



Revision Number: 001.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** TECHNOMELT PA 7808 BLACK  
**Product type:** Adhesive

**IDH number:** 1762910  
**Item number:** 1762910  
**Region:** United States

**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**Contact information:**  
Telephone: 860.571.5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

**Physical state:** solid  
**Color:** black  
**Odor:** typical

**HMIS:**

**HEALTH:** \*1  
**FLAMMABILITY:** 0  
**PHYSICAL HAZARD:** 0  
**Personal Protection:** See MSDS Section 8

**WARNING:** MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.  
VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND  
RESPIRATORY TRACT IRRITATION.  
STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR  
FLAMMABLE VAPORS MAY CAUSE IGNITION.

**Relevant routes of exposure:** Molten adhesive., Skin, Eyes

**Potential Health Effects**

**Inhalation:** Continuous breathing of vapors above molten adhesive may irritate mucous membranes. Dusts from solid adhesive may cause irritation.  
**Skin contact:** Molten adhesive may cause severe burns. Solid adhesive has no hazards.  
**Eye contact:** Molten adhesive in eyes will cause severe and permanent damage. Can cause mechanical irritation if dusts are generated.  
**Ingestion:** Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

**Existing conditions aggravated by exposure:** None known

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous components	CAS NUMBER	%
Carbon black	1333-86-4	0.1 - 1

**Non hazardous components**

Polyamide Based Hotmelt Adhesive

#### 4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Cool skin rapidly with cold water after contact with molten material. Cover affected areas with clean sheeting or gauze and seek immediate medical attention.
Eye contact:	If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.
Ingestion:	Do not induce vomiting. Seek medical advice.

#### 5. FIRE FIGHTING MEASURES

Flash point:	No flash point up to 200 °CNo flash point up to 200 °C
Autoignition temperature:	Not available.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Extinguishing media:	water, carbon dioxide, foam, powder
Special firefighting procedures:	Not available.
Unusual fire or explosion hazards:	Not available.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow material to contaminate ground water system.
Clean-up methods:	Sweep up spilled material. Avoid creating dust. Keep in suitable and closed containers for disposal.

#### 7. HANDLING AND STORAGE

Handling:	Do not place wet or damp solid into melt tank. Follow suggested application temperature. Always be careful around molten material. Avoid skin contact with molten resins. Do not wear contact lenses. Avoid dust formation.
Storage:	Keep cool in accordance with information on label and in Technical Data Sheets.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Carbon black	3 mg/m <sup>3</sup> TWA Inhalable fraction.	3.5 mg/m <sup>3</sup> PEL	None	None

Engineering controls:	Use adequate ventilation to remove molten vapors or fumes.
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**Respiratory protection:**

Solid Resin: Dust safety masks are recommended when the potential for dust inhalation exists. Molten Resin: Use a NIOSH approved air-purifying respirator with an organic vapor cartridge.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

**Skin protection:**

Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	solid
Color:	black
Odor:	typical
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	not applicable
Boiling point/range:	Not available. Not available.
Melting point/ range:	155.0 °C (311°F)
Melting point/ range:	155.0 °C (311°F)
Specific gravity:	0.95 - 1.0
Vapor density:	Not available.
Flash point:	No flash point up to 200 °C No flash point up to 200 °C
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Insoluble
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0 %; 0 g/l

## 10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Carbon dioxide, carbon monoxide and irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.
Incompatible materials:	Acids. Bases. Oxidizing agents.
Conditions to avoid:	Excessive heat.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Carbon black	No	Group 2B	No

Hazardous components	Health Effects/Target Organs
Carbon black	Respiratory, Some evidence of carcinogenicity

## 12. ECOLOGICAL INFORMATION

### Ecological information:

No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, ground water, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

### International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

### Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12(b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health
<b>CERCLA/SARA 313:</b>	None above reporting de minimis
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
<b>WHMIS hazard class:</b>	D.2.A, D.2.B

## 16. OTHER INFORMATION

**This material safety data sheet contains changes from the previous version in sections:** First issue.

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