

SAFETY DATA SHEET in accordance with 1907/2006/EC (REACH, as amended by 2015/830/EU) and 29 CFR 1910.1200						
Revision date: 8 Novem		Initial date of issue:		·	114A-22	
SECTION 1: IDENTIFICAT			-		114/1-22	
1.1. Product identifier	ION OF THE SC	DBSTANCE/MIXTORE AN	D OF THE COMPA	IN HONDERTAKING		
390 Cutting Oil (Aerosol) 1.3. Relevant identified uses of the substance or mixture and uses advised against						
1.2. Relevant identified uses of the substance or mixture and uses advised against						
Reinforced lubricant for faster, easier cutting of hard or soft metals. 1.3. Details of the supplier of the safety data sheet						
	of the salety u		lior			
Company:Supplier:A.W. CHESTERTON COMPANY860 Salem StreetGroveland, MA 01834-1507, USATel. +1 978-469-6446Fax: +1 978-469-6785(Mon Fri. 8:30 - 5:00 PM EST)SDS requests: www.chesterton.comE-mail (SDS questions): ProductMSDSs@chesterton.comE-mail: customer.service@chesterton.comEU: Chesterton International GmbH, Am Lenzenfleck 23,D85737 Ismaning, Germany – Tel. +49-89-996-5460						
1.4. Emergency telephone						
24 hours per day, 7 days per week Call Infotrac: 1-800-535-5053 Outside N. America: +1 352-323-3500 (collect) NSW Poisons Information Centre (Australia): 13 11 26						
SECTION 2: HAZARDS ID						
2.1. Classification of the s						
2.1.1. Classification accor	ding to Regulat	tion (EC) No 1272/2008 [C	LPJ			
Aerosol 1, H222, H229		4040 4000 / 100 0045				
2.1.2. Classification accor	aing to 29 CFR	1910.1200 / WHMIS 2015				
Flam. Aerosol 1, H222 Press. Gas (Comp.)						
2.1.3. Classification according to WHMIS 1988						
A: Compressed gases; B5: Flammable aerosols						
2.1.4. Australian statement of hazardous nature						
Hazardous according to criteria of Safe Work Australia.						
2.1.5. Additional information						
For full text of H-statements: see SECTIONS 2.2 and 16.						
2.2. Label elements						
2.2.1. Labelling according to Regulation (EC) No 1272/2008 [CLP]						
Hazard pictograms:						
Signal word:	Danger					
Hazard statements:	H222 H229	Extremely flammable ad Pressurized container: I				

Date: 8 November 2016		Produc	t: 390 Cutting Oi	I (Aerosol)		SDS No. 114A-22
	D 010	14 and a			a	1
Precautionary statements:	P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition s No smoking.				l other ignition sources.
	P211	Do not s	spray on an open	flame or other ign	ition source.	
	P251 P410/412		pierce or burn, ev	en after use. not expose to ten	noraturos oveoer	ling 50 °C
Supplemental information:	None	TIOLECL	nom sunight. De			ang 50°C.
2.2.2. Labelling according to		1200 / WH	-MIS 2015			
Hazard pictograms:		<u>^</u>	1010 2010			
nazara protogranis.		\rightarrow				
Signal word:	Danger					
Hazard statements:	H222 H280		Extremely flammable aerosol. Contains gas under pressure; may explode if heated.			
Precautionary statements:	P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition s No smoking.			l other ignition sources.	
	P211			flame or other ign	ition source.	
	P251 P403		pierce or burn, ev a well-ventilated			
	P410/412			not expose to ten	nperatures exceed	ling 50 °C/122 °F.
Supplemental information:	None					
2.3. Other hazards						
The principal hazard with this heavy cutting operations. Car						uced if it is used for
SECTION 3: COMPOSITION	I/INFORMATIC	on on Ing	REDIENTS			
3.2. Mixtures						
Hazardous Ingredients ¹		% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS C	lassification
Distillates (petroleum), hydrotreated 70 heavy naphthenic*		70-80	64742-52-5 265-155-0	NA	Asp. Tox. 1,	H304
Propane		1-5	74-98-6 200-827-9	NA	Flam. Gas 1, Press. Gas (Simple Asph	
Butane**		1-5	106-97-8 203-448-7	NA	Flam. Gas 1, Press. Gas (Simple Asph	
For full text of H-statements: s *Contains less than 3 % DMS **Contains less than 0.1 % w/ ¹ Classified according to: * 29 Cl * 1272	O extract as m w 1,3-Butadier	easured by ne. 915, 1916, 1		p-Know Law (ch. 40,	M.G.LO. 111F), C	alifornia Proposition 65

Date: 8 November 2016

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation: Remove to fresh air. If not breathing, administer artificial respiration. Contact physician.

