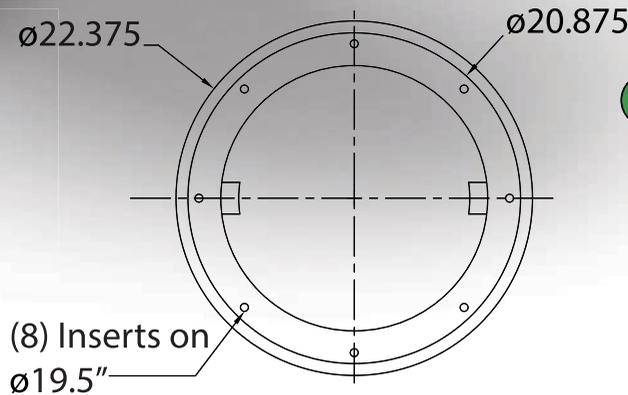
The Roll Top Basin Series is a rotationally molded, polyethylene sump basin that offers gallon capacities from 22 to 159 gallons in our 36"x36" design. These basins also accept a wide variety of fittings and steel or structural foam covers.



<b>MATERIAL</b>	Hexene Copolymer of Linear Low Density Polyethylene
<b>WEIGHT</b>	10 lbs to 45 lbs
<b>VOLUME</b>	22 to 159 Gallons
<b>WALL THICKNESS</b>	0.125", 0.25", 0.3125"
<b>WARRANTY</b>	One year
<b>DETAILS</b>	
<ul style="list-style-type: none"> <li>• Accepts up to 4" Adaptaflex, PVC Hubs, &amp; Cast Iron Hubs</li> <li>• Reinforced, recessed flange</li> <li>• Max temperature: 140 degrees F</li> <li>• See Covers page for available cover configurations &amp; sizes</li> <li>• Accepts plate with pump feet</li> <li>• Optional pump locator pockets</li> </ul>	



Our unique molded insert design allows for tight cover fits while also protecting screws from concrete and corrosion.



PART NUMBER FAMILY	INTERNAL DIAMETER x HEIGHT (in)	CAPACITY (US GALLONS)	WEIGHT (US POUNDS)	WALL THICKNESS (US INCH)	DIMENSIONS (in)				
					A	B	C	D	E
AKP50000	14x24	12	12	0.125	24.5	16.375	13.5	12.25	n/a
AKP30000	18x22	22	10	0.125	24.5	22.5	17	14.5	11
AKP30070	18x30	30	17	0.25	32.8	22.5	18.3	17	13.5
AKP30200	24x24	48	22	0.25	25.5	30.5	24	24	13.5
AKP30230	24x30	59	24	0.25	33	30.5	24	24	13.5
AKP30260	24x36	71	26	0.25	39	30.6	24	24	13.5
AKP30290	30x36	110	35	0.3125	38.5	36.5	29	29	13.5
AKP30320	36x36	159	45	0.3125	38.5	42.8	36	36	13.5



# CORRUGATED SUMP BASINS

The Corrugated Sump Basin is an injection molded, polyethylene sump basin that offers added strength through its ribbed design. It also features perforated knock outs for easily plumbing and installing the basin.



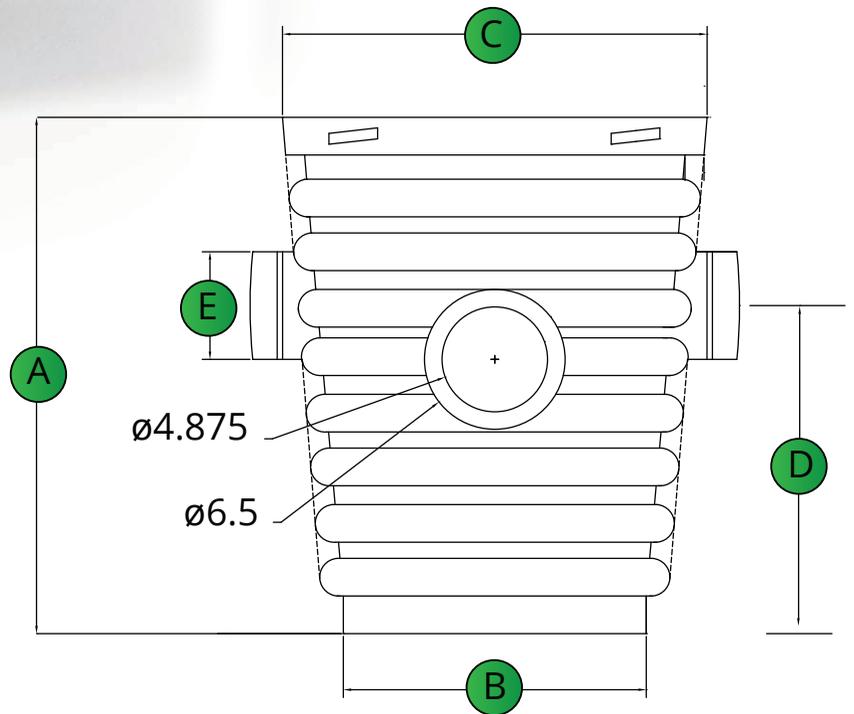
<b>MATERIAL</b>	High Quality High Density Polyethylene (HDPE)
<b>WEIGHT</b>	7 lbs
<b>VOLUME</b>	14 gallons
<b>WALL THICKNESS</b>	0.188"
<b>WARRANTY</b>	One year

### DETAILS

- Accepts up to 4" corrugated pipe
- Only accepts AK slotted cover (#AKP60140)
- Max temperature: 140 degrees F
- Sump pit applications only, unsuitable for external installation
- Allows cover rotation
- Standard according to ASTM F405



AKP60140 - Twist on Cover



PART NUMBER FAMILY	INTERNAL DIAMETER x HEIGHT (in)	CAPACITY (US GALLONS)	WEIGHT (US POUNDS)	WALL THICKNESS (US INCH)	DIMENSIONS (in)				
					A	B	C	D	E

AKP20000	18 X 22	14	7.0	0.188	24.00	14	20	18	5
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### SLOTTED COVER FOR CORRUGATED BASIN

AKP60140	18"	n/a	3	0.188	n/a	n/a	n/a	n/a	n/a
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# SIDE VENT EJECTOR BASINS

The Side Vent Basin is a rotationally molded, polyethylene sump basin that provides easier access to the vent pipe to cut down on maintenance and service time. This design provides easy removal of the lid without the need to cut the vent pipe in order to service the system.



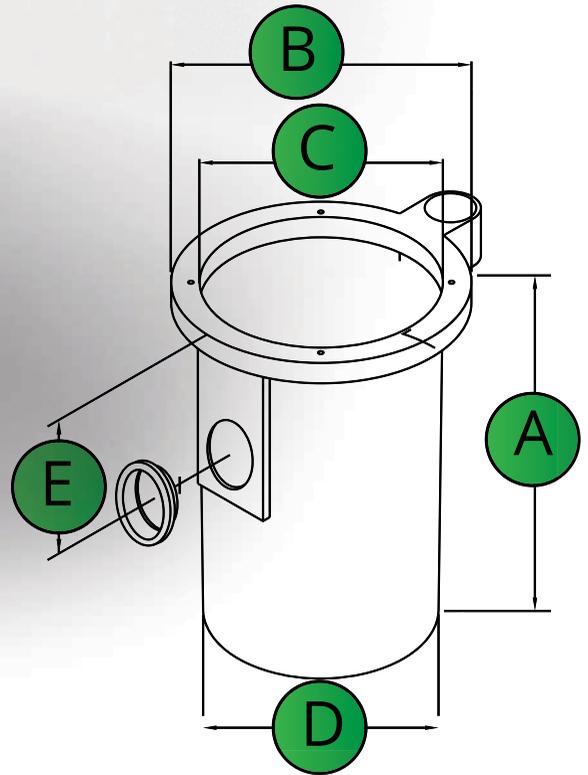
<b>MATERIAL</b>	Hexene Copolymer of Linear Low Density Polyethylene
<b>WEIGHT</b>	AKP40040 – 18X30 – 17 lbs
	AKP40210 – 22X32 – 24 lbs
<b>VOLUME</b>	AKP40040 – 30 Gallons
	AKP40210 – 49 Gallons
<b>WALL THICKNESS</b>	0.188"
<b>WARRANTY</b>	One year

### DETAILS

- Accepts up to 4" Adaptaflex, PVC Hubs, & Cast Iron Hubs
- Reinforced, recessed flange
- Max temperature: 140 degrees F
- See Covers page for available cover configurations & sizes
- 2" or 3" Side Vent Fitting allows vent to remain connected while the cover is removed



Our unique molded insert design allows for tight cover fits while also protecting screws from concrete and corrosion.

