

ARCH & MINNEAPOLIS PATTERNS



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CURB BOXES

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We recommend that the length of curb box used for a specific bury be six inches longer than final grade. *Example:* If final grade is five foot, we recommend a 5 1/2" foot maximum extended length curb box. This will allow 6" for grade change in either direction.

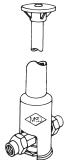
Page

- Steel upper sections telescope up/down within the base casting by 12".
- Available lengths shown are listed at maximum extension.
- When curb box is supplied with stationary shut-off rods, the rods are 18" shorter than the Curb Box, at its maximum extension.
- Base sections and lids are made of cast gray iron.
- All pentagon plugs have a 27/32" point to flat size.

- Upper sections are held in the desired position by a strong clip ring located inside the top of the base casting.
- A swedged lug at bottom of upper section fits into a cast slot in the base casting to prevent upper section from turning when removing lid or pentagon plug.
- Curb Boxes and Accessories are black dip coated inside and out.
- Curb Boxes are shipped in the retracted position.

Our curb boxes are manufactured in Dubuque, IA with components from Canada. (MODEL 5601, 5607, 5614, & 5615) are also available with components made only in the USA.

Arch Pattern Curb Boxes



The "Arch" or "Y" base casting covers the Curb Stop without being mechanically connected. When required, a stationary shut-off rod is attached (via cotter pin) to the tee head of the Curb Stop and remains in place inside the Curb Box. The top of the shut-off rod is formed in such a manner that it centers the top of the rod inside the upper section of the 1" Curb Box.

Stationary shut-off rods are furnished with Curb Boxes having 1" upper sections and are also available separately.

Minneapolis Pattern Curb Boxes



Minneapolis Pattern Curb Boxes have female threads machined into the bottom of the base casting that screw onto the male threads on top of all Minneapolis pattern Curb Stops. Threading the Curb Stop into the Curb Box gives a unified valve/box assembly. This arrangement assures alignment between the two.

Shut-off rod information noted above is also true when used with Minneapolis Pattern Curb Boxes with 1" upper section.

The charts below identify size of threads in base casting A.Y. McDonald Curb Boxes and Curb Stops.

Ball Style Minneapolis Valve Curb Stops									
Curb Box Base Tapped	1 1/2"	2"							
A.Y. McDonald Ball Valve Size	3/4", 1" or 1 1/4" x 1" x 1 1/4"	1 1/2", 2" or 1 1/4" x 1 1/2" x 1 1/4"							

Inverted Plug Type Minneapolis Curb Stops									
Curb Box Base Tapped	1 1/2"	1 1/2"	1 1/2"	2"	2 1/2"				
A.Y. McDonald Inverted Plug Valve Size	1/2"	5/8"	3/4"	1"	1 1/4"				

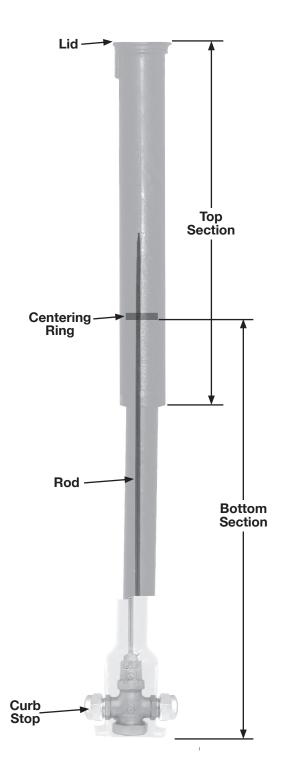
A.Y. McDonald Mfg. Co. offers high quality cast iron service boxes with a wide range of options. Service boxes can be adjusted to the full range called out in the model number. The 2 1/2" service box is designed for use with 3/4" through 1 1/4" curb stops, as well as up to 2" curb stops with the use of the enlarged base. Boxes do not include rod or centering ring (ordered separately).

- Extension lengths are listed with other model information on page 9.
- Available with water, sewer, and gas lids
- Quality cast gray iron construction ASTM A48, Class 25
- Arch-style base
- Brass pentagon bolt locking lid
- May be ordered as assembly or components

Screw Style - Model 5700

Screw Style Service Boxes (Buffalo Style) are designed with threaded or screw style castings. Top section "threads" onto bottom section and adjusts to desired height. Top section includes water lid as standard. Centering ring, rods, and other lids are optional. Standard base will cover A.Y. McDonald Curb Stops to 1 1/4" size.