Skin contact: Wash skin with soap and water. Contact physician if irritation persists.

Eye contact: Flush eyes for at least 15 minutes with large amounts of water. Contact physician if irritation persists.

Ingestion: Do not induce vomiting. Contact physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Direct eye contact may cause eye irritation. Prolonged or repeated skin contact may defat the skin and cause skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Carbon dioxide, dry chemical, foam or water fog

Unsuitable extinguishing media: High volume water jet

5.2. Special hazards arising from the substance or mixture

Pressurized containers, when heated, are a potential explosive hazard. Thermal decomposition can produce chlorides, sulfur oxides (SOx) and other toxic fumes.

5.3. Advice for firefighters

Cool containers with water. Recommend Firefighters wear self-contained breathing apparatus.

Flammability Classification:

HAZCHEM Emergency Action Code: 2 Y

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Provide adequate ventilation. Utilize exposure controls and personal protection as specified in Section 8. Keep away from sources of ignition - No smoking.

6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

6.3. Methods and material for containment and cleaning up

Contain spill to a small area. Pick up with absorbent material (sand, sawdust, clay, etc.) and place in a suitable container for disposal.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition - No Smoking.

7.2. Conditions for safe storage, including any incompatibilities

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C (120°F). Do not pierce or burn, even after use.

7.3. Specific end use(s)

No special precautions.