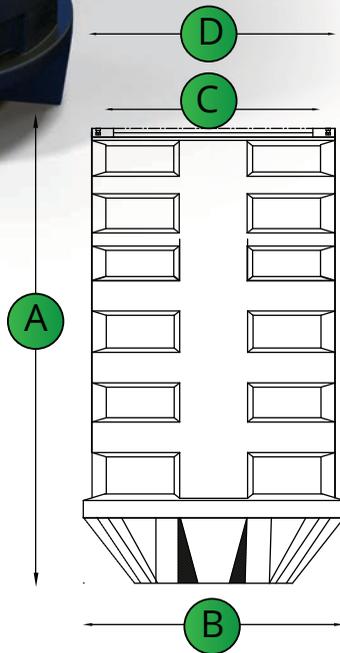


PART NUMBER FAMILY	INTERNAL DIAMETER x HEIGHT (in)	CAPACITY (US GALLONS)	WEIGHT (US POUNDS)	WALL THICKNESS (US INCH)	DIMENSIONS (in)				
					A	B	C	D	E
AKP40040	18x30	30	17	0.188	32.5	22	17.5	16.5	10.5
AKP40120	22x32	49	24	0.188	32.5	26	22	21.5	10.5



# RIBBED BASINS

The Ribbed Basin is a rotationally molded, polyethylene sump basin that comes in a variety of sizes 24x48 (98 Gal.), 24x60 (118 Gal.), 24x72 (141 Gal.), 24x84 (165 Gal.), and 36x48 (200 Gal.). This basin can function as an external sump basin or lift out station.



<b>MATERIAL</b>	Hexene Copolymer of Linear Low Density Polyethylene
<b>WEIGHT</b>	67 lbs to 130 lbs
<b>VOLUME</b>	94 to 200 Gallons
<b>WALL THICKNESS</b>	0.25"
<b>WARRANTY</b>	One year

### DETAILS

- Accepts up to 4" Adaptaflex, PVC Hubs, & Cast Iron Hubs
- Reinforced, recessed flange
- Max temperature: 140 degrees F
- See Covers page for available cover configurations & sizes
- Extensions available in 24" or 36"
- 8 molded inserts to protect self-tapping screws from concrete and corrosion
- Available alone or with a complete rail system

### PACKAGED PUMP SYSTEM INCLUDES

- Stainless Steel Guide Rails
- Stainless Steel Discharge Piping
- Polyethylene Cover Options: AKP60160 to AKP60190)
- Pump Lifting Chains
- Accepts most 1 - 1/4" to 2" Discharge Pumps
- Engineered ribbed design for superior structural integrity

PART NUMBER FAMILY	INTERNAL DIAMETER x HEIGHT (in)	CAPACITY (US GALLONS)	WEIGHT (US POUNDS)	WALL THICKNESS (US INCH)	DIMENSIONS (in)			
					A	B	C	D
AKP20010	24 X 48	98	67	0.25	48.375	29.75	22.375	27.5
AKP20020	24 x 60	118	80	0.25	59.75	29.75	22.375	27.5
AKP20020-H	24 x 60 HD	118	85	0.25	59.75	29.75	22.375	27.5
AKP20030	24 x 72	141	92	0.25	72.125	29.75	22.375	27.5
AKP20040	24 x 84	165	105	0.25	84.125	29.75	22.375	27.5
AKP20045	24 x 96	188	130	0.25	96.125	29.75	22.375	27.5
AKP20260	36 x 48	200	120	0.25	48.00	42.75	34.75	39.75
AKP20270	36 x 48	200	120	0.25	48.00	42.75	34.75	39.75

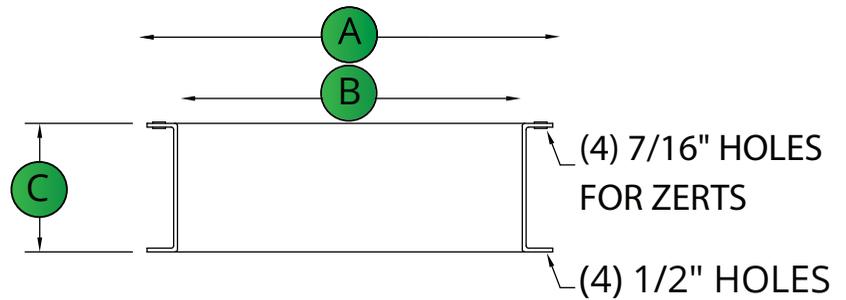
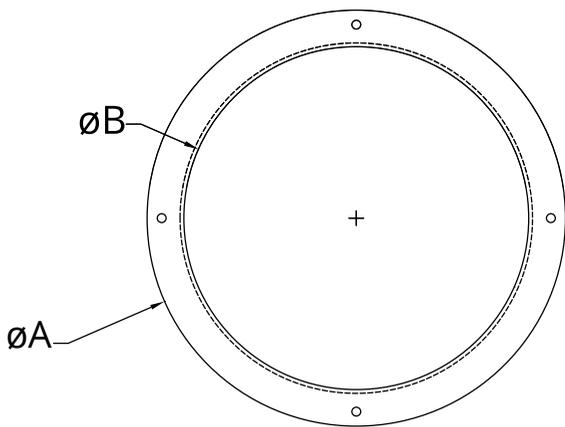


# POLY BASIN EXTENSIONS

The Basin Extension is a polyethylene riser that extends the height of your basin by 6" and 12" to increase the capacity of your basin or bring it up to final grade. These extensions come with a gasket pack and metal inserts to make assembly easier. We also offer an extension for our triple garage basins.



<b>MATERIAL</b>	Hexene Copolymer of Linear Low Density Polyethylene
<b>WEIGHT</b>	AKP10270 – 5 lbs
	AKP10260 – 8 lbs
	AKP20005 – 8 lbs
	AKP20250 - 10 lbs
<b>VOLUME</b>	n/a
<b>WALL THICKNESS</b>	0.188"
<b>WARRANTY</b>	One year
<b>DETAILS</b>	
<ul style="list-style-type: none"> <li>• Available in 6" and 12" lengths</li> <li>• Pre-Drilled Holes for Ease of Installation</li> <li>• Includes 4 - 1/4"-20 Bolts, Inserts and Foam Gasket</li> <li>• Accepts all 18" Covers</li> <li>• Great for Changing Inlet Depths, due to Grade Adjustments</li> </ul>	



PART NUMBER FAMILY	INTERNAL DIAMETER x HEIGHT (in)	WEIGHT (US POUNDS)	WALL THICKNESS (US INCH)	DIMENSIONS (in)		
				A	B	C
AKP10270	18 X 6	5	0.188	20.5	17.0	6.0
AKP10260	18 X 12	8	0.188	20.5	17.0	12.0
AKP20005	24 X 12	8	0.188	28.5	24.0	12.0
AKP20250	36 X 12	10	0.188	40.5	36.0	12.0



# SUMP AND SEWAGE BASIN COVERS

AK offers an extensive line of basin covers and accessories just right for your particular installation. Covers are available in powder-coated Steel, Structural Foam, and Plastic Domes for simple applications. In response to the demand for radon sealed systems, there are several covers especially designed for radon applications that come complete with seal gaskets and bolts.



