



Revision Number: 002.1

Issue date: 05/09/2012

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SI 5055 known as LOCTITE® 5055™ LIGHT CURE ADHE	IDH number:	1214246
Product type:	Silicone	Item number:	1214146
		Region:	United States
Company address:	Contact information:		
Henkel Electronic Materials LLC	Telephone: 1.888.9.HENKEL (1.888.943.6535)		
14000 Jamboree Road	MEDICAL EMERGENCY Phone: Poison Control Center		
Irvine, CA 92606	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Liquid	HMIS:	
Color:	Light yellow, Transparent	HEALTH:	*2
Odor:	Slight, Acrylate	FLAMMABILITY:	1
		PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

WARNING: COMBUSTIBLE LIQUID.
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF SWALLOWED, ABSORBED THROUGH SKIN OR INHALED.
MAY CAUSE ALLERGIC SKIN REACTION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation:	Modified acrylamide is harmful if inhaled. Vapors and mists will irritate nose and throat and possibly eyes. Headache. Nausea. Heating this product may release harmful vapors. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
Skin contact:	Modified acrylamide may be absorbed through skin in harmful amounts. Toxic. Irritating to skin. May cause allergic skin reaction.
Eye contact:	Contact with eyes will cause irritation.
Ingestion:	Modified acrylamide is harmful if swallowed. Toxic.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Methacrylate-Terminated Polydimethylsiloxane	Proprietary	30 - 60
Acrylate monomer	Proprietary	30 - 60
2-Propenamide, N,N-dimethyl-	2680-03-7	1 - 5

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	93.00 °C (199.4 °F) Tagliabue closed cup
Autoignition temperature:	Not available.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapours. Oxides of silicon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Avoid breathing vapors or mists of this product. Avoid contact with eyes, skin and clothing. Use only in area provided with appropriate exhaust ventilation. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
Storage:	For safe storage, store between 10 °C (50°F) and 32 °C (89.6 °F) Keep containers closed when not in use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methacrylate-Terminated Polydimethylsiloxane	None	None	None	None
Acrylate monomer	None	None	None	None
2-Propenamide, N,N-dimethyl-	None	None	None	0.1 mg/m ³ TWA (Skin) 0.025 ppm TWA (Skin)

Engineering controls:	Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Light yellow, Transparent
Odor:	Slight, Acrylate
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	> 5 mm hg (20 °C (68°F))
Boiling point/range:	> 93 °C (> 199.4 °F)
Melting point/ range:	Not available.
Specific gravity:	1 Approximately
Vapor density:	> 1
Flash point:	93.00 °C (199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	1.08 %; 10.8 g/l ASTM D5403 Process volatiles 11.4 %; 1.14 g/l (potential) 22.2 %; 2.22 g/l (total)

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Polymerization may occur at elevated temperatures or upon depletion of inhibitor.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases. Peroxides.
Conditions to avoid:	High temperatures.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methacrylate-Terminated Polydimethylsiloxane	No	No	No
Acrylate monomer	No	No	No
2-Propenamide, N,N-dimethyl-	No	No	No

Hazardous components	Health Effects/Target Organs
Methacrylate-Terminated Polydimethylsiloxane	No Records
Acrylate monomer	Irritant, Allergen
2-Propenamide, N,N-dimethyl-	Irritant, Eyes, Mutagen, Kidney, Less weight gain and food intake.

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains / surface water / ground water.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Isobornyl acrylate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Isobornyl acrylate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Isobornyl acrylate

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus
CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: None above reporting de minimus

California Proposition 65:

No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status:

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

WHMIS hazard class:

D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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