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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE® Tile Bond Red High Temp RTV	IDH number:	1162399
Product type:	Silicone	Item number:	1162399
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information: Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com		
Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067			

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing dust or fumes. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silicone Resin	Proprietary	10 - 30
Methylsilanetriyl triacetate	4253-34-3	1 - 5
Diiron trioxide	1309-37-1	1 - 5
Barium sulfate	7727-43-7	0.1 - 1
Silicon dioxide	7631-86-9	0.1 - 1
Tetraethyl silicate	78-10-4	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Wipe off paste with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.
Ingestion:	Do not induce vomiting. If symptoms develop and persist, get medical attention.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Prevent inhalation of fumes and gases. Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Silica mist. Formaldehyde. Acrid smoke and fumes. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Spilled material will solidify. Maintain good ventilation for large spills. Scrape up as much material as possible. Place scrap material in a well ventilated area and allow to cure to rubber. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling: Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.

Storage: Keep container closed. Store in a dry area below 90° F.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicone Resin	None	None	None	None
Methylsilanetriyl triacetate	None	None	None	None
Diiron trioxide	5 mg/m3 TWA Respirable fraction.	10 mg/m3 PEL Fume.	None	None
Barium sulfate	5 mg/m3 TWA Inhalable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Silicon dioxide	6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
Tetraethyl silicate	10 ppm TWA	100 ppm (850 mg/m3) PEL	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: No personal respiratory protective equipment normally required. Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Safety showers and eye wash stations should be available.

Skin protection: Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Red
Odor:	Acetic acid
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	< 10 mm hg (68 °F (20°C))
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.01 at 20 °C (68°F)
Vapor density:	Heavier than air.
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	4 % (acetic acid)
Flammable/Explosive limits - upper:	19.9 % (acetic acid)
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Not soluble. Polymerizes in presence of water.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	2.74 %; 27.86 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Acetic acid is liberated slowly upon contact with moisture. Formaldehyde. Oxides of carbon. Oxides of silicon.
Incompatible materials:	Acids. Bases. Oxidizing agents. Water
Reactivity:	Not available.
Conditions to avoid:	Exposure to moisture. Prolonged heating at temperatures above 150 °C.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Acetic acid produced during cure may irritate eyes, nose and throat. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected under normal conditions of use. Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silicone Resin	None	Irritant
Methylsilanetriyl triacetate	None	Irritant, Allergen
Diiron trioxide	None	Allergen, Cardiac, Central nervous system, Irritant, Kidney, Liver, Lung
Barium sulfate	None	Lung
Silicon dioxide	Oral LD50 (RAT) = > 22,500 mg/kg	Nuisance dust
Tetraethyl silicate	None	Central nervous system, Irritant, Kidney, Liver, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicone Resin	No	No	No
Methylsilanetriyl triacetate	No	No	No
Diiron trioxide	No	No	No
Barium sulfate	No	No	No
Silicon dioxide	No	No	No
Tetraethyl silicate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

Hazardous waste number: D005. Barium. D007. Chromium. D004: Arsenic

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Lou Fabrizio, Regulatory Affairs Specialist

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