## 18" STRUCTURAL FOAM

**Part Numbers:** AKP80008 to AKP80250

**Discharge Sizes:** 1.5", 2", & 3"

**Vent Sizes:** 1.5", 2", & 3"

**Bolt Down Flanges:** 1.5", 2", 3", & Gas Tight

Solid or Slotted design

With or without holes and hardware



## 18" STEEL

**Part Numbers:** AKP70000 to AKP70300

**Discharge Sizes:** 1.25", 2", & 3"

**Vent Sizes:** 1.5", 2", & 3"

**Bolt Down Flanges:** 1.5", 2", 3", & Gas Tight

Solid Cover option available

With or without holes and hardware



## 22" STEEL SIDE VENT

**Part Numbers:** AKP70310 & AKP70300

**Discharge Sizes:** 2" or 3"

**Vent Sizes:** 2" or 3"

**Bolt Down Flanges:** 2", 3", & Gas Tight



## 24" COVER FOR RIBBED BASIN

**Part Numbers:** AKP60160 to AKP60190

**Discharge Sizes:** 2"

**Vent Sizes:** 1.5", 2", & 3"

**Bolt Down Flanges:** 1.5", 2", 3", & Gas Tight

Solid cover available or heavy duty option



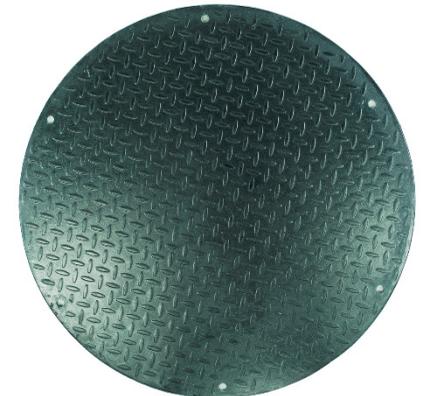
## 24" STEEL

**Part Numbers:** AKP70345 to AKP70380

**Discharge Sizes:** 1.5" or 2"

**Vent Sizes:** 1.5", 2", & 3"

**Bolt Down Flanges:** 1.5", 2", 3", & Gas Tight



## FIBERGLASS COVERS

**Part Numbers:** AKP90000 to AKP90050

**Discharge Sizes:** n/a

**Vent Sizes:** n/a

**Bolt Down Flanges:** n/a

**Sizes:** 24", 30", 36"

Available in 24" co-polymer option

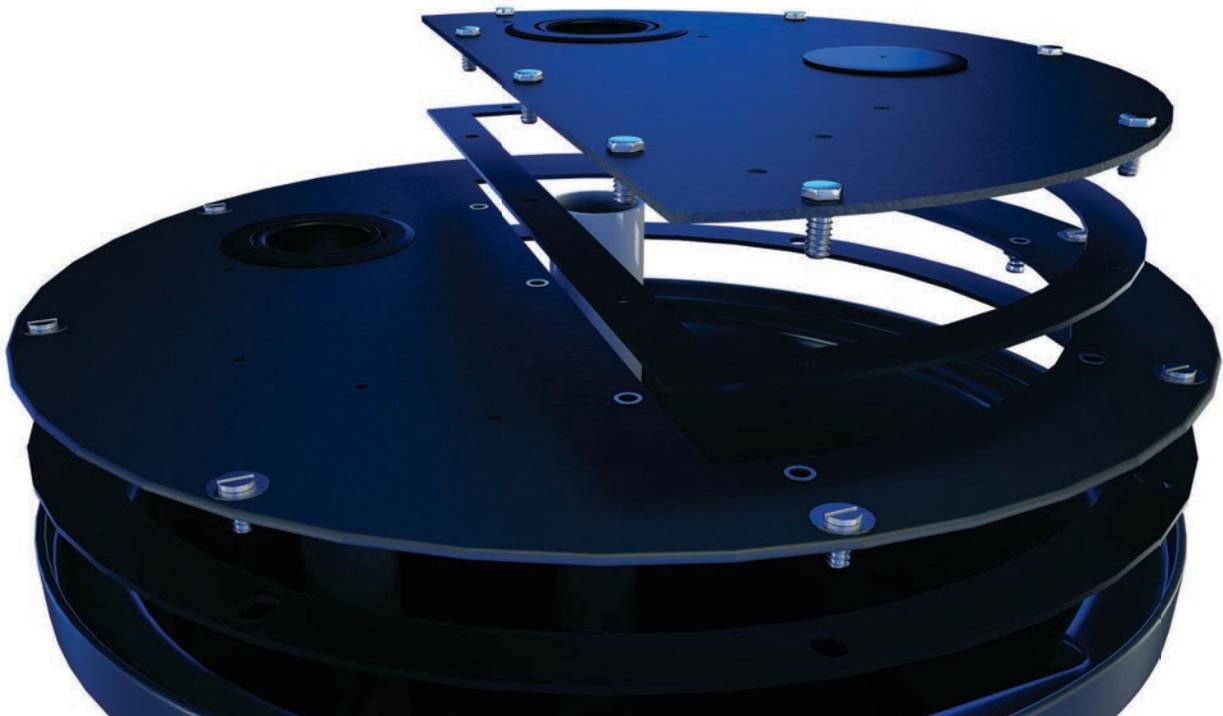


# TWO-PIECE UNIVERSAL COVER

Now introducing our latest product innovation, the redesigned AK two-piece sump and sewage basin cover. The innovative access plate design will make it easier than ever to service a sump and sewage basin due to the brass inserts and removable cover design. Never worry about stripping screws in the cover again. Quick and easy access means saving time, money, and no need for replacement parts.



<b>MATERIAL</b>	Hexene Copolymer of Linear Low Density Polyethylene
<b>WEIGHT</b>	4 lbs
<b>WALL THICKNESS</b>	0.25
<b>WARRANTY</b>	One year
<b>COVER SPECS</b>	
<ul style="list-style-type: none"><li>• <b>Part Numbers:</b> AKP80308 to AKP80350</li><li>• <b>Discharge Sizes:</b> 1.5", 2", &amp; 3"</li><li>• <b>Vent Sizes:</b> 1.5", 2", &amp; 3"</li><li>• <b>Bolt Down Flanges:</b> 1.5", 2", 3", &amp; Gas Tight</li></ul>	
<b>DETAILS</b>	
<ul style="list-style-type: none"><li>• Heavy duty structural foam construction</li><li>• Stainless steel hardware and (8) brass inserts for access plate</li><li>• One-piece heavy duty PVC gasket for a radon tight design</li><li>• Easy access to the pump without cutting the vent pipe</li><li>• Works with all AK Industries 18" sump basins</li><li>• Available with 1 -1/4" – 2" discharge and vent fittings</li><li>• Works with all models of submersible sump pumps</li><li>• Pedestrian traffic rated</li></ul>	





# ACCESSORIES

AK offers a variety of sump and sewage basin accessories such as cast iron hubs, PVC hubs, and combination hubs that will work with either metal or plastic. We also offer different discharge and vent flange options such as the bolt-down flange or a regular flange fitting.



**AKP10160**

CAST IRON HUB 2"



**AKP10170**

CAST IRON HUB 4" CURVED



**AKP10180**

CAST IRON HUB 4"

## HUBS



**AKP10185**

PVC HUB 3"



**AKP10186**

PVC HUB 4"



**AKP10187**

PVC COMBO HUB 4"

## FLANGES



**AKP10120**

DISCHARGE FLANGE 1.25"



**AKP10130**

DISCHARGE FLANGE 1.5"



**AKP10140, AKP10150**

DISCHARGE FLANGE 2" & 3"

## VENT FLANGES



**AKP10810**

THREADED VENT FLANGE 2"



**AKP10820**

THREADED VENT FLANGE 3"



# ADAPTAFLEX FITTINGS

The AK Adaptaflex grommets are high quality polyethylene, flexible grommets that provide a water and gas tight seal. These grommets have durable PVC Neoprene Composition and are used across many different industries.



**AKP10000**  
ADAPTAFLEX 0.375"



**AKP10010**  
ADAPTAFLEX 0.50"



**AKP10020**  
ADAPTAFLEX 0.75"



**AKP10030**  
ADAPTAFLEX 1.00"



**AKP10035**  
ADAPTAFLEX 1.25" FOR 2"  
HOLE



**AKP10040**  
ADAPTAFLEX 1.25" FOR 3"  
HOLE



**AKP10050**  
ADAPTAFLEX 1.5" FOR 2  
1/2" HOLE



**AKP10060**  
ADAPTAFLEX 1.5" FOR 3"  
HOLE



**AKP10070**  
ADAPTAFLEX 2"



**AKP10080**  
ADAPTAFLEX 3"



**AKP10081**  
GROMMET, PLUG 3"  
BLANK



**AKP10090**  
ADAPTAFLEX 3X2



**AKP10100**  
ADAPTAFLEX 4"SCH35



**AKP10110**  
ADAPTAFLEX 4"SCH40



**AKP10111**  
ADAPTAFLEX 4"SCH40  
WITH RETAINING RING



**AKP10120**  
ADAPTAFLEX 6"SCH35



**AKP10130**  
ADAPTAFLEX 6"SCH40



**AKP10570**  
MULTI-TITE 4"



**AKP10710**  
RP1 (CORD SEAL) 1 HOLE



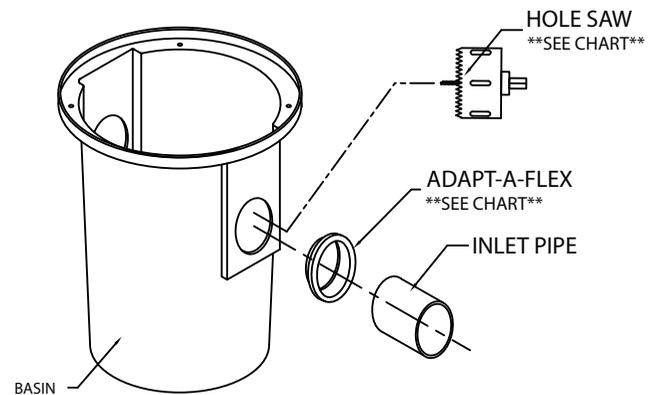
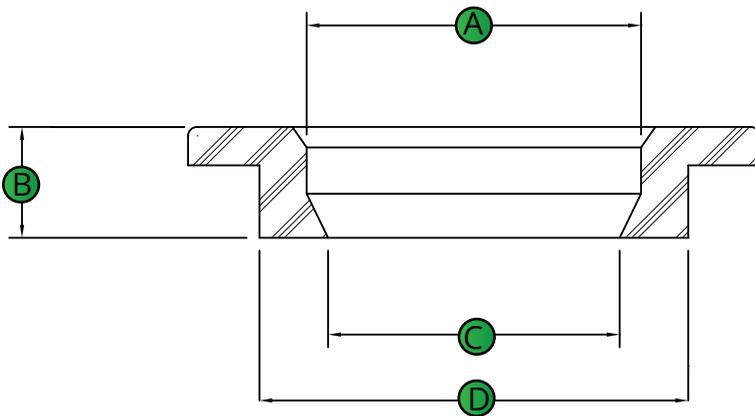
**AKP10720**  
RP2 (CORD SEAL) 2 HOLE