8.1. Control parameters		ECTION				
Occupational exposure limi	t values					
Ingredients	OSHA PEL ¹ ppm mg/m ³	ACGIH TLV ² ppm mg/n	UK WE	L³ mg/m³	AUSTRA ppm	LIA ES⁴ mg/m ³
Oil mist, mineral	- 5	- 5	-	_	_	5
Propane	1000 1800	* _	_	-	*	_
Butane		1000 –	600 STEL: 750	1450 810	800	1900
² American Conference of Gov	Health & Safety Administration	s threshold limit v				
⁴ Adopted National Exposure	mits, Health & Safety Executive Standards for Atmospheric Con		Occupational Enviro	onment [NOH	SC:1003]	
8.2. Exposure controls						
8.2.1. Engineering measures						
Use with adequate ventilation.						
8.2.2. Individual protection I	neasures					
	Not normally needed. If exposu EN filter type A-P2).	re limits are exce	eded, use approved	organic vap	or respirat	or (e.g.,
Protective gloves:	Not normally needed.					
Eye and face protection:	Safety goggles or glasses.					
Other:	None					
8.2.3. Environmental exposi	ire controls					
Refer to sections 6 and 12.						
SECTION 9: PHYSICAL ANI	O CHEMICAL PROPERTIES					
9.1. Information on basic ph						
	ysical and chemical propertion	es				
Physical state Colour Initial boiling point Melting point % Volatile (by volume) Flash point	liquid amber not determined not determined 8%, product only > 163°C (> 325°F), product	Odour Odour thres	sure @ 20°C s by weight	petroleum not determ not determ 0% not applica 0.9 kg/l	iined iined	
Colour Initial boiling point Melting point % Volatile (by volume) Flash point Method Viscosity Autoignition temperature Decomposition temperature Upper/lower flammability or	liquid amber not determined not determined 8%, product only > 163°C (> 325°F), product only PM Closed Cup < 50 cps @ 25°C not determined not determined	Odour Odour thres Vapour pres % Aromatics pH Relative den Weight per v Coefficient (Vapour dens	sure @ 20°C s by weight sity rolume water/oil) sity (air=1) oration (ether=1)	not determ not determ 0% not applica	iined iined able	
Colour Initial boiling point Melting point % Volatile (by volume) Flash point Method Viscosity Autoignition temperature Decomposition temperature Upper/lower flammability or	liquid amber not determined not determined 8%, product only > 163°C (> 325°F), product only PM Closed Cup < 50 cps @ 25°C not determined not determined	Odour Odour thres Vapour pres % Aromatics pH Relative den Weight per v Coefficient (Vapour dens Rate of evap	sure @ 20°C s by weight sity volume water/oil) sity (air=1) oration (ether=1) water	not determ not determ 0% not applica 0.9 kg/l 7.6 lbs/gal < 1 > 1 < 1	ined ined .ble	
Colour Initial boiling point Melting point % Volatile (by volume) Flash point Method Viscosity Autoignition temperature Decomposition temperature Upper/lower flammability or explosive limits Flammability (solid, gas) Explosive properties	liquid amber not determined not determined 8%, product only > 163°C (> 325°F), product only PM Closed Cup < 50 cps @ 25°C not determined not determined not determined	Odour Odour thres Vapour pres % Aromatics pH Relative den Weight per v Coefficient (Vapour dens Rate of evap Solubility in	sure @ 20°C s by weight sity volume water/oil) sity (air=1) oration (ether=1) water	not determ not determ 0% not applica 0.9 kg/l 7.6 lbs/gal < 1 > 1 < 1 insoluble	ined ined .ble	
Colour Initial boiling point Melting point % Volatile (by volume) Flash point Method Viscosity Autoignition temperature Decomposition temperature Upper/lower flammability or explosive limits Flammability (solid, gas) Explosive properties 9.2. Other information	liquid amber not determined not determined 8%, product only > 163°C (> 325°F), product only PM Closed Cup < 50 cps @ 25°C not determined not determined not determined not determined	Odour Odour thres Vapour pres % Aromatics pH Relative den Weight per v Coefficient (Vapour dens Rate of evap Solubility in	sure @ 20°C s by weight sity volume water/oil) sity (air=1) oration (ether=1) water	not determ not determ 0% not applica 0.9 kg/l 7.6 lbs/gal < 1 > 1 < 1 insoluble	ined ined .ble	
Colour Initial boiling point Melting point % Volatile (by volume) Flash point Method Viscosity Autoignition temperature Decomposition temperature Upper/lower flammability or explosive limits Flammability (solid, gas) Explosive properties 9.2. Other information Kinematic viscosity at 40°C: 2	liquid amber not determined not determined 8%, product only > 163°C (> 325°F), product only PM Closed Cup < 50 cps @ 25°C not determined not determined not determined not determined 8.9 cSt	Odour Odour thres Vapour pres % Aromatics pH Relative den Weight per v Coefficient (Vapour dens Rate of evap Solubility in	sure @ 20°C s by weight sity volume water/oil) sity (air=1) oration (ether=1) water	not determ not determ 0% not applica 0.9 kg/l 7.6 lbs/gal < 1 > 1 < 1 insoluble	ined ined .ble	
Colour Initial boiling point Melting point % Volatile (by volume) Flash point Method Viscosity Autoignition temperature Decomposition temperature Upper/lower flammability or explosive limits Flammability (solid, gas) Explosive properties 9.2. Other information Kinematic viscosity at 40°C: 2 SECTION 10: STABILITY AI	liquid amber not determined not determined 8%, product only > 163°C (> 325°F), product only PM Closed Cup < 50 cps @ 25°C not determined not determined not determined not determined 8.9 cSt	Odour Odour thres Vapour pres % Aromatics pH Relative den Weight per v Coefficient (Vapour dens Rate of evap Solubility in	sure @ 20°C s by weight sity volume water/oil) sity (air=1) oration (ether=1) water	not determ not determ 0% not applica 0.9 kg/l 7.6 lbs/gal < 1 > 1 < 1 insoluble	ined ined .ble	
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Colour Initial boiling point Melting point % Volatile (by volume) Flash point Method Viscosity Autoignition temperature Decomposition temperature Upper/lower flammability or explosive limits Flammability (solid, gas) Explosive properties 9.2. Other information Kinematic viscosity at 40°C: 2 SECTION 10: STABILITY AI 10.1. Reactivity	liquid amber not determined not determined 8%, product only > 163°C (> 325°F), product only PM Closed Cup < 50 cps @ 25°C not determined not determined not determined not determined 8.9 cSt	Odour Odour thres Vapour pres % Aromatics pH Relative den Weight per v Coefficient (Vapour dens Rate of evap Solubility in	sure @ 20°C s by weight sity volume water/oil) sity (air=1) oration (ether=1) water	not determ not determ 0% not applica 0.9 kg/l 7.6 lbs/gal < 1 > 1 < 1 insoluble	ined ined .ble	

