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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>BONDERITE L-GP 505 CORROSION INHIBITOR known as P3-PREVOX 505</b>	<b>IDH number:</b>	594827
<b>Product type:</b>	Corrosion Protection Agents for Metals	<b>Region:</b>	United States
<b>Restriction of Use:</b>	None identified	<b>Contact information:</b>	
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone:	(860) 571-5100
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkelna.com

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

**DANGER:** CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1C
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

**PICTOGRAM(S)****Precautionary Statements**

<b>Prevention:</b>	Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

11 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

**See Section 11 for additional toxicological information.**

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Triethanolamine	102-71-6	10 - 30
Monoethanolamine	141-43-5	10 - 30
Amine compound	Proprietary	10 - 30
Methylbenzotriazole	29385-43-1	1 - 5

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
<b>Skin contact:</b>	For skin contact flush with large amounts of water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.
<b>Ingestion:</b>	If material is ingested, immediately contact a physician or poison control center. DO NOT induce vomiting unless directed to do so by medical personnel.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use media appropriate for surrounding material.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	None expected.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate personal protective equipment.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

**Handling:** Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Provide adequate ventilation. Wash thoroughly after handling. Do not take internally. Do not mix this product with fluids which contain NITRITES/NITRATES. NITROSAMINE may be formed.

**Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Do not freeze.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Triethanolamine	5 mg/m3 TWA	None	None	None
Monoethanolamine	3 ppm TWA 6 ppm STEL	3 ppm (6 mg/m3) PEL	None	None
Amine compound	None	None	None	None
Methylbenzotriazole	None	None	None	None

**Engineering controls:** Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:** If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided. When workplace hazards warrant the use of a respirator, appropriate respirators must be used, and a program that follows 29 CFR 1910.134 must be followed. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known; or any other circumstances where air purifying respirators may not provide adequate protection.

**Eye/face protection:** Wear safety glasses; chemical goggles (if splashing is possible).

**Skin protection:** Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. The breakthrough time of the selected glove must be greater than the intended use period. Suitable glove materials may include: Neoprene gloves. Nitrile gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Light amber
<b>Odor:</b>	Mild amine
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	9.7 - 10.7 (5% solution)
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	> 100 °C (> 212°F) Aqueous solution
<b>Melting point/ range:</b>	Not determined
<b>Specific gravity:</b>	1.05 - 1.09
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	Aqueous solution
<b>Flammable/Explosive limits - lower:</b>	Not applicable
<b>Flammable/Explosive limits - upper:</b>	Not applicable
<b>Autoignition temperature:</b>	Not determined
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Complete
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	4.8 % EPA Method 24

**Viscosity:** Not available.  
**Decomposition temperature:** Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable at normal conditions.

**Hazardous reactions:** None under normal processing.

**Hazardous decomposition products:** Upon decomposition, this product may yield oxides of nitrogen and ammonia, carbon dioxide, carbon monoxide and other low molecular weight hydrocarbons.

**Incompatible materials:** Monoethanolamine: reacts violently with acetic acid, acetic anhydride, acrolein, acrylic acid, acrylonitrile, chlorosulfonic acid, epichlorohydrin, hydrochloric acid, hydrofluoric acid, sulfuric acid, mesityl oxide, nitric acid, oleum, b-propiolactone and vinyl acetate. This product may react with strong acids or oxidizing agents. Do not mix this product with nitrites or other nitrosating agents because a carcinogenic nitrosamine may be formed.

**Reactivity:** Not available.

**Conditions to avoid:** Freezing conditions. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system.  
**Skin contact:** Prolonged and/or repeated skin contact with this product may cause irritation.  
**Eye contact:** This product may be severely irritating to the eyes.  
**Ingestion:** Ingestion of this product is unlikely. However, ingestion of product may produce gastrointestinal irritation and disturbances.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Triethanolamine	Oral LD50 (RAT) = 8.0 g/kg Dermal LD50 (RABBIT) = > 20,000 mg/kg	Irritant, Allergen
Monoethanolamine	Oral LD50 (RAT) = 10.2 g/kg Dermal LD50 (RABBIT) = 1,025 mg/kg	Irritant, Kidney, Liver, Corrosive, Respiratory, Developmental
Amine compound	None	No Data
Methylbenzotriazole	None	Irritant, Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triethanolamine	No	No	No
Monoethanolamine	No	No	No
Amine compound	No	No	No
Methylbenzotriazole	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** No data available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal. This product contains a chelating agent.

**Hazardous waste number:** Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Ethanolamine solutions  
**Hazard class or division:** 8  
**Identification number:** UN 2491  
**Packing group:** III

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Ethanolamine solution  
**Hazard class or division:** 8  
**Identification number:** UN 2491  
**Packing group:** III

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** ETHANOLAMINE SOLUTION  
**Hazard class or division:** 8  
**Identification number:** UN 2491  
**Packing group:** III

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis

**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health

**CERCLA/SARA Section 313:** None above reporting de minimis  
None above reporting de minimis

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known in the State of California to cause cancer.

**Export Restrictions:** This product is controlled for export by the United States Department of Commerce. The Export Classification Control Number (ECCN) is 1C995.a.2.a

#### Canada Regulatory Information

**CEPA DSL/NDSL Status:** Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

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