# ADAPTAFLEX FITTINGS

## BASIC ADAPTAFLEX INSTALLATION INSTRUCTIONS

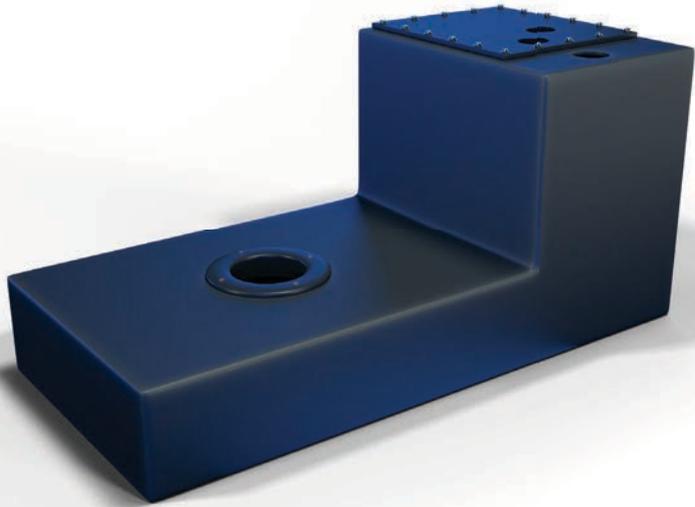
1. Select proper hole saw from chart above and cut hole at desired location in part.
2. Insert adaptaflex into the hole, making sure that it is flush against part.
3. Slightly bevel one end of inlet pipe, making it easier to push through adaptaflex.
4. Apply soapy water to adaptaflex at inlet insertion point.
5. Apply soapy water on the beveled end of the inlet pipe.
6. Push inlet pipe through adaptaflex.



PART NUMBER	SIZE	A	B	C	D	SAW SIZE
AKP10000	3/8"	0.659	0.375	0.467	1.046	1"
AKP10010	1/2"	0.853	0.488	0.662	1.325	1-1/4"
AKP10020	3/4"	1.044	0.495	0.847	1.324	1-1/4"
AKP10030	1"	1.300	0.220	1.050	1.780	1-3/4"
AKP10035	1 1/4" NS	1.637	0.506	1.385	2.078	2"
AKP10040	1-1/4" OS	1.618	0.507	1.361	2.971	3"
AKP10050	1-1/2" NS	1.898	0.503	1.589	2.566	2 1/2"
AKP10060	1-1/2" OS	1.824	0.502	1.554	2.950	3"
AKP10070	2"	2.303	0.513	2.040	2.980	3"
AKP10080	3"	3.491	0.512	3.195	4.065	3 7/8"
AKP10090	3" X 2"	2.288	0.513	2.011	4.055	3 7/8"
AKP10100	4" (SDR35)	4.292	0.508	3.837	4.979	4 7/8"
AKP10110	4" (SDR40)	4.435	0.515	4.192	5.035	4 7/8"
AKP10120	6" (SDR35)	6.275	0.512	5.500	7.063	7"

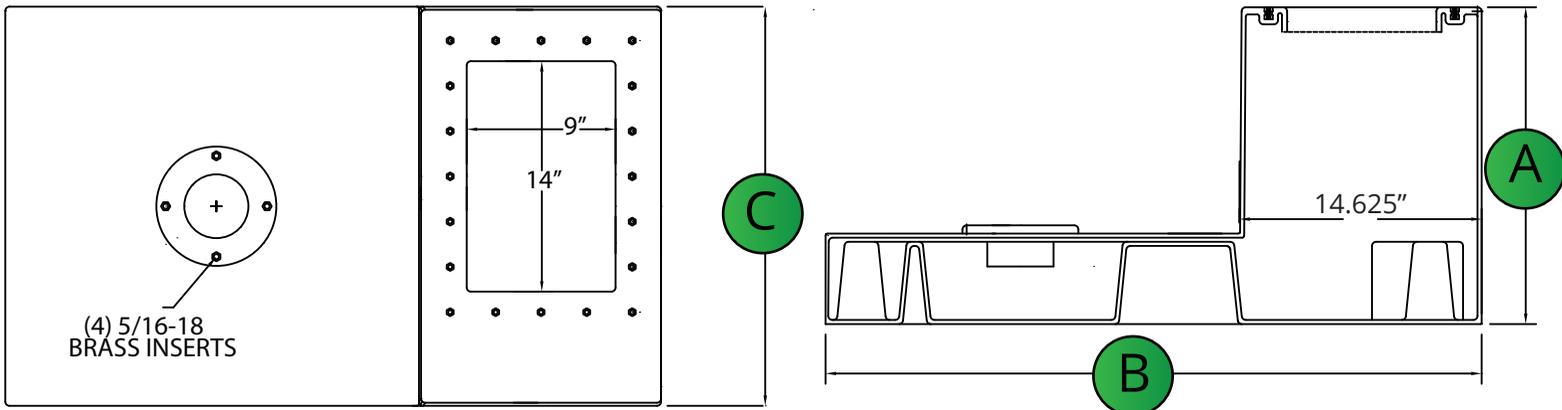
# PUMP JON

Put a bathroom anywhere with the AK Pump Jon System! You can install a toilet in basements, workshops, cabins, etc. without having to tear up any concrete floors. The Pump Jon allows for fixtures such as sinks, showers and tubs to be plumbed as well. It can be a free-standing or built-in system for a more professional look.



<b>MATERIAL</b>	Hexene Copolymer of Linear Low Density Polyethylene
<b>WEIGHT</b>	AKP50620 – 45 lbs
<b>VOLUME</b>	AKP50620 – 8 Gallons
<b>WALL THICKNESS</b>	0.188"
<b>WARRANTY</b>	One year
<b>DETAILS</b>	
<ul style="list-style-type: none"> <li>• Designed for basements, workshops, etc.</li> <li>• Pre-plumbed at factory for easy installation</li> <li>• Includes bolt down lid for easy access</li> <li>• Pre-Drilled Holes for Toilet discharge and vent</li> <li>• Accepts wastewater from toilets, sinks, raised tubs, and showers</li> <li>• DOES NOT INCLUDE PUMP</li> </ul>	

FOR INSTALLATION INSTRUCTIONS,  
VISIT [WWW.AKINDUSTRIES.COM](http://WWW.AKINDUSTRIES.COM)



PART NUMBER FAMILY	CAPACITY (US GALLONS)	WEIGHT (US POUNDS)	WALL THICKNESS (US INCH)	DIMENSIONS (in)		
				A	B	C
AKP50620	8	45	.150	19.25	39.625	24.25



# WATER BOX

The AK Water Box economically solves water handling for laundry tubs, washing machines, wet bars, dehumidifiers, and many other storage and pumping applications. The unit comes completely assembled for an easy, stress-free installation.