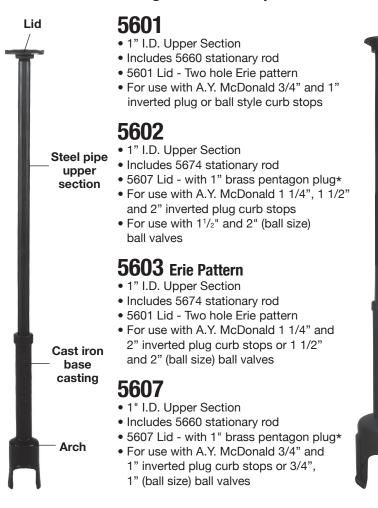


10-11



Arch Pattern

Use with 1/2" through 2" Curb Stops



5604

- 1 1/4" I.D. Upper Section
- Shut-off rod available
- 5614 Lid with 1 1/4" brass pentagon plug*
- For use with A.Y. McDonald 3/4",1" inverted plug or ball style curb stops

Adjustable 5600 steel pipe • 1 1/4"

upper

section

Cast iron

Arch

base

casting

- 1 1/4" I.D. Upper Section
- Shut-off rod available
- 5614 Lid with 1 1/4" brass pentagon plug*
- For use with A.Y. McDonald 1 1/4" plug style and 1 1/2" and 2" (ball size) ball valves

5605

- 1 1/2" I.D. Upper Section
- Shut-off rod available
- 5623 Lid with 1 1/2" brass pentagon plug*
- For use with A.Y. McDonald 3/4" and 1" inverted plug or ball style curb stops

5606

- 2" I.D. Upper Section.
- Shut-off rod available
- 5624 Lid with 2" brass pentagon plug*
- For use with 1 1/4" inverted plug curb stops or 1 1/2" and 2" (ball size) ball valves

Standard Water Lids



5601 Tapped 1" Erie Pattern



5607* Tapped 1"



5614* Tapped 11/4"



5623* Tapped 11/2"



5624* Tapped 2"



Style Lid
(Not available on 5601LID)

*For Lid options, see page 10

Notes

- Order by model number and maximum extended lengths from 2¹/₂¹ thru 10¹ (in 6" increments). Example: 5603 8¹/₂¹
- When rods are furnished with Curb Boxes, they are 18" shorter than maximum extended length of Curb Box.
- All Curb Boxes telescope one foot. Lengths shown are at maximum extension:
 Example: A 5' Curb Box can be used at depths ranging from 4' to 5'.
- For Shut Off Rods and Available Lid Options see page 10.
- Our curb boxes are manufactured in Dubuque, IA with components from Canada. (MODEL 5601, 5607, 5614, & 5615) are also available with components made only in the USA.

Minneapolis Pattern

Base Tapped 1 1/2"

5610

- 1" I.D. Upper Section
- Includes 5660 stationary rod
- 5607 Lid with 1" brass pentagon plug*
- For use with A.Y. McDonald 3/4" inverted plug type curb stops or 3/4", 1" ball type (ball size) curb stops

5612 Erie Pattern

- 1" I.D. Upper Section
- Includes 5660 stationary rod
- 5601 Lid Two hole Erie pattern
- For use with A.Y. McDonald 3/4" inverted plug type curb stops or ball type curb stops 3/4", 1" (ball size)



Standard Water Lids



5601 Tapped 1" Erie Pattern



5607* Tapped 1"



5614* Tapped 11/4"



5623* Tapped 11/2"



"TW"
Style Lid
(Not available on 5601LID)

Notes

- Order by model number and maximum extended lengths from 21/21 thru 101 (in 6" increments). Example: 5603 81/21
- When rods are furnished with Curb Boxes, they are 18" shorter than maximum extended length of Curb Box.
- All Curb Boxes telescope one foot. Lengths shown are at maximum extension:
 Example: A 5' Curb Box can be used at depths ranging from 4' to 5'.
- For Shut Off Rods and Available Lid Options see page 10.
- Our curb boxes are manufactured in Dubuque, IA with components from Canada. (MODEL 5601, 5607, 5614, & 5615) are also available with components made only in the USA.



