Revision Number: 003.0 **Issue date:** 11/23/2010

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **TECHNOMELT PUR 785A CLEANER known as PURMELT CLEANER 785A**
Product type: Hotmelt adhesive

IDH number: 1217808

Region: United States

Company address:
Henkel Corporation
10 Finderne Avenue
Bridgewater, New Jersey 08807

Contact information:
Customer Service: 1-888-480-6889
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state:	Solid	**HEALTH:**	2
Color:	white	**FLAMMABILITY:**	1
Odor:	Slight	**PHYSICAL HAZARD:**	0
		Personal Protection:	See MSDS Section 8

CAUTION**:** MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS. ADHESIVE VAPORS MAY CAUSE SLIGHT IRRITATION OF THE EYES, SKIN OR RESPIRATORY SYSTEM.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: Dusts from solid adhesive may cause irritation. Continuous breathing of vapors above molten adhesive may irritate mucous membranes.

Skin contact: Solid adhesive has no hazards. Molten adhesive may cause severe burns.

Eye contact: Can cause mechanical irritation if dusts are generated. Fumes released during thermal processing may cause eye irritation. Molten adhesive in eyes will cause severe and permanant damage.

Ingestion: Not expected under normal conditions of use. Expected to be low in toxicity.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This product is considered not hazardous under 29 CFR 1910.1200 (Hazard Communication).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
None	None	None

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

Skin contact:	Molten adhesive may cause severe burns. Cool melted product on skin with plenty of water. Do not remove solidified product. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn. Cover affected areas with clean sheeting or gauze and seek immediate medical attention.
Eye contact:	If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.
Ingestion:	Ingestion of solid adhesive is not expected to be hazardous. If symptoms develop and persist, get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 260 °C (> 500°F) Cleveland open cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Extinguishing media:	Use extinguishing measures appropriate to local circumstances and the surrounding environment. Dry chemical. Carbon dioxide.
Special firefighting procedures:	Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA). Wear full protective clothing.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	No special environmental precautions required. Do not allow material to contaminate ground water system.
Clean-up methods:	Spilled material will solidify. Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Always be careful around molten material. Avoid skin contact with molten resins. Follow suggested application temperature. Do not wear contact lenses. At elevated temperatures, irritating fumes may be emitted. Provide adequate ventilation.
Storage:	For safe storage, store between 0.0 °C (32°F) and 38.0 °C (100.4 °F) For safe storage, store between -20 °C (-4°F) and 50 °C (122°F) Avoid moisture. Store at room temperature. Empty drums should be completely drained, properly bunged and promptly returned to a drum reconditioner, or promptly disposed of. Keep container closed. Do not let moisture contaminate this material. Product reacts with water to release carbon dioxide, which could build up pressure in closed containers and lead to bursting. Do not reseal if moisture contamination is suspected.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None

Engineering controls: Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

Respiratory protection: No personal respiratory protective equipment normally required. Where the potential exists for exposure to decomposition products due to heating or elevated temperatures, wear NIOSH approved respiratory protection as appropriate.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

Skin protection: Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid
Color: white
Odor: Slight
Odor threshold: Not available
pH: Not available
Vapor pressure: Negligible vapor pressure at ambient temperatures.
Boiling point/range: > 260 °C (> 500°F)
Melting point/ range: 250 °F (121.1 °C) Approximately
Specific gravity: 1.14
Vapor density: Not available
Flash point: > 260 °C (> 500°F) Cleveland open cup
Flammable/Explosive limits - lower: Not applicable
Flammable/Explosive limits - upper: Not applicable
Autoignition temperature: Not available
Evaporation rate: Not applicable
Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available
VOC content: Negligible

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Thermal decomposition can lead to release of irritating gases and vapors. carbon monoxide carbon dioxide

Incompatible materials: Oxidizing agents.

Conditions to avoid: To avoid thermal decomposition, do not overheat. Avoid temperatures above 200°C (392°F).

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
None	None	None	None

Hazardous components	Health Effects/Target Organs
None	None

12. ECOLOGICAL INFORMATION

Ecological information: No data available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: This product is not a RCRA hazardous waste when discarded. Processing, use, or contamination of this product may change the hazard classification and waste management options. Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: None
CERCLA/SARA 313: None above reporting de minimus

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class: Not controlled

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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