



# COLLINS CLASSIC 22A

## Threading Machine

Suitable for the most demanding pipe work applications, ROTHENBERGER's 22A CLASSIC Threading Machine creates fast, high quality pipe and bolt threads up to 2" as well as Make-On and Make-Off assembly of elbows and couplings. The 22A pipe threader is designed for high performance whether in a production shop or on site.

### **PRODUCT FEATURES**

#### **Drive**

72 rpm Spindle speed (no load) gets the job done quickly.  
(54 and 100 rpm options also available.)

1800W, double-insulated motor  
provides powerful, consistent torque.

#### **Collins SUPER GRIP Chucking System**

4 Chuck jaws at both the front and rear of the machine ensure that pipe is automatically held in a non-slip grip and centered.

Chuck jaws are easy to replace.

#### **Pipe Cutter and Reamer**

The precise pipe cutter with dual guide offers accurate cutting.

A five-blade conical reamer quickly provides clean edges.

#### **Die Heads and Dies**

Die heads are available in standard or automatic versions.

HSS Precision Dies guarantee effortless cutting, optimum geometry, excellent chip discharge, and long die life.

#### **Additional Features**

Automatic, one-shot, central lubrication for the spindle gear and brake bands provides optimum cooling.

Large, sturdy oil pump

Easily emptied chip tray

Safety foot switch stops motor in case of emergency.



**Shown with optional  
Wheeled Stand 00045**

## SPECIFICATIONS

Dimensions:	38" x 19" x 18.5"
Weight:	293 lbs.
Machine Capacity:	Pipe or conduit: 1/8" - 2" Bolt or rod: 1/4" - 2 1/4"
Motor:	1800w (60Hz)
Threading Speed:	72 rpm (Also available in 54 and 100 rpm versions)
Standard Supply:	00579 Threading Machine includes: 00063 SNAP-O-MATIC Die Head with 1/2" - 3/4" NPT high speed steel dies 00066 SNAP-O-MATIC Die Head with 1" - 2" NPT high speed steel dies Built-in pipe cutter and reamer Foot-operated safety switch Tool accessory set (without stand)

## ORDERING INFORMATION

Description	Size	No.
COLLINS CLASSIC 22A Standard Supply	110V	00579
SNAP-O-MATIC Die Head	1/2" - 3/4" NPT	00063
SNAP-O-MATIC Die Head	1" - 2" NPT	00066
SNAP-O-MATIC Dies, High Speed Steel	1/2" - 3/4" NPT	00031
SNAP-O-MATIC Dies, High Speed Steel	1" - 2" NPT	00028
UNIQUAD DIE HEAD	1" - 2"	00022
UNIQUAD Dies, High Speed Steel	1/2" - 3/4" NPT	00027
UNIQUAD Dies, High Speed Steel	1" - 2" NPT	00028
AUTOMATIC Die Head	1/2" - 2"	00221
AUTOMATIC Dies, High Speed Steel	1/2" - 3/4" NPT	00027
AUTOMATIC Dies, High Speed Steel	1" - 2" NPT	00028
COLLINS CLASSIC 22A Base Unit ( <i>Does not include die heads or dies</i> )	110V	00585
COLLINS CLASSIC 22A, High Speed	100 rpm, 110V	00587
Conical Reamer, 5-blade	1/8" - 2"	01894
Spare Cutting Wheel		00157
Wheeled Stand		00045
Safety Foot Switch		00161
ROCOOL Thread Cutting Oil	1 gallon	01922
SUPERJACK Pipe Stand	1/2" - 8" pipe	10640
ROGROOVER Pipe Roll Grooving Machine	2" - 6"	56505
ROGROOVER Mounting Kit for 22A		45001
Carriage for RIDGID® Die Head		56266
Wheeled Stand with enclosed cabinet for 22A		00046
Enclosed cabinet for 22A		E-239
Waterproof Cover		00154

For additional die heads and dies please contact customer service.

RIDGID® is a registered trademark of Ridge Tool Company.



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