Safety Data Sheet



Revision Number: 004.0

1. PRODUCT AND COMPANY IDENTIFICATION

IDH number:

Product name:

1090 Product type: Conve Restriction of Use: None Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

BONDERITE M-FE 1090 IRON PHOSPHATE known as BONDERITE 1090 Conversion coating None identified

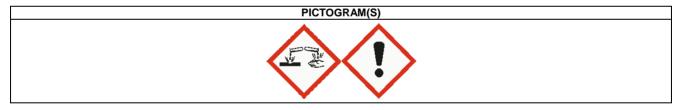
Region:United StatesContact information:Telephone: (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

594281

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW
DANGER:	HARMFUL IF SWALLOWED.
	CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
	MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1



Precautionary Statements

Prevention:	Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	If SWALLOWED: Immediately call poison control or physician if you feel unwell. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Sodium phosphate	Proprietary	10 - 30	
Phosphoric acid	7664-38-2	1 - 5	
Hydrogen fluoride	7664-39-3	1 - 5	
Phosphate ester, potassium salt	Proprietary	0.1 - 1	

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES
If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Rinse with large amounts of running water. GET MEDICAL ATTENTION IMMEDIATELY! If iced 0.13% benzalkonium chloride (Zephiran) solution or 2.5% calcium gluconate gel are available, the rinsing may be limited to 5 minutes, with the soaks or gel applied as soon as the rinsing is stopped. If benzalkonium chloride or calcium gluconate gel is not available, rinsing must continue until medical treatment is provided.
In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Get immediate medical attention. DO NOT induce vomiting unless directed to do so by medical personnel. Give one to two glasses of water or milk. Never give anything by mouth to a victim who is unconscious or is having convulsions.
See Section 11.
Treatment of hypocalcemia associated with corrosive fluoride compounds exposure may be corrected by intravenous calcium gluconate or calcium chloride. Treatment of hypomagnesemia may be corrected by intravenous magnesium sulfate.Ocular exposure to corrosive fluoride compounds has been treated with isotonic sodium chloride or magnesium chloride. Dermal exposure to corrosive fluoride compounds has been treated with calcium gluconate or calcium carbonate gel applied topically to the affected areas to relieve pain at the site of exposure.Treat symptomatically and supportively.

Extinguishing media:	Use media appropriate for surrounding material.	
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.	
Unusual fire or explosion hazards:	This product is an aqueous mixture which will not burn.	

Hazardous combustion products:

Irritating and toxic gases or fumes may be released during a fire. Flammable and explosive hydrogen gas may be formed when hydrofluoric acid reacts with certain metals. Hydrogen fluoride gas may evolve when chemical is subjected to prolonged high temperature.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate personal protective equipment.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

Avoid contact with eyes, skin and clothing. Avoid breathing mists or aerosols of this product. Wash thoroughly after handling. Do not take internally. For industrial use only.

Storage:

For safe storage, store at or above 40 °F (4.4 °C) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. If stored outside of this range, mix well before using.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Sodium phosphate	None	None	None	None
Phosphoric acid	3 mg/m3 STEL 1 mg/m3 TWA	1 mg/m3 PEL	None	None
Hydrogen fluoride	2 ppm Ceiling (as F) 0.5 ppm TWA (as F) (SKIN) (as F)	2.5 mg/m3 PEL (as F) 3 ppm TWA	None	None
Phosphate ester, potassium salt	None	None	None	None

Engineering controls:	Use general ventilation and use local exhaust, where possible, in confined or enclosed spaces.
Respiratory protection:	If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.
Eye/face protection:	Wear chemical goggles; face shield (if splashing is possible).
Skin protection:	Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Liquid Amber Mild Not available. < 2 Not available.

Product name: BONDERITE M-FE 1090 IRON PHOSPHATE known as BONDERITE 1090 Page 3 of 6

Boiling point/range:	>
Melting point/ range:	2
Vapor density:	N
Flash point:	N
Flammable/Explosive limits - lower:	N
Flammable/Explosive limits - upper:	N
Autoignition temperature:	N
Evaporation rate:	N
Solubility in water:	C
Partition coefficient (n-octanol/water):	N
VOC content:	N
Viscosity:	N
Decomposition temperature:	N

> 100 °C (> 212°F) Aqueous solution 28 °F (-2.2 °C) Not determined Not applicable Not applicable Not applicable Not applicable Not available. Complete Not determined Not applicable Not available. Not available. Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, this product emits oxides of sulfur, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. May liberate hydrogen fluoride.
Incompatible materials:	This product may react with strong alkalies. This material will react with glass, concrete, certain metals, silica containing materials, rubber, leather, and many organics.
Reactivity:	Not available.
Conditions to avoid:	None identified.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Mists, vapors or liquid may cause severe irritation or burns.
Skin contact:	Contact with liquid may produce severe skin irritation including redness, inflammation and
	chemical burns. Following skin exposure to this product, the sensation of irritation or pain may
	be delayed.
Eye contact:	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
Ingestion:	This product may produce corrosive damage to the gastrointestinal tract if it is swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Sodium phosphate	Oral LD50 (RAT) = 8,290 mg/kg Dermal LD50 (RABBIT) = > 7,940 mg/kg	Cardiac, Corrosive, Gastrointestinal, Irritant, Metabolic, Nervous System	
Phosphoric acid	Oral LD50 (RAT) = 1,530 mg/kg Dermal LD50 (RABBIT) = 2,740 mg/kg	Irritant, Corrosive	
Hydrogen fluoride	Inhalation LC50 (RAT, 15 min) = 2689 ppm Inhalation LC50 (RAT, 1 h) = 1278 ppm Inhalation LC50 (RAT, 30 min) = 2042 ppm Inhalation LC50 (RAT, 5 min) = 4970 ppm	Allergen, Blood, Bone Marrow, Cardiac, Central nervous system, Corrosive, Irritant, Kidney, Liver, Lung, Muscle, Nervous System, Respiratory, Teeth	
Phosphate ester, potassium salt	None	No Records	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Sodium phosphate	No	No	No
Phosphoric acid	No	No	No
Hydrogen fluoride	No	No	No
Phosphate ester, potassium salt	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

No data available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Hazardous waste number:

chemical contains phosphates. This product, if discarded, may be characterized as a RCRA corrosive waste,

Follow all local, state, federal and provincial regulations for disposal. This

D002. This product contains a component or components identified as hazardous under 40 CFR 261.24. U134: Hydrogen fluoride

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR) Proper shipping name: Corrosive liquids, toxic, n.o.s. (Hydrofluoric acid, Phosphoric acid) Hazard class or division: 8 (6.1) Identification number: UN 2922 Packing group: Ш DOT Hazardous Substance(s): Hydrofluoric acid International Air Transportation (ICAO/IATA) Proper shipping name: Corrosive liquid, toxic, n.o.s. (Hydrofluoric acid, Phosphoric acid) Hazard class or division: 8 (6.1) Identification number: UN 2922 Packing group: Ш

Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group: Additional information:

CORROSIVE LIQUID, TOXIC, N.O.S. (Hydrofluoric acid, Phosphoric acid) 8 (6.1) UN 2922 II

IMDG-Code: Segregation group 1- Acids

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. noneNone above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	Hydrogen fluoride (CAS# 7664-39-3). Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Hydrogen fluoride (CAS# 7664-39-3).
CERCLA Reportable quantity:	Hydrogen fluoride (CAS# 7664-39-3) 100 lbs. (45.4 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Reviewed MSDS. Reissued with new date.

Prepared by: John DiCerbo, Sr. Regulatory Affairs Specialist

Issue date: 07/21/2014

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.