

399-100-A SERIES

Alloy-20 Ball Valve 1/4" - 1"

Female NPT Thread, 2000 CWP (psig). Cold Non-Shock. (See referenced P/T chart)
150 psig Saturated Steam.
Vacuum Service to 29 inches Hg.



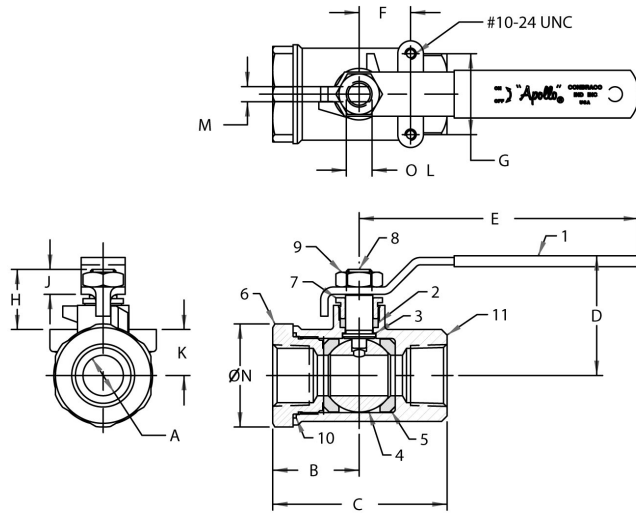
FEATURES

- Investment cast components
- Reinforced seats
- Mounting pad for easy actuator mounting
- Fire safe "by design" (requires -24 suffix)

- Blow-out-proof stem design
- Adjustable packing gland
- Meets NACE MR0175 (2000) & MR0103 (2003)

OPTIONS AVAILABLE: (More information in Section J)

- Minimum quantities apply
- To specify an option, replace the "01" standard suffix with the suffix of the option.
- To specify multiple options, replace the "01" suffix with the desired suffixes in the numerical order shown below. NOTE: Not all suffixes can be combined together.



STANDARD MATERIAL LIST

PART	MATERIAL
1 Lever and grip	304 SS w/vinyl
2 Stem packing	MPTFE
3 Stem bearing	RPTFE
4 Ball	B463-20CB-3
5 Seat (2)	RPTFE
6 Retainer	A351-CN7M
7 Gland nut	316 SS
8 Stem	B473-N08020
9 Lever nut	304 SS
10 Body seal	PTFE
11 Body	A351-CN7M

(SUFFIX)	OPTION	SIZES
-01	Standard Configuration	All
-P -01-	BSPP (Parallel) Thread Connection	1/4" to 2"
-T -01-	BSPT (Tapered) Thread Connection	1/4" to 2"
-02-	Stem Grounded	1/4" to 2"
-04-	2.25" Stem Extension (Carbon Steel, Zinc Plated)	1/4" to 2"
-07-	Steel Tee Handle	1/4" to 2"
-08-	90° Reversed Stem	1/4" to 2"
-14-	Side Vented Ball (Uni-Directional)	1/4" to 2"
-15-	Wheel Handle, Steel	1/4" to 2"
-16-	Chain Lever - Vertical	3/4" to 2"
-18-	Plain Yellow Grip	1/4" to 2"
-19-	Lock Plate	1/4" to 2"
-21-	UHMWPE Trim (Non-PTFE)	1/4" to 2"
-24-	Graphite packing (fire safe "by design")	1/4" to 2"
-27-	SS Latch-Lock Lever & Nut	1/4" to 2"
-28-	Mounting Pad Not Drilled & Tapped	1/4" to 2"
-30-	Cam-Lock and Grounded	1/4" to 2"
-32-	SS Tee Handle & Nut	1/4" to 2"
-35-	PTFE Trim	1/4" to 2"
-40-	Cyl-Loc and Grounded	1/4" to 2"
-45-	Less Lever & Nut	1/4" to 2"
-46-	Latch Lock Lever - Lock in Closed Position Only	1/4" to 2"
-47-	SS Oval Latch-Lock Handle & Nut	1/4" to 1"
-48-	SS Oval Handle (No Latch) & Nut	1/4" to 2"
-49-	No Lubrication. Assembled Dry.	1/4" to 2"
-50-	2.25" CS Locking Stem Extension	1/4" to 2"
-56-	Multifill Seats & Packing	1/4" to 2"
-57-	Oxygen Cleaned	1/4" to 2"
-58-	Chain Lever - Horizontal	3/4" to 2"
-60-	Static Grounded Ball & Stem	1/4" to 2"
-64-	250# Steam Trim (MPTFE Seats & Packing) Use with 316 SS Ball & Stem Variation	1/4" to 2"

