For Commercial and Industrial Applications

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

LEAD FREE*

Series LFB6000, LFB6001

2-Piece, Standard Port, Lead Free* Brass Ball Valves

Sizes: 1/4" - 4" (8 - 100mm)

Series LFB6000, LFB6001 2-Piece, Standard Port, Lead Free* brass Ball Valves feature a blowout proof pressure retaining 316 stainless steel stem. The B6000, B6001's standard port orifice ensures minimal pressure drop, while Durafill® and Uniseal® seats and 316 stainless steel ball provide lasting service for a wide range of liquids and gases. The Series LFB6000 and LFB6001 features Lead Free* construction to comply with Lead Free* installation requirements.

Features

- Lead Free brass body and adapter
- 316 stainless steel ball & stem
- Durafill® (carbon/glass filled PTFE) seats for sizes ½" ½" (8 15mm) and 1½" 4" (32 100mm) and Uniseal® (enhanced PTFE) seats for sizes ¾" & 1" (20 & 25mm) for lasting service for a wide range of liquids and gases
- Minimal pressure drop due to large ports
- Blowout proof, pressure retaining 316 stainless steel stem
- ¼" 3" (8 80mm) pressure rated at 600psi (41 bar) WOG non-shock; 150psi (10 bar) WSP. 4" (100mm) pressure rated at 400psi (28 bar) WOG non-shock; 125psi (8.6 bar) WSP (over 150psi steam requires SS trim)
- High cycle life reinforced PTFE stem packing seal and thrust washer
- Vinyl insulator on heavy duty, zinc-plated, carbon steel handles
- Quarter-turn open or close operation
- · Low operating torque
- Adjustable stem packing gland
- Each valve factory tested

Models

LFB6000 $\frac{1}{4}$ " - 4" (8 – 100mm) threaded NPT end connections **LFB6001** $\frac{3}{8}$ " - 3" (10 – 80mm) solder end connections**

Options

LH - Locking lever handle



Pressure - Temperature

Temperature Range: 0°F – 450°F (-18°C – 232°C) @ 50psi (3.4 bar) Pressure Range:

 $\frac{1}{4}$ " - 3" (8 - 80mm),

600psi (41 bar) WOG non-shock; 150psi (10 bar) WSP 4" (100mm),

400psi (28 bar) WOG non-shock; 125psi (8.6 bar) WSP

Specifications

A 2-piece standard port Lead Free* brass ball valve to be installed as indicated on the plans. The valve must have a blowout proof pressure retaining 316 stainless steel stem, Durafill® seats ($\frac{1}{4}$ " – $\frac{1}{2}$ " & $\frac{1}{4}$ " – 4") or Uniseal® seats ($\frac{3}{4}$ " & 1"), reinforced PTFE stem packing seal, and 316 stainless steel ball. Valves with top loaded stems or valves without adjustable packing are not acceptable. Pressure rating no less than 600psi (41 bar) WOG non-shock; 150psi (10 bar) WSP for $\frac{1}{4}$ " – 3" and 400psi (28 bar) WOG non-shock; 125psi (8.6 bar) WSP for 4". The valve shall be constructed using Lead Free* brass. Lead Free* ball valves shall comply with state codes and standards, where applicable, requiring reduced lead content. Valve must conform to MSS-SP-110 and shall be a Watts Series LFB6000 (threaded) or LFB6001 (solder).

Durafill® is a registered trademark of Cargill, Limited. Uniseal® is a registered trademark of Uniseal, Incorporated.

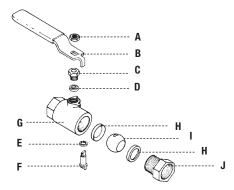
*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

**This valve is designed to be soft soldered into lines without disassembly, using a low temperature solder 420°F (216°C). Other solders such as 95/5 tin antimony 460°F (238°C) or 96/4 tin silver 420°F (216°C) can be used, however extreme caution must be used to prevent seat damage. Higher temperature solders will damage the seat material. ANSI B.16.18 states that the maximum operating pressure of 50-50 solder connections is 200 psi (14 bar) at 100°F (38°C) and decreases with higher temperatures.

Apply heat with the flame directed **AWAY** from the center of the valve body. Excessive heat can harm the seats. After soldering, the packing nut may have to be tightened.



