## **WELDED ATTACHMENTS**

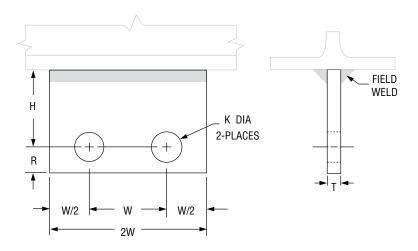


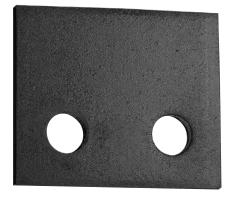
## Fig. 54

**Size Range:** <sup>1</sup>/<sub>2</sub>" through 2 <sup>1</sup>/<sub>4</sub>" **Material:** Carbon steel

Finish: 🗋 Plain or 🗋 Hot-Dip Galvanized

**Service:** For single rod suspension of Fig. 81-H, type B and C constant supports. **Ordering:** Specify rod size, figure number, name, finish and "H" dimension.





**Two Hole Welding Beam Lug** 

FIG. 54: DIMENSIONS (IN) • LOAD (LBS) • WEIGHT (LBS)																	
Rod Size A *	Max Load	Weight "H" Dimension ▲				Rod Take Out - "H" Dimension Constant Support Frame Sizes					Pin or	K Hole	R	Т	w	2W	W/2
		<b>1</b> ½	2	3	4	1-9	10-18	19-34	35-49	50-63	Bolt	11010					
1⁄2	1,350	1.4	1.7	2.2	-	- 1½ - 1½	1½			-	5⁄8	11/16	11/4	3%8	<b>2</b> <sup>1</sup> / <sub>2</sub>	5	1¼
5⁄8	2,160	1.4	1.6	2.2	-					-	3⁄4	<sup>13</sup> ⁄16					
3⁄4	3,230	1.3	1.6	2.1	2.6		2			7⁄8	<sup>15</sup> ⁄ <sub>16</sub>						
1	5,900	-	2.6	3.5	4.3	-	-		3		<b>1</b> 1⁄/8	1¼	<b>1</b> ½	1/2	3	6	<b>1</b> ½
1 <sup>1</sup> ⁄4	9,500	-	5.0	6.5	7.9	-	-				1¾	<b>1</b> ½	2	5⁄8	4	8	2
1½	13,800	-	_	10.7	12.8		-		4	15%	1 <sup>3</sup> ⁄4	01/		5	10	<b>2</b> <sup>1</sup> / <sub>2</sub>	
1¾	18,600	-	-	10.4	12.5	-	-	-			11 %	2	2 <sup>1</sup> / <sub>2</sub>	3⁄4	5	10	272
2	24,600	-	_	-	16.0	_	_	-	_	]	2 <sup>1</sup> /4	23⁄/8			6	12	3
2 <sup>1</sup> /4	32,300	-	_	_	15.6	_	_	_	_		<b>2</b> <sup>1</sup> / <sub>2</sub>	25//8					

Select "H" dimension applicable to constant support frame size.

▲ Weight varies with "H" dimension.

\* Note: Rod size "A" is the assembly rod diameter. Dimension not shown on drawing

PROJECT INF	ORMATION	APPROVAL STAMP
Project:		Approved
Address:		Approved as noted
Contractor:		🗋 Not approved
Engineer:		Remarks:
Submittal Date:		
Notes 1:		
Notes 2:		
DU 1 15		