PRODUCT NUMBER	SIZE	A	B	C	D	E	F	G	H	J	K	L	M	N	WT.
399-101-01A	1/4"	0.37	1.02	2.05	1.71	3.85	0.50	1.12	0.88	0.34	0.53	0.375	0.234	1.16	0.58
399-102-01A	3/8"	0.37	1.02	2.05	1.71	3.85	0.50	1.12	0.88	0.34	0.53	0.375	0.234	1.16	0.55
399-103-01A	1/2"	0.50	1.12	2.23	1.79	3.85	0.50	1.12	0.90	0.34	0.59	0.375	0.234	1.38	0.63
399-104-01A	3/4"	0.75	1.47	2.96	2.03	4.75	0.87	1.37	1.02	0.42	0.78	0.437	0.256	1.75	1.30
399-105-01A	1"	1.00	1.67	3.34	2.16	4.75	0.87	1.37	1.02	0.42	0.91	0.437	0.256	1.94	1.60

FOR PRESSURE/TEMPERATURE RATINGS, REFER TO PAGE M-17, GRAPH NO. 20

399-100 SERIES

Alloy-20 Ball Valve 1.25" - 2"

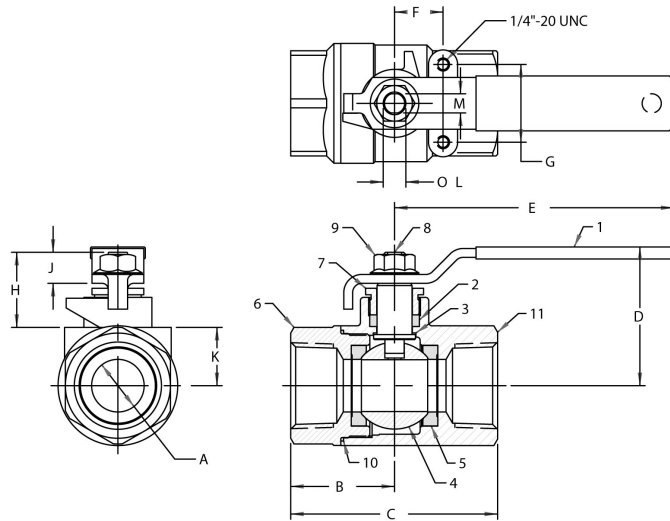
Female NPT Thread, 1500 CWP (psig). Cold Non-Shock. (See referenced P/T chart)
150 psig Saturated Steam.
Vacuum Service to 29 inches Hg.



FEATURES

- Investment cast components
- Reinforced seats
- Mounting pad for easy actuator mounting
- Fire safe "by design" (requires -24 suffix)
- Blow-out-proof stem design

- Adjustable packing gland
- Meets NACE MR0175 (2000) & MR0103 (2003)



STANDARD MATERIAL LIST

	PART	MATERIAL
1	Lever and grip	304 SS w/vinyl
2	Stem packing	MPTFE
3	Stem bearing	RPTFE
4	Ball	B463-20CB-3
5	Seat (2)	RPTFE
6	Retainer	A351-CN7M
7	Gland nut	316 SS
8	Stem	B473-N08020
9	Lever nut	304 SS
10	Body seal	PTFE
11	Body	A351-CN7M

OPTIONS AVAILABLE: (More information in Section J)

- Minimum quantities apply
- To specify an option, replace the "01" standard suffix with the suffix of the option.
- To specify multiple options, replace the "01" suffix with the desired suffixes in the numerical order shown below. NOTE: Not all suffixes can be combined together.