Materials



Α Handle Nut

Zinc Plated Carbon Steel

В Handle Zinc Plated Carbon Steel with Vinyl Insulator

С Packing Nut D Stem Packing

Brass ASTM B16, C36000 Glass Reinforced PTFE Thrust Washer Glass Reinforced PTFE 316 Stainless Steel Lead Free* brass

Stem G Body Н Seats

Е

F

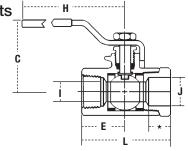
Durafill® $(\frac{1}{4}" - \frac{1}{2}" \& 1\frac{1}{4}" - 4")$ Uniseal® (3/4" & 1")

Ball I Adapter 316 Stainless Steel Lead Free* brass

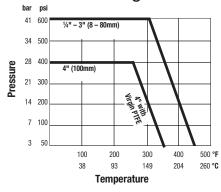
Body Seals

PTFE $(1\frac{1}{4}" - 4" \text{ only})$ - Not shown

Dimensions - Weights

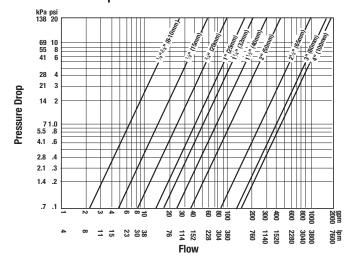


Valve Seat Rating



SI		Cv	OPERATING					
(D	N)	RATING	TORQ	-				
_In.	mm		in./lbs.	Nm				
1/4	8	6	60	6.8				
3/8	10	6	60	6.8				
1/2	15	15	60	6.8				
3/4	20	25	90	10.2				
1	25	40	150	16.9				
11/4	32	50	175	19.8				
11/2	40	75	200	22.6				
2	50	110	250	28.2				
21/2	65	260	500	56.5				
3	80	400	600	67.8				
4	100	450	800	90.4				

Pressure Drop vs. Flow



LFB6000

SIZE D	N							DIMENSIONS								WEIG	HTS
		C E		H I				J	L		**						
		Cente				Radius of				Dia. Solder				Depth Solder			
		Han		Center to End		Handle		Ball Orifice		Connection End to							
in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs.	kg.
1/4	8	13/4	45	11/16	27	31/16	78	3/8	10	-	-	21/16	52	-	-	0.6	0.3
3/8	10	1¾	45	11/16	27	31/16	78	3/8	10	-	-	21/16	52	-	-	0.6	0.3
1/2	15	1¾	45	1 ½16	27	3¾	95	1/2	13	-	-	21/4	58	-	-	0.6	0.3
3/4	20	2	51	1 ½16	36	33/4	95	11/16	17	-	-	2 ¹³ / ₁₆	72	-	-	1.0	0.5
1	25	21/4	57	1 ¹¹ / ₁₆	43	41/2	114	7/8	22	-	-	37/16	87	-	-	1.6	0.7
11/4	32	21/2	64	1 15/16	49	313/16	97	1	25	-	-	31//8	99	-	-	2.2	1.0
1½	40	3	76	21/8	54	5½	140	11/4	32	-	-	41/4	108	-	-	3.2	1.5
2	50	35/16	84	27/16	62	5½	140	11/2	38	-	-	4 ¹³ / ₁₆	122	-	-	4.9	2.2
21/2	65	4	102	33/16	81	81//8	206	2	51	-	-	61/2	165	-	-	13.2	5.9
3	80	41/4	108	37/16	87	81//8	206	21/2	64	-	-	613/16	173	-	-	17.5	7.9
4	100	413/16	122	37/8	98	11	279	3	76	-	-	711/16	195	-	-	29.3	13.3
LFB6001				•													
3/8	10	11/2	38	1 ½16	27	33/4	95	3/8	10	1/2	13	2 5/16	58	3/8	9	0.5	0.2
1/2	15	13/4	44	1 ½16	27	33/4	95	1/2	13	5/8	16	2%	60	1/2	13	0.6	0.3
3/4	20	2	51	1 ½16	36	3¾	95	11/16	17	7/8	22	3 5⁄16	84	3/4	19	1.1	0.5
1	25	21/4	57	13/4	44	41/2	114	7/8	22	11//8	28	3¾	95	7/8	22	1.4	0.6
11/4	32	21/2	64	21/4	57	313/16	97	1	25	1%	35	41/2	114	1	25	2.0	0.9
1½	40	3	76	21/2	64	51/2	140	11/4	32	15/8	41	5	127	1 ½16	27	3.3	1.5
2	50	35/16	84	31/8	80	5½	140	11/2	38	21/8	54	61/4	159	1 5/16	34	5.2	2.4
21/2	65	4	102	311/16	93	81//8	206	2	51	25/8	67	75//8	194	1 ⁷ / ₁₆	36	13.2	6.0
3	80	41/4	108	41/16	103	81/8	206	21/2	64	31//8	80	83/16	208	1 ¹¹ / ₁₆	43	15.6	7.1

⁸⁰ ** See Solder Instructions on front.







ES-LFB6000 1219 © 2012 Watts