CRUVLOK BRANCH OUTLETS



Clamp-T, Cross



MATERIAL SPECIFICATIONS

ANSI BOLTS & HEAVY HEX NUTS:

Heat treated, oval neck track head bolts conforming to ASTM A 183 Grade 2 with a minimum tensile strength of 110,000 psi and heavy hex nuts of carbon steel conforming to ASTM A 563 Grade A or Grade B, or J995 Grade 2. Bolts and nuts are provided zinc electroplated as standard.

METRIC BOLTS & HEAVY HEX NUTS:

Heat treated, zinc electroplated oval-neck track head bolts made of carbon steel with mechanical properties per ISO 898-1 Class 8.8. Hex nuts are zinc electroplated followed by a yellow chromate dip.

STAINLESS STEEL BOLTS & NUTS:

Stainless steel bolts and nuts are also available. Contact an Anvil Representative for more information.

HOUSING:

Ductile Iron conforming to ASTM A 536, Grade 65-45-12 or Malleable Iron conforming to ASTM A 47, Grade 32510.

COATINGS:

- Rust inhibiting paint Color: ORANGE (standard)
- □ Hot Dipped Zinc Galvanized (optional)
- □ Other Colors Available (IE: RAL3000 and RAL9000)

For other Coating requirements contact an Anvil Representative for more information.

The Gruvlok Clamp-T provides a branch or cross connection in light wall or standard wall steel pipe.

The Fig. 7045 Clamp-T female pipe thread branch is available with NPT or ISO 7/1 connection and the Fig. 7046 Clamp-T has grooved-end branch connection.

Clamp-T cross connections are available allowing greater versatility in piping design.

NOTE: 2¹/₂" x 1¹/₄" Figure 7046 cannot be used in cross configuration.

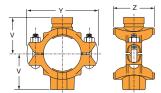


Fig. 7049 - Groove x Thread



GASKETS: Materials

Properties as designated in accordance with ASTM D 2000

- ❑ Grade "E" EPDM (Green color code)
 -40°F to 230°F (Service Temperature Range)(-40°C to 110°C)
 Recommended for water service, diluted acids, alkalies solutions, oil-free air and many other chemical services.
 NOT FOR USE IN PETROLEUM APPLICATIONS.
- □ Grade "EP" EPDM (Green and Red color code) -40°F to 250°F (Service Temperature Range)(-40°C to 121°C) Recommended for water service, diluted acids, alkalies solutions, oil-free air and many other chemical services. NOT FOR USE IN PETROLEUM APPLICATIONS.

For hot water applications the use of Gruvlok Extreme Temperature lubricant is recommended. NSF-61 Certified for cold and hot water applications up through 12".

Grade "T" Nitrile (Orange color code)

-20°F to 180°F (Service Temperature Range)(-29°C to 82°C) Recommended for petroleum applications. air with oil vapors and vegetable and mineral oils. NOT FOR USE IN HOT WATER OR HOT AIR.

LUBRICATION:

- □ Standard Gruvlok
- □ Gruvlok XtremeTM (Do Not use with Grade "L")

Not for use in copper systems.

PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	🗋 Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	
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