(SUFFIX)	OPTION	SIZES
-01	Standard Configuration	All
-P -01-	BSPP (Parallel) Thread Connection	1/4" to 2"
-T -01-	BSPT (Tapered) Thread Connection	1/4" to 2"
-02-	Stem Grounded	1/4" to 2"
-04-	2.25" Stem Extension (Carbon Steel, Zinc Plated)	1/4" to 2"
-07-	Steel Tee Handle	1/4" to 2"
-08-	90° Reversed Stem	1/4" to 2"
-14-	Side Vented Ball (Uni-Directional)	1/4" to 2"
-15-	Wheel Handle, Steel	1/4" to 2"
-16-	Chain Lever - Vertical	3/4" to 2"
-18-	Plain Yellow Grip	1/4" to 2"
-19-	Lock Plate	1/4" to 2"
-21-	UHMWPE Trim (Non-PTFE)	1/4" to 2"
-24-	Graphite packing (fire safe "by design")	1/4" to 2"
-27-	SS Latch-Lock Lever & Nut	1/4" to 2"
-28-	Mounting Pad Not Drilled & Tapped	1/4" to 2"
-30-	Cam-Lock and Grounded	1/4" to 2"
-32-	SS Tee Handle & Nut	1/4" to 2"
-35-	PTFE Trim	1/4" to 2"
-40-	Cyl-Loc and Grounded	1/4" to 2"
-45-	Less Lever & Nut	1/4" to 2"
-46-	Latch Lock Lever - Lock in Closed Position Only	1/4" to 2"
-47-	SS Oval Latch-Lock Handle & Nut	1/4" to 1"
-48-	SS Oval Handle (No Latch) & Nut	1/4" to 2"
-49-	No Lubrication. Assembled Dry.	1/4" to 2"
-50-	2.25" CS Locking Stem Extension	1/4" to 2"
-56-	Multifill Seats & Packing	1/4" to 2"
-57-	Oxygen Cleaned	1/4" to 2"
-58-	Chain Lever - Horizontal	3/4" to 2"
-60-	Static Grounded Ball & Stem	1/4" to 2"
-64-	250# Steam Trim (MPTFE Seats & Packing) <i>Use with 316 SS Ball & Stem Variation</i>	1/4" to 2"

PRODUCT NUMBER	SIZE	A	B	C	D	E	F	G	H	J	K	L	M	WT.
399-106-01	1.25"	1.00	2.00	4.00	2.68	5.40	0.94	1.50	1.50	0.60	1.12	0.625	0.377	3.10
399-107-01	1.5"	1.25	2.17	4.34	3.08	7.75	0.94	1.50	1.50	0.60	1.28	0.625	0.377	4.20
399-108-01	2"	1.50	2.69	5.43	3.26	7.75	0.94	1.50	1.46	0.60	1.50	0.625	0.377	6.10

FOR PRESSURE/TEMPERATURE RATINGS, REFER TO PAGE M-17, GRAPH NO. 19



FLOW DATA

For Apollo® Ball Valves

The listed Cv "factors" are derived from actual flow testing, in the Apollo® Ball Valve Division, Conbraco Industries, Inc., Pageland, South Carolina. These tests were completed using standard "off the shelf" valves with no special preparation and utilizing standard schedule 40 pipe. It should be understood that these factors are for the valve only and also include the connection configuration. The flow testing is done utilizing water as a fluid media and is a direct statement of the gallons of water flowed per minute with a 1 psig pressure differential across the valve/connection unit. Line pressure is not a factor. Because the Cv is a factor, the formula can be used to estimate flow of most media for valve sizing.