Minneapolis Pattern

Base Tapped 2"

5611

- 1" I.D. Upper Section
- Includes 5660 shut-off rod
- 5607 Lid with 1" brass pentagon plug*
- For use with inverted plug type curb stops 1"
- For use with ball valve curb stops 1¹/₂", 2" (ball size)

5613 Erie Pattern

- 1" I.D. Upper Section
- Includes 5660 shut-off rod
- 5601 Lid Two hole Erie pattern
- For use with inverted plug type curb stops 1"
- For use with ball valve curb stops 1½, 2" (ball size)



5615 / 5615WB

- 11/4" I.D. Upper Section
- Shut-off rod available
- 5614 Lid with 11/4" brass pentagon plug*
- For use with inverted plug type curb stops 1"
- For use with ball valve curb stops 1½, 2" (ball size)
- Available with 2" MNPT x 1¹/₂" FNPT reducing bushing (Add "WB" to model number)

5623 / 5623C

- 11/2" I.D. Upper Section
- Shut-off rod available
- 5623 Lid with 11/2" brass pentagon plug*
- For use with inverted plug type curb stops 1"
- For use with ball valve curb stops 1¹/₂", 2" (ball size)
- For cast iron plug add "C" to model number

5623A

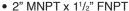
Increasing Adapter



- Increases Minneapolis Pattern Curb Box Tapped 2" up to 21/2"
- Use with 11/4" inverted plug type curb stops

3126-626





 Decreases Minneapolis Pattern Curb Box Tapped 2" down to 1 1/2"

Standard Water Lids



5601 Tapped 1" Erie Pattern



5607* Tapped 1"



5614* Tapped 11/4"



5623* Tapped 11/2"



"TW"
Style Lid
(Not available on 5601LID)

*For tracewire lid add "TW" to model code. (Example 5615TW 5)

Notes

- Order by model number and maximum extended lengths from 2½ thru 10 (in 6" increments). Example: 5603 8½
- When rods are furnished with Curb Boxes, they are 18" shorter than maximum extended length of Curb Box.
- All Curb Boxes telescope one foot. Lengths shown are at maximum extension:
- For Shut Off Rods and Available Lid Options see page 10.

Example: A 5' Curb Box can be used at depths ranging from 4' to 5'.

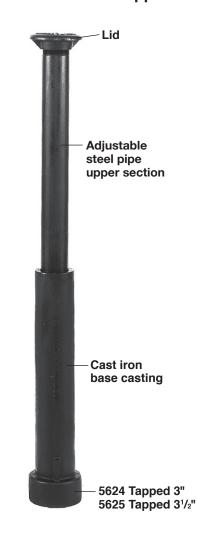
• Our curb boxes are manufactured in Dubuque, IA with components from Canada. (MODEL 5601, 5607, 5614, & 5615) are also available with components made only in the USA.

Minneapolis Pattern

Base Tapped 3" and 3 1/2"

5624

- 2" I.D. Upper Section
- Shut-off rod available
- 5624 Lid 2" brass pentagon plug*
- Base tapped 3"



5625

- 2" I.D. Upper Section
- Shut-off rod available
- 5624 Lid with 2" brass pentagon plug*
- Base tapped 31/2"

Standard Water Lids



Tapped 2"



"TW" Style Lid

*For tracewire lid add "TW" to model code. (Example 5624TW 5)

Notes

10-11

- Order by model number and maximum extended lengths from 21/2 thru 10' (in 6" increments). Example: 5603 81/2
- When rods are furnished with Curb Boxes, they are 18" shorter than maximum extended length of Curb Box.
- All Curb Boxes telescope one foot. Lengths shown are at maximum extension: Example: A 5' Curb Box can be used at depths ranging from 4' to 5'.
- For Shut Off Rods and Available Lid Options see page 10.



CURB BOX W/FOOT PIECE

Use with 1/2" through 2" Curb Stops

5627 / 5627BSR

- 2" I.D. Upper Section.
- Shut-off rod available
- 5627 Lid
- 11/2" threaded support ring (5627R 11/2") in base casting
- For use with 1/2", 5/8", 3/4" Minneapolis Pattern inverted plug type curb stops

5628

- 2" I.D. Upper Section.
- Shut-off rod available
- 5627 Lid
- 2" threaded support ring (5628R 2") in base casting
- For use with 1" Minneapolis Pattern inverted plug type curb stops

5628B

- 2" I.D. Upper Section.
- Shut-off rod available
- 5627 Lid
- 1¹/₂" threaded support ring (5628R 1¹/₂") in base casting
- For use with ³/₄", 1" (ball size) Minneapolis Pattern Curb Stops

5629B

- 2" I.D. Upper Section.
- Shut-off rod available
- 5624 Lid *
- 1¹/₂" threaded support ring (5628R 1¹/₂") in base casting
- For use with ³/₄", 1" (ball size) Minneapolis Pattern Curb Stops

Adjustable steel pipe upper Cast iron base casting

5630

- 2" I.D. Upper Section.
- Shut-off rod available
- 5627 Lid
- For use with 1¹/₂" <u>Regular Pattern</u> inverted plug type curb stops

5631

- 2" I.D. Upper Section.
- Shut-off rod available
- 5627 Lid
- For use with 2" <u>Regular Pattern</u> inverted plug type curb stops