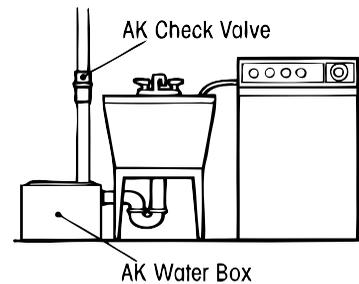
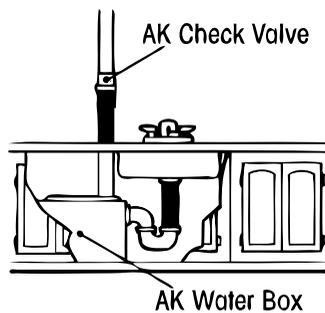
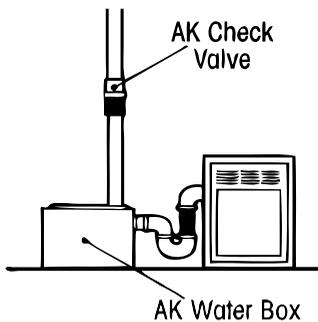


<b>MATERIAL</b>	Hexene Copolymer of Linear Low Density Polyethylene
<b>WEIGHT</b>	AKP50670 to AKP50690 – 8 lbs
<b>VOLUME</b>	AKP50670 to AKP50690 – 6 Gallons
<b>WALL THICKNESS</b>	0.125"
<b>WARRANTY</b>	One year

### DETAILS

- Designed for laundry, wet bars, dehumidifiers, etc.
- Assembled at the factory for easy installation
- Includes Bolt Down Cover
- Rotationally molded
- Accepts most 1-1/4" and 1-1/2" Sump Pumps
- Installs in minutes
- DOES NOT INCLUDE PUMP

### TYPICAL INSTALLATIONS



PART NUMBER FAMILY	CAPACITY	WEIGHT	WALL THICKNESS	DIMENSIONS (in)		
	(US GALLONS)	(US POUNDS)	(US INCH)	LENGTH	WIDTH	HEIGHT
AKP50670	6	8	.125	17	11	14
AKP50680	6	8	.125	17	11	14
AKP50690	6	8	.125	17	11	14
AKP50700	6	8	.125	17	11	14



# SINK TRAY

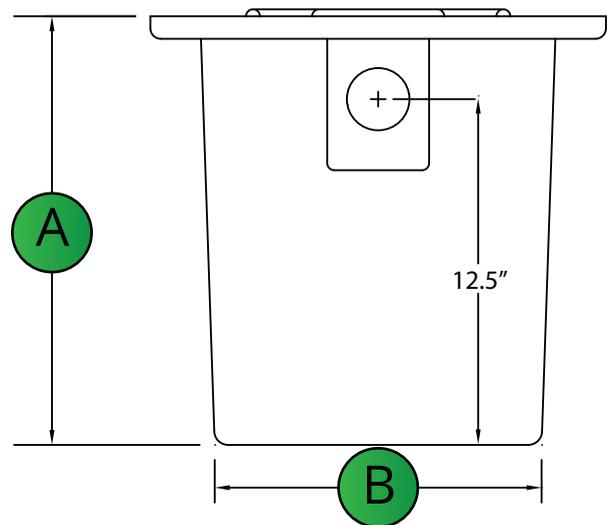
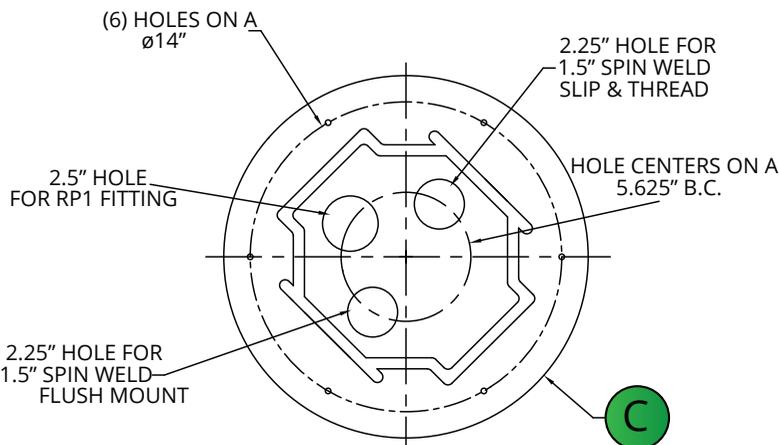
As convenient as the Water Box, the Sink Tray instantly and economically solves water handling for laundry tubs, washing machines, wet bars, dehumidifiers and other waste storage and pumping applications.



<b>MATERIAL</b>	Hexene Copolymer of Linear Low Density Polyethylene
<b>WEIGHT</b>	AKP50630 – 7 lbs
<b>VOLUME</b>	AKP50630 – 5.5 Gallons
<b>WALL THICKNESS</b>	0.188"
<b>WARRANTY</b>	One year

## DETAILS

- Designed for laundry, wet bars, dehumidifiers, etc.
- Assembled at the factory for easy installation
- Includes Bolt Down Cover and 1.5" Inlet
- Rotationally molded
- Accepts most 1-1/4" and 1-1/2" Sump Pumps
- Installs in minutes
- DOES NOT INCLUDE PUMP



PART NUMBER FAMILY	CAPACITY (US GALLONS)	WEIGHT (US POUNDS)	WALL THICKNESS (US INCH)	DIMENSIONS (in)		
				A	B	C
AKP50630	5.5	8	.188	15.5	11.75	16.375



# TRIPLE GARAGE SYSTEMS

The newly redesigned AK Poly Triple Garage system is a rotationally molded, high density polyethylene oil and grease separator for small commercial operations. It separates volatile organic compounds, gases, fats, oils, and greases from the wastewater to prevent build-up of explosive gasses.

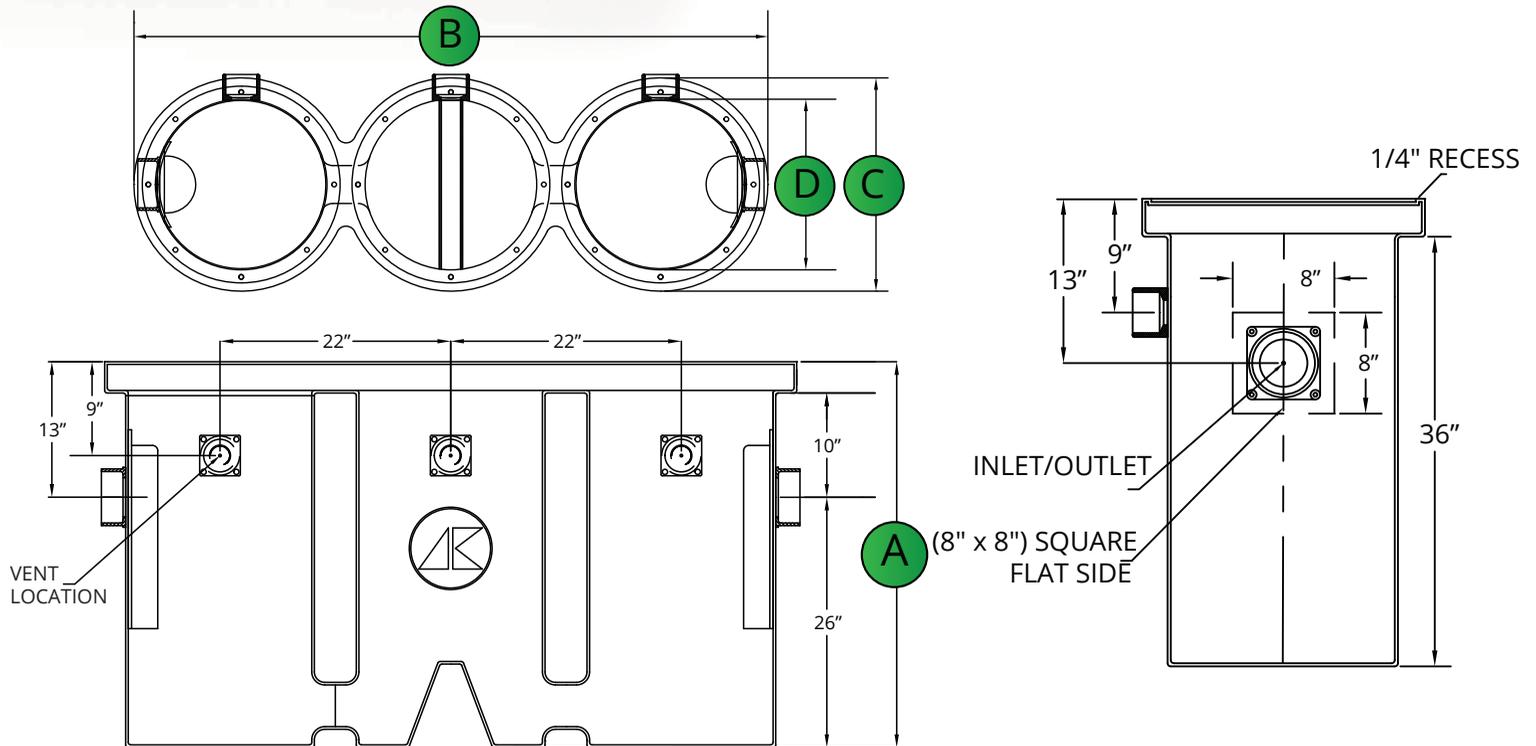


<b>MATERIAL</b>	Hexene Copolymer of Linear Low Density Polyethylene
<b>WEIGHT</b>	AKP50650 – 75 lbs
<b>VOLUME</b>	AKP50650 – 100 Gallons
<b>WALL THICKNESS</b>	0.25"
<b>WARRANTY</b>	One year

### DETAILS

- Designed for garages, cleaning plants, and similar facilities where dangerous gases can accumulate
- Pre-plumbed at factory for easy installation
- Cast Iron Inlet/Outlet Fittings 2" Vent Fittings on each basin
- Molded inserts to protect the screws from corrosion
- Accepts extensions AKP10260 (6") & AKP10270 (12")
- Accepts any 18" cover

**The only dual-direction oil and grease separator on the market!**



PART NUMBER FAMILY	INTERNAL DIAMETER x HEIGHT (in)	CAPACITY (US GALLONS)	WEIGHT (US POUNDS)	WALL THICKNESS (US INCH)	DIMENSIONS (in)			
					A	B	C	D
AKP50650	3 x (18 X 36)	22	75	0.25	39	66	22.5	18



# RADON PREVENTION SYSTEM

Radon penetration is a potentially serious problem in many homes and buildings throughout the country. AK's Radon Prevention System is designed to form a gas-tight, sealed unit that resists radon leakage and safely vents it to the outdoors. Any basin can be radon-proof with proper measures of gasketing and sealing.