10.3. Possibility of hazardous reactions						
No dangerous reactions know	n under conditions of normal use.					
10.4. Conditions to avoid						
Open flames and red hot surfa	Open flames and red hot surfaces.					
10.5. Incompatible materials	6					
Strong oxidizers like liquid Ch	lorine and concentrated Oxygen.					
10.6. Hazardous decomposi	ition products					
Carbon Monoxide, SOx and o	-					
SECTION 11: TOXICOLOGICAL INFORMATION						
11.1. Information on toxicol	mation on toxicological effects					
Primary route of exposure under normal use:	Inhalation, skin and eye contact.					
Acute toxicity -						
Oral:						
	Substance Distillates (petroleum), hydrotreated	Test LD50, rat	Result > 5000 mg/kg, estimated			
	heavy naphthenic	LD50, 1al	> 5000 mg/kg, estimated			
Dermal:		·				
	Substance	Test	Result			
	Distillates (petroleum), hydrotreated	LD50, rat	> 2000 mg/kg, estimated			
Inhalation:	heavy naphthenic					
innaiation.	Substance	Test	Result			
	Distillates (petroleum), hydrotreated	LC50, rat, 4 hours	> 5 mg/l (mist) estimated			
	heavy naphthenic Propane	LC50, rat, 4 hours	658 mg/l			
	Butane	LC50, rat, 4 hours	30957 mg/m ³			
Skin corrosion/irritation:	Prolonged or repeated skin contact may de	efat the skin and cause skin i	rritation.			
		1				
	Substance Distillates (petroleum), hydrotreated	Test Skin irritation, rabbit	Result Not irritating			
	heavy naphthenic	Skin initiation, rabbit	Not initiating			
Serious eye damage/	Direct eye contact may cause eye irritation					
irritation:						
	Substance Distillates (petroleum), hydrotreated	Test Eye irritation, rabbit	Result Not irritating			
	heavy naphthenic	(OECD 405)	. tot initiating			
Respiratory or skin sensitisation:	Distillates (petroleum), hydrotreated heavy naphthenic: Skin sensitization is indicated as non- sensitizing based on data from similar products.					
Germ cell mutagenicity:	Distillates (petroleum), hydrotreated heavy naphthenic: this substance is considered non-mutagenic and has a negative potential for tumor development based on results from the Modified Ames Assay, with a Mutagenic Index of less than 1.0.					
Carcinogenicity:	As per 29 CFR 1910.1200 (Hazard Communication), this product contains no carcinogens as listed by the National Toxicology Program (NTP), the International Agency for Research on Cancer (IARC), the Occupational Safety and Health Administration (OSHA) or Regulation (EC) No 1272/2008.					
Reproductive toxicity:	Distillates (petroleum), hydrotreated heavy naphthenic: based on available data, the classification criteria are not met.					
STOT-single exposure:	Distillates (petroleum), hydrotreated heavy naphthenic: based on available data, the classification criteria are not met.					
STOT-repeated exposure:	Distillates (petroleum), hydrotreated heavy naphthenic: based on available data, the classification criteria are not met.					
Aspiration hazard:	Based on available data, the classification criteria are not met.					
Other information:	None known					

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Distillates (petroleum), hydrotreated heavy naphthenic: available data indicate this product is not acutely toxic.

12.2. Persistence and degradability

Distillates (petroleum), hydrotreated heavy naphthenic: 31% biodegradation (OECD 301F, 28 days).

12.3. Bioaccumulative potential

Oil, Petroleum gas: not expected to bioaccumulate.

12.4. Mobility in soil

Liquid. Solubility in water: negligible. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9).

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Incinerate absorbed material with a properly licensed facility. Containers with product should be incinerated or the material recovered for incineration or treatment. Check local, state and national/federal regulations and comply with the most stringent requirement. This product is classified as a hazardous waste according to 2008/98/EC.