5631B

- 2" I.D. Upper Section.
- Shut-off rod available
- 5627 Lid
- 2" threaded support bracket (5690) in base casting
- \bullet For use with 1½", 2" (ball size) Minneapolis Pattern Curb Stops

Standard Water Lids

*For tracewire lid add "TW" to model code. (Example 5629BTW 5)



5624* Tapped 2"



5627 Tapped 2"

Bolts

Cast iron

foot piece



5627C Cap only for 5627L

Accessories



5627ABBrass Anchor Bolt



5627AN Anchor Nut For 5627 Lid



5627R 11/2" Support Ring



5628R 11/2" Support Ring



5628R 2" Support Ring



Minnesota Pattern Valve Support Bracket - 2" Tap

Notes

- Order by model number and maximum extended lengths from 2½ thru 10 (in 6" increments). Example: 5603 8½
- When rods are furnished with Curb Boxes, they are 18" shorter than maximum extended length of Curb Box.
- All Curb Boxes telescope one foot. Lengths shown are at maximum extension: **Example:** A 5' Curb Box can be used at depths ranging from 4' to 5'.
- For Shut Off Rods and Available Lid Options see pages 10.

Extension

Range

Screw Type

5700 SERIES - ARCH P

- Screw (Buffalo) Style design Cast iron construction Includes "WATER" lid Black dip coated
- Brass pentagon locking bolt lid Rod sold separately

To order 21/2" Service Boxes: Model No. 5700S 24x39 means:

5700

Series

5700 - Screw Type

Parts and Options

= Gas Lid

= Sewer

= Extension

= Bottom Section

= Lid only-Water = Lid only-Gas

= Lid only-Sewer

= Top Section (water)

= Top Section (gas)

= Top Section Sewer

В

G

LG

S

SE

TG

Т

24

39

Minimum X Maximum Extension

41 X 66 64 X 76

70 X 82

-OR-Component length Example: 5700T 24

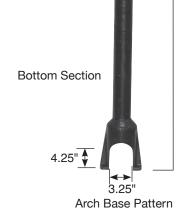
Model No. 5700S 24x39

- Screw type 2¹/₂" service box
- Sewer lid

EXAMPLE:

- 24" minimum extension
- 39" maximum extension
- Not all combinations available. Contact factory.

MODEL	EXTENSION RANGE	ТОР	BOTTOM SECTION	EXTENSION
5700 27x39	27" to 39"	5700T 20"	5700B 23"	NONE
5700 34x49	34" to 49"	5700T 20"	5700B 33"	NONE
5700 34x53	34" to 53"	34" to 53" 5700T 24" 5700B 33"		NONE
5700 41x60	41" to 60"	5700T 24"	5700B 40"	NONE
5700 41x66	41" to 66"	5700T 30"	5700B 40"	NONE
5700 64x76	64" to 76"	5700T 24"	5700B 40"	5700SE 16"
5700 70x82	70" to 82"	5700T 30"	5700B 40"	5700SE 16"



Top Section

Standard Water Lids



5700L Water Lid



5700LG Gas Lid



Accessories













Repair Lid

A.Y. MCDONALD MFG. CO.

9" and 16"





5607L (Tapped 1") marked

- *"G" Gas *"PS" Sewer Lid
- *"RW" Reclaimed Water
- *"SK" Irrigation Lid
- "TW" Tracerwire



5614L (Tapped 1 1/4") marked "G" Gas

- "PS" Sewer Lid
- "RW" Reclaimed Water
- "SK" Irrigation Lid "TW" Tracerwire



5623L (Tapped 1 1/2") marked

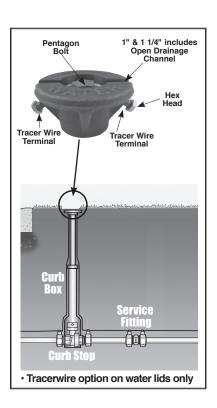
"TW" Tracerwire



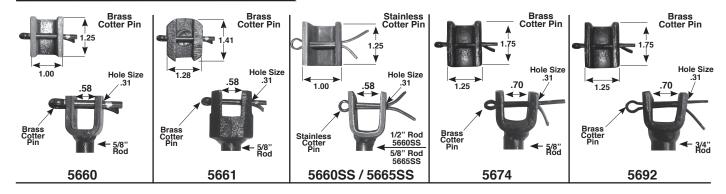
5624L (Tapped 2") marked "FS" Fire Sprinkler "PS" Sewer Lid "TW" Tracerwire



