



Orange Lava

Hot CPVC Cut-In Cement



ORANGE LAVA HOT CEMENT improves productivity in all weather climates including, damp or humid conditions.

Orange Lava CPVC Cut-In cement is the hottest solvent cement on the market -- perfect for cut-in and repair jobs that require minimal downtime for existing plumbing systems. With the lowest cure and set up times in the industry, Orange Lava also has the highest concentration of THF.

FASTER CURING

- Orange Lava Hot Cement sets the fastest
- > 25-50% faster as compared to other CPVC cements
- > So fast, it eliminates the need for bracing

HOT...

- Quickly melts pipe surface to weld the joint
- > Primer is not required

Cure Chart for Cut-ins

Diameter	Temperature	100 PSI 7 Kg. sq. cm	150 PSI 10.5 Kg. sq. cm	200 PSI 14 Kg. sq. cm	250 PSI 17 Kg. sq. cm
1 1/4" Pipe (or smaller)	100° F (37.7° C)	15 minutes	30 minutes	1.5 hours	3 hours
	140° F (60° C)	30 minutes	1 hour	24 hours	48 hours
	180° F (82° C)	24 hours	TBD	***	***
2" Pipe	100° F (37.7° C)	30 minutes	2 hours	16 hours	16 hours
	140° F (60° C)	90 minutes	12 hours	72 hours	***
	180° F (82° C)	96 hours	***	***	***
3" Pipe	100° F (37.7° C)	2 hours	8 hours	24 hours	48 hours
	140° F (60° C)	4 hours	72 hours	2 weeks	***
	180° F (82° C)	1 week	***	***	***
4" Pipe	100° F (37.7° C)	2 hours	12 hours	48 hours	72 hours
	140° F (60° C)	6 hours	1 week	***	***
	180° F (82° C)	2 weeks	***	***	***
6" Pipe	100° F (37.7° C)	24 hours	96 hours	6 days	***
	140° F (60° C)	2 weeks	3 weeks	3 weeks	***
	180° F (82° C)	3 weeks	***	***	***

*** CPVC pipe manufacturers do not recommend CPVC pipe at these conditions. Please refer to the manufacturers' pipe ratings for additional information.

Product Number	Size	Description	Carton Quantity
32167	16 oz	Orange Lava CPVC Cut-In Cement	24
32168	32 oz	Orange Lava CPVC Cut-In Cement	12



PW-DWV-SW

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