SECTION 14: TRANSPORT INFORMATION

SECTION 14: TRANSPORT INFORMATION					
14.1. UN number					
ADR/RID/ADN/IMDG/ICAO:	UN1950				
TDG:	UN1950				
US DOT:	UN1950				
14.2. UN proper shipping name					
ICAO:	Aerosols, Flammable				
IMDG:	Aerosols				
ADR/RID/ADN:	Aerosols, flammable				
TDG:	Aerosols, flammable				
US DOT:	Aerosols, flammable				
14.3. Transport hazard class(es)					
ADR/RID/ADN/IMDG/ICAO:	2.1				
TDG:	2.1				
US DOT:	2.1				
14.4. Packing group					
ADR/RID/ADN/IMDG/ICAO:	NOT APPLICABLE				
TDG:	NOT APPLICABLE				
US DOT:	NOT APPLICABLE				
14.5. Environmental hazards					
NO ENVIRONMENTAL HAZARDS	NO ENVIRONMENTAL HAZARDS				
14.6. Special precautions for user					
NO SPECIAL PRECAUTIONS FOR USER					
14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code					
NOT APPLICABLE					
14.8. Other information					
US DOT: Shipped as Consumer Commodity ORM-D in packaging having a rated capacity gross weight of 66 lb. or less (49 CFR 173.306(i)). ERG NO. 126 IMDG: EmS. F-D, S-U, Shipped as Limited Quantity					
ADR: Classification code 5F, Tunnel restriction code (E), Shipped as Limited Quantity					
SECTION 15: REGULATORY INFORMATION					
15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture					
15.1.1. EU regulations					
Authorisations under Title VII: Not applicable					

Restrictions und	er Title VIII: None					
Other EU regulat	ions: Directive 75/324/E dispensers.	EEC on the approximation of the laws of the Member States relating to aerosol				
15.1.2. National regulations						
US EPA SARA TITLE III						
312 Hazards: 313 Chemicals:						
Fire	Immediate None					
-	Pressure Release					
Other national regulations: National implementation of the EC Directive referred to in section 15.1.1.						
15.2. Chemical safety assessment						
No Chemical Safe	ty Assessment has been	carried out for this substance/mixture by the supplier.				
	HER INFORMATION					
Abbreviations and acronyms:		ent concerning the International Carriage of Dangerous Goods by Inland Waterways ent concerning the International Carriage of Dangerous Goods by Road				
and acronyms.	ATE: Acute Toxicity Estin					
	BCF: Bioconcentration F					
	cATpE: Converted Acute	e Toxicity point Estimate Iling Packaging Regulation (1272/2008/EC)				
	ES: Exposure Standard	ining Fackaging Regulation (121212000/EC)				
	GHS: Globally Harmoniz					
	ICAO: International Civil IMDG: International Mari					
		ion to 50 % of a test population				
	LD50: Lethal Dose to 50	% of a test population				
	LOEL: Lowest Observed	Effect Level				
	N/A: Not Applicable NA: Not Available					
	NOEC: No Observed Eff	ect Concentration				
	NOEL: No Observed Effe					
		Economic Co-operation and Development Imulative and Toxic substance				
	(Q)SAR: Quantitative Str	ructure-Activity Relationship				
		valuation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)				
	REL: Recommended Ex					
	RID: Regulations concerning the International Carriage of Dangerous Goods by Rail SDS: Safety Data Sheet					
STEL: Short Term Exposure Limit						
STOT RE: Specific Target Organ Toxicity, Repeated Exposure STOT SE: Specific Target Organ Toxicity, Single Exposure						
TDG: Transportation of Dangerous Goods (Canada)						
TWA: Time Weighted Average						
US DOT: United States Department of Transportation vPvB: very Persistent and very Bioaccumulative substance						
WEL: Workplace Exposure Limit						
	WHMIS: Workplace Hazardous Materials Information System Other abbreviations and acronyms can be looked up at www.wikipedia.org.					
Key literature ref		es normes, de l'équité, de la santé et de la sécurité du travail (CNESST)				
and sources for		sification and Information Database (CCID)				
		emicals Agency (ECHA) - Information on Chemicals bstances Information System (HSIS)				
	National Institu	ute of Technology and Evaluation (NITE)				
		nicals Agency (KEMI)				
U.S. National Library of Medicine Toxicology Data Network (TOXNET) Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP]:						
Classification		Classification procedure				
Aerosol 1, H222		On basis of test data				
Relevant H-statements: H220: Extremely flammable gas. H304: May be fatal if swallowed and enters airways.						
1	2	-				

Hazard pictogram names: Flame, gas cylinder (non-CLP labelling) **Changes to the SDS in this revision:** Sections 2.1.2, 2.2.2, 3.

Revision date: 8 November 2016

Further information: None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.