



Revision Number: 002.2

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1. PRODUCT AND COMPANY IDENTIFICATION

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|---|---|---------------------|---------------|
| Product name: | LOCTITE® 5056™ LIGHT CURE ADHESIVE PART NO. 1214250 | IDH number: | 1214250 |
| Product type: | Silicone | Item number: | 1214250 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Contact information: Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com | | |
| Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067 | | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: COMBUSTIBLE LIQUID.
CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE DAMAGE.
HARMFUL IF INHALED.

| HAZARD CLASS | HAZARD CATEGORY |
|---------------------------|-----------------|
| FLAMMABLE LIQUID | 4 |
| ACUTE TOXICITY INHALATION | 4 |
| SKIN IRRITATION | 2 |
| SERIOUS EYE DAMAGE | 1 |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

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| Prevention: | Keep away from heat, sparks, open flames, hot surfaces - no smoking. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. |
| Response: | IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish. |
| Storage: | Store in a well-ventilated place. Keep cool. |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|------------------------|-------------|-------------|
| Acrylate monomer | Proprietary | 30 - 60 |
| N,N-Dimethylacrylamide | 2680-03-7 | 1 - 5 |
| Substituted Silane | Proprietary | 0.1 - 1 |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

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| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention. |
| Skin contact: | Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. |
| Eye contact: | Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention. |
| Ingestion: | Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

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|---|--|
| Extinguishing media: | Foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray. |
| Unusual fire or explosion hazards: | None |
| Hazardous combustion products: | Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapours. Oxides of silicon. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

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| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a closed container until ready for disposal. |

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. Keep container closed.

Storage: For safe storage, store between 10 °C (50°F) and 32 °C (89.6 °F). Keep containers closed when not in use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|------------------------|-----------|----------|-----------|--|
| Acrylate monomer | None | None | None | None |
| N,N-Dimethylacrylamide | None | None | None | 0.1 mg/m ³ TWA (Skin) 0.025 ppm TWA (Skin) |
| Substituted Silane | None | None | None | None |

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use a NIOSH approved supplied air respirator if the potential to exceed established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Transparent, Light yellow
Odor: Slight, Acrylate
Odor threshold: Not available.
pH: Not available.
Vapor pressure: < 5 mm hg (20 °C (68°F))
Boiling point/range: > 93 °C (> 199.4 °F)
Melting point/ range: Not available.
Specific gravity: 1 Approximately
Vapor density: > 1
Flash point: 82 °C (179.6 °F)
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Evaporation rate: Not available.
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available.
VOC content: 0.62 %; 6.2 g/l ASTM D5403 Process volatiles
1.46 %; 14.6 g/l (potential)
2.08 %; 20.8 g/l (total)
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

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| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | Polymerization may occur at elevated temperatures or upon depletion of inhibitor. |
| Hazardous decomposition products: | Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapours. Oxides of silicon. |
| Incompatible materials: | Strong oxidizing agents. Strong acids and strong bases. Peroxides. |
| Reactivity: | Not available. |
| Conditions to avoid: | High temperatures. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

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|----------------------|---|
| Inhalation: | Modified acrylamide is harmful if inhaled. Inhalation of mist or spray may cause irritation of the respiratory tract and nasal passages. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. Because the product contains a chromate, this material is considered carcinogenic in its respirable form. However, since the material is completely soluble in the primer, only if the cured product is dry sanded, ground or abraded, might the chromate be released. In that case, wear a NIOSH approved respirator to protect against the potential release of respirable chromate. |
| Skin contact: | Causes skin irritation. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye damage. |
| Ingestion: | Modified acrylamide is harmful if swallowed. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|------------------------|-----------------|--|
| Acrylate monomer | None | Irritant, Allergen |
| N,N-Dimethylacrylamide | None | Irritant, Eyes, Mutagen, Kidney, Less weight gain and food intake. |
| Substituted Silane | None | Irritant, Allergen |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|------------------------|----------------|-----------------|--|
| Acrylate monomer | No | No | No |
| N,N-Dimethylacrylamide | No | No | No |
| Substituted Silane | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Modified Acrylamide) (Up to 450 L max per inner/primary package when shipped as originally packaged only)
Hazard class or division: Combustible Liquid
Identification number: NA 1993
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Isobornyl acrylate) (Up to 450 L max per inner/primary package when shipped as originally packaged only)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Isobornyl acrylate) (Up to 450 L max per inner/primary package when shipped as originally packaged only)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Isobornyl acrylate

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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