



Revision Number: 003.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE BF HD PDGR BK 1GA EN	IDH number:	1602679
Product type:	Coating	Item number:	1602679
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: FLAMMABLE LIQUID AND VAPOR.
CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	If on skin (or hair): Take off immediately all contaminated clothing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep cool.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Quartz (SiO ₂)	14808-60-7	10 - 30
Aluminum oxide, fibrous	1344-28-1	10 - 30
Epoxy ester resin	Unknown	10 - 30
p-Chloro-a,a,a-trifluorotoluene	98-56-6	5 - 10
Xylenes	1330-20-7	5 - 10
Wollastonite (Ca(SiO ₃))	13983-17-0	1 - 5
Ethylbenzene	100-41-4	1 - 5
1-Methoxy -2-propanol	107-98-2	1 - 5
Carbon black	1333-86-4	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray. Vapors are heavier than air and may travel to ignition sources and flash back.
Hazardous combustion products:	Oxides of carbon. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Keep container closed.

Storage:

Keep away from heat, spark and flame. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Use non-sparking tools when opening or closing containers. Do not reuse container.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Quartz (SiO ₂)	0.025 mg/m ³ TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.3 mg/m ³ TWA Total dust.	None	None
Aluminum oxide, fibrous	1 mg/m ³ TWA Respirable fraction.	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust.	None	None
Epoxy ester resin	None	None	None	None
p-Chloro-a,a,a-trifluorotoluene	None	None	None	None
Xylenes	100 ppm TWA 150 ppm STEL	100 ppm (435 mg/m ³) PEL	None	None
Wollastonite (Ca(SiO ₃))	None	None	None	None
Ethylbenzene	20 ppm TWA	100 ppm (435 mg/m ³) PEL	None	None
1-Methoxy -2-propanol	50 ppm TWA 100 ppm STEL	None	None	None
Carbon black	3 mg/m ³ TWA Inhalable fraction.	3.5 mg/m ³ PEL	None	None

Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Liquid

Color:

Black

Odor:

Mild

Odor threshold:

Not available.

pH:

Not available.

Vapor pressure:

Not available.

Boiling point/range:

115.6 °C (240.1 °F)

Melting point/ range:

Not available.

Specific gravity:	1.74
Vapor density:	3.7
Flash point:	27.22 °C (81°F) Setaflash Closed Cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	0.7
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	250 g/l (calculated)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Irritating vapors.
Incompatible materials:	Strong oxidizing agents. Acids. Bases.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes
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Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Quartz (SiO ₂)	None	Immune system, Lung, Some evidence of carcinogenicity
Aluminum oxide, fibrous	None	Irritant, Nuisance dust, Corrosive
Epoxy ester resin	None	No Data
p-Chloro-a,a,a-trifluorotoluene	None	Adrenals, Blood, Central nervous system, Immune system, Irritant, Kidney, Liver, Lung, Skin, Thyroid
Xylenes	Oral LD50 (RAT) = 6,670 mg/kg Oral LD50 (RAT) = 3,523 - 8,600 mg/kg Oral LD50 (RAT) = 4,300 mg/kg Dermal LD50 (RABBIT) = > 43 g/kg Inhalation LC50 (RAT, 4 h) = 6,350 mg/l	Cardiac, Central nervous system, Irritant, Kidney, Liver
Wollastonite (Ca(SiO ₃))	None	Lung
Ethylbenzene	Oral LD50 (RAT) = 5.46 g/kg Oral LD50 (RAT) = 3,500 mg/kg Dermal LD50 (RABBIT) = 17,800 mg/kg	Irritant, Central nervous system
1-Methoxy -2-propanol	Oral LD50 (RAT) = 36 g/kg Oral LD50 (RAT) = 5.71 g/kg Oral LD50 (RAT) = 7.51 g/kg Oral LD50 (RABBIT) = 5.3 g/kg Dermal LD50 (RABBIT) = 13 g/kg Inhalation LC50 (RAT, 4 h) = 54.6 mg/l Inhalation LC50 (RAT, 4 h) = 15,000 mg/l	Central nervous system, Developmental, Irritant
Carbon black	Oral LD50 (RAT) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Quartz (SiO ₂)	Known To Be Human Carcinogen.	Group 1	No
Aluminum oxide, fibrous	No	No	No
Epoxy ester resin	No	No	No
p-Chloro-a,a,a-trifluorotoluene	No	No	No
Xylenes	No	No	No
Wollastonite (Ca(SiO ₃))	No	No	No
Ethylbenzene	No	Group 2B	No
1-Methoxy -2-propanol	No	No	No
Carbon black	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Paint
Hazard class or division: 3
Identification number: UN 1263
Packing group: III
DOT Hazardous Substance(s): Xylene (mixed)

International Air Transportation (ICAO/IATA)

Proper shipping name: Paint
Hazard class or division: 3
Identification number: UN 1263
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: PAINT
Hazard class or division: 3
Identification number: UN 1263
Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: Chloro-fluoro solvent (CAS# 98-56-6).

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Fire, Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum oxide, fibrous (CAS# 1344-28-1). Xylenes (CAS# 1330-20-7). Ethylbenzene (CAS# 100-41-4).

CERCLA Reportable quantity: Xylenes (CAS# 1330-20-7) 100 lbs. (45.4 kg)
1-Methoxy -2-propanol (CAS# 107-98-2) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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