<b>MATERIAL</b>	Various
<b>WEIGHT</b>	n/a
<b>VOLUME</b>	n/a
<b>WALL THICKNESS</b>	n/a
<b>WARRANTY</b>	One year
<b>DETAILS</b>	
<ul style="list-style-type: none"><li>• Any basin and cover combination will work</li><li>• Bolt Down flanges for discharge and vent required</li><li>• RP1 for electrical cord</li><li>• 16 Bolt Steel Cover with Fittings and Foam Gasket</li><li>• Bolt Down Cover required</li><li>• Will not work with Slotted Cover</li></ul>	



# PROPER INSTALLATION

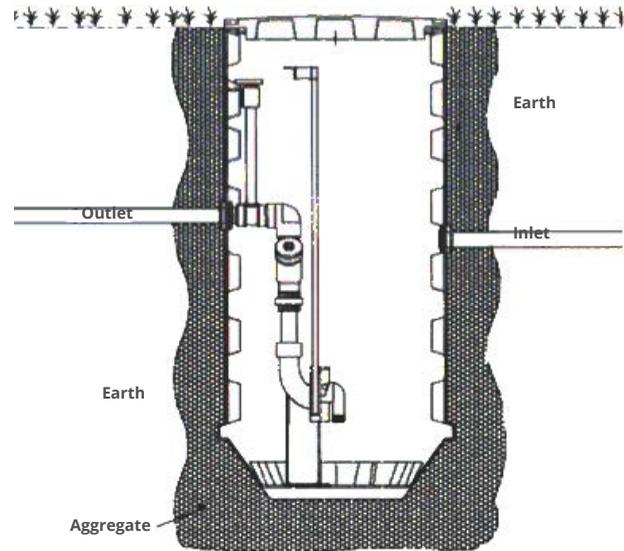
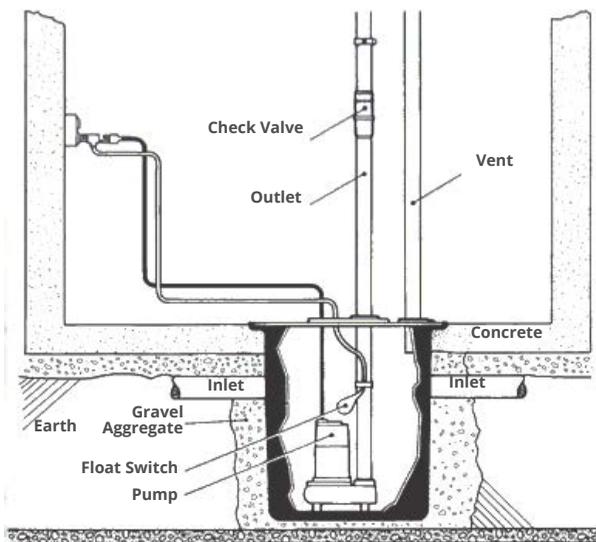
Proper installation of any type of equipment is critical to dependable operation and long, trouble-free life. Although you may be very experienced with the installation of basins and related products, please look over the following general instructions, typical installation illustrations as well as the recommendations for proper installations.

## GENERAL INSTALLATION GUIDELINES

1. Inspect all materials and components to be certain nothing was damaged in transit.
2. Excavate a hole large enough for the basin and at least 4"-6" of clean aggregate.
3. Prepare the bottom of the hole with 6" of clean aggregate or a level concrete pad.
4. Install the basin in the hole making certain it is level and meets grade requirements.
5. Connect any underground piping required then carefully back fill with naturally rounded aggregate.
6. Install pump and above ground piping being careful to follow pump manufacturer's instructions.
7. Attach cover to basin and complete installation by attaching electrical, vents, checkvalves, etc.

## TYPICAL INSTALLATION DIAGRAM

Shown below are two very typical installations that may be helpful. One is an indoor, vented sump/sewage basin—the other an outdoor, ribbed sewage system. Your particular needs may be slightly different but should follow the general guidelines as described above. If you have any questions about installations, please contact your AK field representative or an AK customer service technician.



## ALWAYS READ ALL INSTRUCTIONS PRIOR TO INSTALLATION

- Check all local, state and federal codes to make certain your installations are compliant.
- Make certain to use proper venting techniques and check valves where required.
- Do not install pumps or basins in areas classified as hazardous by US NEC or Canadian CEC.
- Generally, sump/sewage basins should be located at the lowest place in the basement or outdoor area to be drained.
- Floor drains from other areas as well as inside and outside footer tiles may be connected to basins. However, make certain that the basin size is suitable for the water or waste loading you may need to increase basin size or install multiple basins/pumps.
- Always protect the basin, lid, pump and piping from areas where a danger of freezing exists!
- Backfill and underfill for basins should always be naturally rounded, free flowing stone or gravel aggregate with a particle size of not less than 1/8" and no greater than 3/4" diameter. Never use an angular material like limestone whose sharp edges could eventually pierce a basin.



# COMMITMENT TO QUALITY

**At AK Industries, Inc., our goal is to be recognized by our customers as leaders in quality rotational molded products. We pursue this goal by embodying the philosophy of customer service, commitment to continuous improvement of quality, and the consistent manufacturing excellence.**

## MANUFACTURER'S ONE (1) YEAR LIMITED WARRANTY

A. K. Industries, Inc. (A.K.), the manufacturer of this product, in accordance with designs and specifications contained in this brochure, as modified by any additions or changes expressly reflected on the A.K. invoice for the product purchased, warrants to the original Purchaser that such product (as defined below) will be free from defects in materials and workmanship for a period of one (1) year from the date of purchase as evidenced by purchaser's proof of purchase; provided, however, that, notwithstanding any other term or provision of this limited warranty, and in accordance with the terms and conditions of the Contract of Purchase entered into between A.K. and the Purchaser, the terms and conditions of which are hereby incorporated by reference as though fully set forth here verbatim, A.K. MAKES NO OTHER EXPRESSED OR IMPLIED WARRANTY, AND EXPRESSLY DISCLAIMS ANY IMPLIED WARRANTIES, RELATING TO THE PRODUCT'S DESIGN, INCLUDING ITS FITNESS FOR ANY PARTICULAR PURPOSE.

Purchaser shall mean the person for whom the product is originally manufactured. A.K. will repair or replace, in its sole discretion, any defects in materials or workmanship in the product, but specifically excluding any defects in the design or performance of any A.K. product for its particular or any other purpose, occurring in the one-year warranty period. A.K.'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE VALUE OF THE PRODUCT, AND IT SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL DAMAGES, LABOR, MATERIAL, FREIGHT, OR OTHER EXPENSES REQUIRED IN REPLACING, CORRECTING, OR RE-INSTALLING THE PRODUCT. SUCH REPAIR OR REPLACEMENT SHALL BE THE ONLY REMEDY AVAILABLE TO THE PURCHASER UNDER THIS LIMITED WARRANTY.

This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state. THIS LIMITED WARRANTY IS MADE IN LIEU OF ANY OTHER EXPRESSED WARRANTIES. FURTHERMORE, A.K. DISCLAIMS ANY IMPLIED WARRANTIES ARISING IN CONNECTION WITH THE SALE OF THIS PRODUCT, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No employee, dealer, agent or other person is authorized to make any warranty or representation with respect to this product, other than is expressly contained herein. IN NO EVENT SHALL A.K. BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF THIS PRODUCT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU.

This limited warranty does not cover defects resulting from accidents, damage while in transit to our manufacturing location, alterations, unauthorized repair, failure to follow instructions, misuse, or acts of God.

Any claims arising under the foregoing must be reported to A.K. in writing within a period of one (1) year from the date of delivery of the product to the original Purchaser.