- · A pentagon plug allows access to curb stop or shut-off rod without removing lid
- · For lids with other markings or variations, contact factory.
- To order a brass pentagon plug separately, add "BP" to the model number.
- * Pentagon plug with rope-style threads



Shut-Off Rods



5660/5661

Steel Key

- 5/8" rod
- Small key-clamp welded to rod
- For use with:
- Ball style curb stops ⁵/₈", ³/₄", 1", 1¹/₂", 2" (ball size)
- Inverted plug style curb stops 1/2", 5/8", 3/4", 1"

5660SS / 5665SS

- 1/2" Stainless steel rod (5660SS)
- 5/8" Stainless steel rod (5665SS)
- Small key-clamp welded to rod
- For use with:
 - Ball style curb stops ⁵/₈", ³/₄", 1", 1¹/₂", 2" (ball size)
- Inverted plug style curb stops 1/2", 5/8", 3/4", 1"

5674

- 5/8" rod
- Large key-clamp welded to rod
- · For use with:
 - Ball style curb stops 1¹/₂", 2" (ball size)
- Inverted plug style curb stops 11/4", 11/2", 2"

5692

(For use with 2" upper sections only)

- 3/4" rod
- · Large key-clamp welded to rod
- For use with:
 - Ball style curb stops 11/2", 2" (ball size)
 - Inverted plug style curb stops $1^{1}/_{4}^{"}$, $1^{1}/_{2}^{"}$, $2^{"}$

(For use with 2" upper sections only)

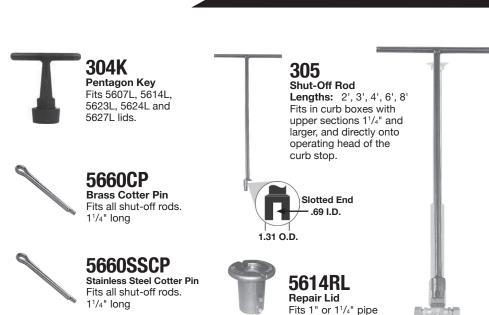
Exended box length in feet	2 ¹ / ₂ '	3'	3 ¹ / ₂ '	4'	4 ¹ / ₂ '	5'	5 ¹ / ₂ '	6'	6 ¹ / ₂ '	7'	7 ¹ / ₂ '	8'
Rod length in inches	12"	18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	78"

•Order by rod model number and length of rod in inches. Example: 5660 4'



ACCESSORIES





Cast Iron Repair Couplings



"TR" is used for top curb box thread repairs and extends height by 3"

5601TRS

Curb Box Repair Coupling For use with 1" upper section curb boxes

5604TRS

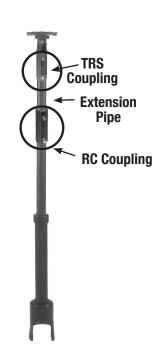
Curb Box Repair Coupling For use with 1 1/4" upper section curb boxes

5605TRS

Curb Box Repair Coupling For use with 1 1/2" upper section curb boxes

5606TRS

Curb Box Repair Coupling For use with 2" upper section curb boxes





"RC"couplings are used to repair or extend the upper section of curb box pipe

5601RC

Curb Box Coupling For use with 1" upper section curb boxes

5604RC

Curb Box Coupling For use with 1 1/4" upper section curb boxes

5605RC

Curb Box Coupling For use with 1 1/2" upper section curb boxes

5606RC

Curb Box Coupling For use with 2" upper section curb boxes





www.aymcdonald.com



A.Y. McDonald Mfg. Co. is a leading manufacturer of Waterworks Brass, Plumbing Valves, Pumps and Water Systems, and High Pressure Gas Valves and Meter Bars. The Company has distinguished itself with a proud tradition of quality and reliability since its founding in 1856.

Mission Statement

The mission of A.Y. McDonald Mfg. Co., in the words of our founder, is "to make good products and sell them honestly." We, the stockholders and employees, accomplish this by extending the McDonald family culture through excellent customer service and by focusing on our customers' needs.



Locations: Albia, Iowa • Dubuque, Iowa • Elizabethton, TN • Sparks, NV

WARNING: It is unlawful in CALIFORNIA & VERMONT (effective 1/1/2010); MARYLAND (effective 1/1/2012); LOUISIANA (effective 1/1/2013) and the UNITED STATES OF AMERICA (effective 1/4/2014) to use any product in the installation or repair of any public water system or any plumbing in a facility or system that provides water for human consumption if the wetted surface area of the product has a weighted average lead content greater than 0.25%. This prohibition does not extend to service saddles used in California, Louisiana or under USA Public Law 111-380.