FLOW OF LIQUID

$$Q = C_v \sqrt{\frac{\Delta P}{\text{SpGr}}}$$

$$\text{or } \Delta P = \frac{(Q)^2 (\text{SpGr})}{(C_v)^2}$$

Where:

Q = flow in US gpm
 ΔP = pressure drop (psig)
 SpGr = specific gravity at flowing temperature
 Cv = valve constant

FLOW OF GAS

$$Q = 1360 C_v \sqrt{\frac{(\Delta P) (P_2)}{(\text{SpGr}) (T)}}$$

$$\text{or } \Delta P = \frac{5.4 \times 10^{-7} (\text{SpGr}) (T) (Q)^2}{(C_v)^2 (P_2)}$$

Where:

Q = flow in SCFH
 ΔP = pressure drop (psig)
 SpGr = specific gravity (based on air = 1.0)
 P₂ = outlet pressure-psia (psig + 14.7)
 T = (temp. °F + 460)
 Cv = valve constant

CAUTION: The gas equation shown, is valid at very low pressure drop ratios. The gas equation is **NOT** valid when the ratio of pressure drop (ΔP) to inlet pressure (P₁) exceeds 0.02.

NOTE: Only use the gas equation shown if (P₁-P₂)/P₁ is less than 0.02.

Cv FACTORS FOR APOLLO VALVES

VALVE	SIZE (IN.)														
	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
70B-140 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
70-100/200 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
70-300/400 Series	--	--	15	30	43	48	84	108	--	--	--	--	--	--	--
70-600 Series	2.3	4.5	5.4	12	14	21	34	47	--	--	--	--	--	--	--
70-800 Series	8.4	7.2	15	30	43	48	84	--	--	--	--	--	--	--	--
71-AR Series	--	--	--	30	43	48	84	108	190	370	--	--	--	--	--
71-100/200 Series	--	--	--	30	43	48	84	108	190	370	--	--	--	--	--
72-100/900 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
73A-100 Series	8.4	7.2	15	30	43	48	84	108	--	--	--	--	--	--	--
73-300/400 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
74-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
75-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76F-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76FJ-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76FK-100 Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
76-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76-300/400 Series	--	--	26	48	65	125	170	216	--	--	--	--	--	--	--
76-600 Series	2.3	4.5	5.4	12	14	21	34	47	--	--	--	--	--	--	--
76J-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76J-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
76K-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
76K-AR Series	8.4	7.2	15	30	43	48	84	108	190	370	670	--	--	--	--
7K-100 Series	--	--	15	51	68	125	177	389	503	--	--	--	--	--	--
77-AR Series	8.1	15	15	51	68	125	177	389	--	--	--	--	--	--	--
77C-100/200 Series	4.5	7.2	16	36	68	125	177	389	503	--	--	--	--	--	--
77D-140 Series	4.5	7.2	16	36	68	125	177	389	--	--	--	--	--	--	--

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FLOW DATA

For Apollo® Ball Valves

Cv FACTORS FOR APOLLO VALVES (continued from M-3)