**A.K. INDUSTRIES, INC. • P.O. BOX 640 • PLYMOUTH, IN 46563**



# PARTS GUIDE

AKP10000 ADAPTAFLX 0.375"	AKP10585 TRIPLE BAFFLE	AKP5030 BASIN 18X22 (1) 4" HOLE (10" DOWN)	AKP70060 STEEL SPLIT 18" 3X3 AAF
AKP10010 ADAPTAFLX 0.50"	AKP10590 GSKT PACK WATERBOX 1.25"	AKP50305 BASIN 18X22 (2) 4.5" HOLES 180 DEGREES (9"DOWN)	AKP70070 STEEL SPLIT 18" 3X3 BOLT DN
AKP10020 ADAPTAFLX 0.75"	AKP10600 GSKT PACK WATERBOX 1.5"	AKP50340 BASIN 18X22 (1) 5" HOLE (10" DOWN)	AKP70120 STEEL 18" COVER (1) HOLE/BOLTS & RP1
AKP10030 ADAPTAFLX 1.00"	AKP10610 GROMMET WATERBOX 1.25"	AKP50345 BASIN 18X22 (1) 5" HOLE (7" DOWN)	AKP70121 STEEL 18" COVER ONLY (1) HOLE
AKP10035 ADAPTAFLX 1.25" FOR 2" HOLE	AKP10620 GROMMET WATERBOX 1.5"	AKP50500 BASIN 18X22 (2) 5" HOLES (7" DOWN)	AKP70122 STEEL 18" COVER/BOLTS (1) HOLE
AKP10040 ADAPTAFLX 1.25" FOR 3" HOLE	AKP10710 RP1 (CORD SEAL) 1 HOLE	AKP50505 BASIN 18X22 (2) 5" HOLES 90 DEGREES (10" DOWN)	AKP70125 STEEL 18" 1.25X2 AAF
AKP10050 ADAPTAFLX 1.5" FOR 2 1/2" HOLE	AKP10720 RP1 (CORD SEAL) 2 HOLE	AKP50560 BASIN 18X22 (2) 2" AAF (9"DOWN)	AKP70126 STEEL 18" 1.25X2 AAF W/ 3" BLANK PLUG
AKP10060 ADAPTAFLX 1.5" FOR 3" HOLE	AKP10800 RTM FG FALSE BOTTOM FOR POLY RIBBED BASINS	AKP50565 BASIN 18X22 (1) 2" AAF	AKP70130 STEEL 18" 1.5X1.5 AAF
AKP10070 ADAPTAFLX 2"	AKP10810 VENT FLANGE 2"	AKP50570 BASIN 18X22 (1) 4" HOLE W/3" AAF (9" DOWN)	AKP70131 STEEL 18" 1.5X1.5 AAF W/ 3" BLANK PLUG
AKP10080 ADAPTAFLX 3"	AKP10820 VENT FLANGE 3"	AKP50575 BASIN 18X22 (1) 3" AAF NO HOLE	AKP70140 STEEL 18" 1.5X1.5 BOLT DN
AKP10081 GROMMET, PLUG 3" BLANK	AKP10840 WATERBOX LID	AKP50580 BASIN 18X22 (1) 4" PVC INLET	AKP70142 STEEL 18" 1.5X3 AAF
AKP10090 ADAPTAFLX 3X2	AKP12800 CONSEAL ROLL	AKP50585 BASIN 18X22 (2) 4" PVC INLET	AKP70143 STEEL 18" 1.5X2 AAF
AKP10100 ADAPTAFLX 6"SCH35	AKP36000 POLY PRO SERIES FEET PLATE	AKP50590 BASIN 18X22 (1) 4" PVC COMBO	AKP70144 STEEL 18" 1.5X2 AAF W/ 3" BLANK PLUG
AKP10110 ADAPTAFLX 4"SCH40	AKP20000 18X24 CORRUGATED (AKP60140 FOR LID)	AKP50595 BASIN 18X22 (1) 3" PVC INLET	AKP70150 STEEL 18" 2X2 AAF
AKP10111 ADAPTAFLX 4"SCH40 WITH RETAINING RING	AKP20010 BASIN RIB 24X48	AKP38000 BASIN 18X30	AKP70151 STEEL 18" 2X2 AAF W/ 3" BLANK PLUG
AKP10120 ADAPTAFLX 6"SCH35	AKP20020-H BASIN RIB 24X60 HEAVY DUTY	AKP38005 BASIN 18X30 WITH FEET	AKP70170 STEEL 18" 2X2 BOLT DN
AKP10130 ADAPTAFLX 6"SCH40	AKP20020 BASIN RIB 24X60	AKP38010 BASIN 18X30 WITH FEET (1) 3" AAF	AKP70180 STEEL 18" 2X3 AAF
AKP10160 CAST IRON HUB 2"	AKP20030 BASIN RIB 24X72	AKP38015 BASIN 18X30 WITH FEET (1) 4" AAF	AKP70190 STEEL 18" 2X3 BOLT DN
AKP10170 CAST IRON HUB 4" CURVED	AKP20040 BASIN RIB 24X84	AKP38020 BASIN 18X30 WITH FEET (1) 4" CAST IRON HUB	AKP70200 STEEL 18" 3X2 AAF
AKP10180 CAST IRON HUB 4" FLATBACK	AKP20250 EXT. 36X12 FOR 36 INCH RIBBED BASIN	AKP38025 BASIN 18X30 WITH FEET (1) 4" PVC INLET	AKP70210 STEEL 18" 3X2 BOLT DN
AKP10184 PVC HUB 3"	AKP20260 BASIN RIB 36X48 W/NO INSERTS IN BOTTOM	AKP38030 BASIN 18X30 (2) 4" CAST IRON HUBS	AKP70220 STEEL 18" 3X3 AAF
AKP10185 PVC HUB 4"	AKP20270 BASIN RIB 36X48 W/INSERTS IN BOTTOM	AKP38035 BASIN 18X30 (2) 4" PVC INLETS	AKP70230 STEEL 18" 3X3 BOLT DN
AKP10186 PVC COMBO HUB	AKP30000 RTP 18X22	AKP38040 BASIN 18X30 (1) 4" AAF	AKP70300 STEEL 18" SOLID
AKP10210 DISCHARGE FLANGE 1.25"	AKP30020 RTP 18X22 (2) 4" CAST IRON HUB	AKP38045 BASIN 18X30 (1) 4" CAST IRON HUB	AKP70310 STEEL 22" 2" AAF
AKP10220 DISCHARGE FLANGE 1.5"	AKP30030 RTP 18X22 (2) INTRHUB	AKP38050 BASIN 18X30 (1) 4" PVC INLET	AKP70320 STEEL 22" 3" AAF
AKP10230 DISCHARGE FLANGE 2"	AKP30050 RTP 18X22 (1) 4" CAST IRON HUB	AKP38055 BASIN 18X30 (1) 3" AAF	AKP70345 STEEL 24" 2X1.25 AAF
AKP10240 DISCHARGE FLANGE 3"	AKP30060 RTP 18X22 (1) INTRHUB	AKP38060 BASIN 18X30 (1) 3" PVC INLET	AKP70350 STEEL 24" 1.5X1.5 AAF
AKP10260 EXTENSION 18X12"	AKP30070 RTP 18X30	AKP38065 BASIN 18X30 (1) 4" AAF NO HOLE	AKP70360 STEEL 24" 2X1.5 AAF
AKP10270 EXTENSION 18X6"	AKP30085 RTP 18X30 5" HOLE 9" DOWN	AKP38070 BASIN 18X30 (1) 4" PVC COMBO	AKP70370 STEEL 24" 2X2 AAF
AKP20005 EXTENSION 24X12" RIB BASIN	AKP30115 RTP 18X30 FEET (1) 3" AAF	AKP40010 BASIN SVT 18X30 2"VENT	AKP70380 STEEL 24" 2X3 AAF
AKP10320 GSKT PACK 18"CVR 1.5 AAFX3 BOLT DN	AKP30120 RTP 18X30 FEET (1) 4" AAF	AKP40040 BASIN SVT 18X30 2"VENT(1) 4" AAF	AKP70400 STEEL 24" (1) HOLE
AKP10330 GSKT PACK 18"CVR 1.5X1.5 AAF	AKP30125 RTP 18X30 FEET (1) 4" PVC ASSY.	AKP40050 BASIN SVT 18X30 2"VENT(1) 4" CAST IRON HUB	AKP80000 SF 15" SLOTTED (FITS THE 14X24 BASIN)
AKP10331 GSKT PACK 18"CVR 1.5X1.5 AAF W/ 3" PLUG	AKP30130 RTP 18X30 FEET (1) 4" CAST IRON HUB	AKP40060 BASIN SVT 18X30 2"VENT(1) INTRHUB	AKP80001 SF 15" SOLID (FITS THE 14X24 BASIN)
AKP10340 GSKT PACK 18"CVR 1.5X1.5 BOLT DN	AKP30140 RTP 18X30 FEET (1) INTRHUB	AKP40070 BASIN SVT 18X30 3"VENT	AKP80008 SF 18" BOLTS (1) HOLE