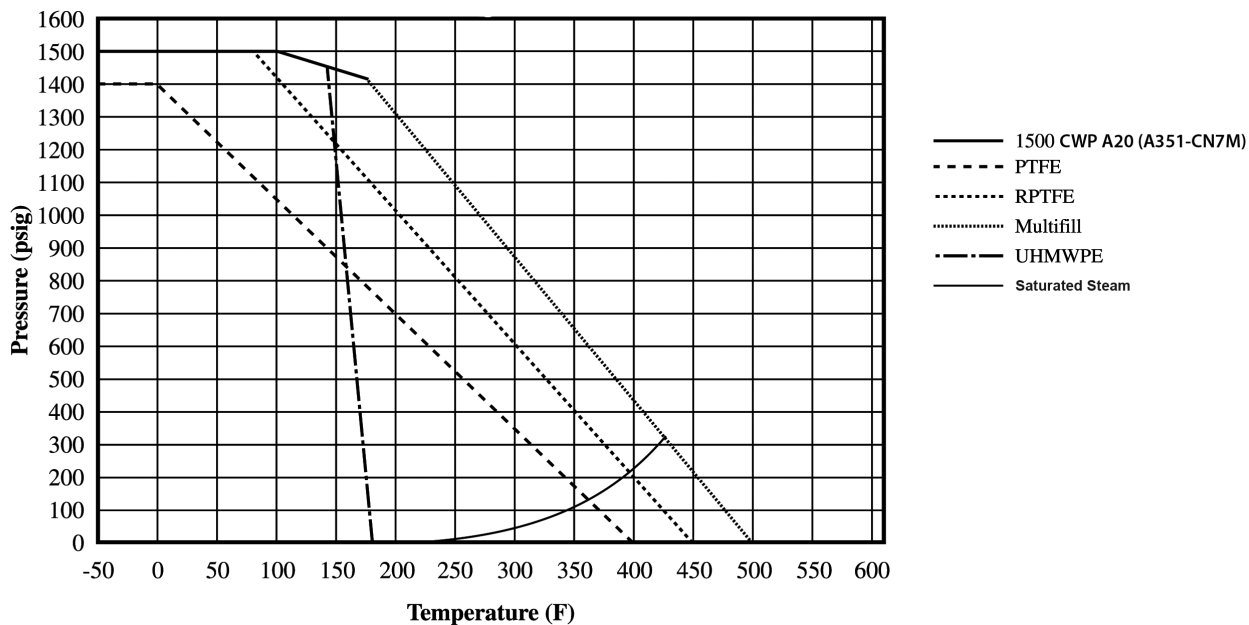
VALVE	SIZE (IN.)														
	1/4	3/8	1/2	3/4	1	1.25	1.5	2	2.5	3	4	6	8	10	12
77D-640 Series	--	--	--	11	24	35	--	--	--	--	--	--	--	--	--
77G-UL Series	4.5	7.2	16	36	68	125	177	389	503	--	--	--	--	--	--
77W Series	--	--	16	36	68	125	177	389	--	--	--	--	--	--	--
77-100/200 Series	8.1	15	15	51	68	125	177	389	503	--	--	--	--	--	--
79 Series	8.5	8.5	9.8	32	44	66	148	218	440	390	--	--	--	--	--
80 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
82-100/200 Series	8.1	14	26	51	68	120	170	376	510	996	1893	--	--	--	--
83A/83B Series	8.1	14	26	51	68	120	170	376	--	--	--	--	--	--	--
83R-100/200 Series	--	--	--	--	--	--	170	376	--	996	1893	--	--	--	--
86A/86B Series	8.1	14	26	51	68	120	170	376	--	--	--	--	--	--	--
86R-100/200 Series	--	--	--	--	--	--	170	376	--	996	1893	--	--	--	--
87A-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87A-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87A-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87A-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87A-F00 Series	--	--	--	--	75	--	195	410	545	1021	2016	4837	--	--	--
87B-100 Series	--	--	--	--	--	--	--	--	--	375	673	1099	1902	3890	--
87J-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87J-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87J-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87J-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87K-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87K-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
87K-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
87K-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-100 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
88A-200 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-700 Series	--	--	--	--	--	--	86	104	234	375	673	1099	1902	3890	--
88A-900 Series	--	--	15	19	75	--	195	410	545	1021	2016	4837	9250	15170	22390
88A-F00 Series	--	--	--	--	75	--	195	410	545	1021	2016	4837	--	--	--
88B-100 Series	--	--	--	--	--	--	--	--	--	375	673	1099	1902	3890	--
89-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
9A-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
90-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
92-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
93-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
94A-100/200 Series	6	7	19	34	50	104	268	309	629	1018	1622	--	--	--	--
96-100 Series	8.3	6.7	5.7	10	16	25	40	62	--	--	--	--	--	--	--
399-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--
489-100 Series	8.4	7.2	15	30	43	48	84	108	190	370	--	--	--	--	--

PRESSURE TEMPERATURE RATINGS

1500 CWP

(Alloy 20) ASTM A351-CN7M

(GRAPH 19)



2000 CWP

(Alloy 20) ASTM A351-CN7M

(GRAPH 20)