AKP10350 GSKT PACK 18"CVR 1.5X2 AAF	AKP30150 RTP 18X30 (2) 4" CAST IRON HUB	AKP40100 BASIN SVT 18X30 3"VENT (1) 4" AAF	AKP80009 SF 18" (COVER ONLY) (1) HOLE
AKP10351 GSKT PACK 18"CVR 1.5X2 AAF W/ 3" PLUG	AKP30160 RTP 18X30 (2) INTRHUB	AKP40110 BASIN SVT 18X30 3"VENT (1) 4" CAST IRON HUB	AKP80010 SF 18" BOLTS & CORD LOG (1) HOLE
AKP10360 GSKT PACK 18"CVR 1.5X2 BOLT DN	AKP30190 RTP 18X30 (1) INTRHUB	AKP40120 BASIN SVT 18X30 3"VENT (1) INTRHUB	AKP80011 SF 18" 2" AAF SIDE VENT COVER
AKP10370 GSKT PACK 18"CVR 1.5X3 AAF	AKP30200 RTP 24X24	AKP40210 BASIN SVT 22X32 2"VENT (1) 4" AAF	AKP80013 SF 18" 3" AAF SIDE VENT COVER
AKP10380 GSKT PACK 18"CVR 1.5X3 BOLT DN	AKP30201 RTP 24X24 (1) 3" PVC INLET	AKP40220 BASIN SVT 22X32 2"VENT (1) 4" CAST IRON HUB	AKP80014 SF 18" 1.5 AAF SIDE VENT COVER
AKP10390 GSKT PACK 18"CVR 2X2/3 AAF	AKP30202 RTP 24X24 (1) 4" PVC INLET	AKP40230 BASIN SVT 22X32 2"VENT (1) INTRHUB	AKP80020 SF 18" 1.5X1.5 AAF
AKP10400 GSKT PACK 18"CVR 2X2 AAF	AKP30205 RTP 24X24 (1) 3" AAF	AKP40260 BASIN SVT 22X32 3"VENT (1) 4" AAF	AKP80021 SF 18" 1.5X1.5 AAF W/ 3" BLANK PLUG
AKP10401 GSKT PACK 18"CVR 2X2 AAF W/ 3" BLANK PLUG	AKP30210 RTP 24X24 (1) 4" AAF	AKP40270 BASIN SVT 22X32 3"VENT (1) 4" CAST IRON HUB	AKP80030 SF 18" 1.5X1.5 BOLT DN
AKP10405 GSKT PACK 18" 2X2 AAF STACKTEST	AKP30220 RTP 24X24 (1) 4" CAST IRON HUB	AKP40280 BASIN SVT 22X32 3"VENT (1) INTRHUB	AKP80040 SF 18" 1.5X2 AAF
AKP10410 GSKT PACK 18"CVR 2X2 BOLT DN	AKP30225 RTP 24X24 (1) 3" SPINWELD	AKP50000 BASIN STD 14X24	AKP80041 SF 18" 1.5X2 AAF W/ 3" BLANK PLUG
AKP10420 GSKT PACK 18"CVR 2X3 AAF	AKP30230 RTP 24X30	AKP50620 BASIN QUICKCJON	AKP80050 SF 18" 1.5X2 BOLT DN
AKP10430 GSKT PACK 18"CVR 2X3 BOLT DN	AKP30240 RTP 24X30 (1) 4" AAF	AKP50630 BASIN SINKTRAY	AKP80060 SF 18" 1.5X3 AAF
AKP10439 GSKT PACK 18"CVR 2/3X3 AAF	AKP30250 RTP 24X30 (1) 4" CAST IRON HUB	AKP50650 BASIN TRIPLE GARAGE	AKP80070 SF 18" 1.5X3 BOLT DN
AKP10440 GSKT PACK 18"CVR 3X3 AAF	AKP30260 RTP 24X36	AKP50670 BASIN WATERBOX 1.5 INLX1.25 DIS.	AKP80080 SF 18" 2X1.5 AAF
AKP10450 GSKT PACK 18"CVR 3X3 BOLT DN	AKP30265 RTP 24X36 (1) 3" AAF	AKP50680 BASIN WATERBOX 1.5 INLX1.5 DIS.	AKP80081 SF 18" 2X1.5 AAF W/ 3" BLANK PLUG
AKP10480 GSKT PACK 18"CVR RP1	AKP30270 RTP 24X36 (1) 4" AAF	AKP50690 BASIN WATERBOX 1.5 INLX1.5&1.25 DIS.	AKP80090 SF 18" 2X1.5 BOLT DN
AKP10490 GSKT PACK 18"CVR SLOTTED	AKP30280 RTP 24X36 (1) 4" CAST IRON HUB	AKP50700 BASIN WATERBOX 2 INLX1.5 DIS.	AKP80100 SF 18" 2X2 AAF
AKP10500 GSKT PACK 18"CVR SOLID	AKP30285 RTP 24X36 (1) 3" SPINWELD	AKP60140 CORRUGATED BASIN COVER (18" SLOTTED)	AKP80102 SF 18" 2X2 AAF W/ 3" BLANK PLUG
AKP20006 GSKT PACK 24X12 RIB BASIN EXTENSION	AKP30290 RTP 30X36	AKP60160 ROTOMOLDED COVER 24" 2X1.5 AAF	AKP80110 SF 18" 2X2 BOLT DN
AKP20255 GSKT PACK 36X12 RIB BASIN EXTENSION	AKP30300 RTP 30X36 (1) 4" AAF	AKP60170 ROTOMOLDED COVER 24" 2X2 AAF	AKP80120 SF 18" 2X3 AAF
AKP10501 GSKT PACK 18" SV COVER 2" AAF	AKP30310 RTP 30X36 (1) 4" CAST IRON HUB	AKP60180 ROTOMOLDED COVER 24" 2X3 AAF	AKP80130 SF 18" 2X3 BOLT DN
AKP10506 GSKT PACK 18" EXT/ 4 BOLTS	AKP30320 RTP 36X36	AKP60190-H ROTOMOLDED COVER HEAVY DUTY 24" SOLID	AKP80140 SF 18" 1.5 AAFX3 BOLT DN
AKP10510 GSKT PACK 22"CVR 2 AAF	AKP30330 RTP 36X36 (1) 4" AAF	AKP70000 STEEL SPLIT 18" 2X2 AAF	AKP80150 SF 18" 3X2 AAF
AKP10520 GSKT PACK 22"CVR 3 AAF	AKP30340 RTP 36X36 (1) 4" CAST IRON HUB	AKP70001 STEEL SPLIT 18" 2X2 AAF W/ 3" BLANK PLUG	AKP80160 SF 18" 3X2 BOLT DN
AKP10526 GSKT PACK 24"CVR 2X1.5 AAF	AKP35000 BASIN 18X22	AKP70010 STEEL SPLIT 18" 2X2 BOLT DN	AKP80240 SF 18" SLOTTED W/BOLTS
AKP10530 GSKT PACK 24"CVR 2X2 AAF	AKP35005 BASIN 18X22 (2) 4" AAF (9" DOWN)	AKP70020 STEEL SPLIT 18" 2X3 AAF	AKP80241 SF 18" SLOTTED W/O BOLTS
AKP10540 GSKT PACK 24"CVR 2X3 AAF	AKP35010 BASIN 18X22 (2) 4" CAST IRON HUB	AKP70030 STEEL SPLIT 18" 2X3 BOLT DN	AKP80250 SF 18" SOLID
AKP10555 GSKT PACK CAST IRON HUB 2" OR 4"	AKP35014 BASIN 18X22 (1) 4" AAF (NO HOLE)	AKP70040 STEEL SPLIT 18" 3X2 AAF	AKP80251 SF 18" SOLID (NO GSKT PACK)
AKP10570 JONES TIGHT 4"	AKP35015 BASIN 18X22 (1) 4" AAF (9"DOWN)	AKP70050 STEEL SPLIT 18" 3X2 BOLT DN	AKP90000 SOLID 24" FIBERGLASS GREEN
AKP10575 GSKT PACK SINKTRAY	AKP35020 BASIN 18X22 (1) 4" CAST IRON HUB		AKP90010 SOLID 30" FIBERGLASS GREEN
AKP10580 GSKT PACK PUMPJON	AKP35025 BASIN 18X22 MULTI DRAIN HOLES		AKP90020 SOLID 36" FIBERGLASS GREEN



# NOTES & CONTACT

POSITION	CONTACT	PHONE	EMAIL
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Sales Associate/Costing	Kurt Snearly	574-936-2542 ext 203	kurt@akindustries.com
Business Development	Pete Sabo	574-936-2542 ext 228	pete@akindustries.com

NOTES



# THE BEST AROUND UNDERGROUND

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