



COLLINS CLASSIC 22A

Threading Machine

Suitable for the most demanding pipe work applications, ROTHENBERGER's 22A CLASSIC Threading Machine creates fast, high quality pipe and bolt threads up to 2" as well as Make-On and Make-Off assembly of elbows and couplings. The 22A pipe threader is designed for high performance whether in a production shop or on site.

PRODUCT FEATURES

Drive

72 rpm Spindle speed (no load) gets the job done quickly. (54 and 100 rpm options also available.)

1800W, double-insulated motor provides powerful, consistent torque.

Collins SUPER GRIP Chucking System

4 Chuck jaws at both the front and rear of the machine ensure that pipe is automatically held in a non-slip grip and centered.

Chuck jaws are easy to replace.

Pipe Cutter and Reamer

The precise pipe cutter with dual guide offers accurate cutting.

A five-blade conical reamer quickly provides clean edges.

Die Heads and Dies

Die heads are available in standard or automatic versions.

HSS Precision Dies guarantee effortless cutting, optimum geometry, excellent chip discharge, and long die life.

Additional Features

Automatic, one-shot, central lubrication for the spindle gear and brake bands provides optimum cooling.

Large, sturdy oil pump

Easily emptied chip tray

Safety foot switch stops motor in case of emergency.



**Shown with optional
Wheeled Stand 00045**



SPECIFICATIONS

Dimensions:	38" x 19" x 18.5"
Weight:	293 lbs.
Machine Capacity:	Pipe or conduit: 1/8" - 2" Bolt or rod: 1/4" - 2 1/4"
Motor:	1800w (60Hz)
Threading Speed:	72 rpm (Also available in 54 and 100 rpm versions)
Standard Supply:	00579 Threading Machine includes: 00063 SNAP-O-MATIC Die Head with 1/2" - 3/4" NPT high speed steel dies 00066 SNAP-O-MATIC Die Head with 1" - 2" NPT high speed steel dies Built-in pipe cutter and reamer Foot-operated safety switch Tool accessory set (without stand)

ORDERING INFORMATION

Description	Size	No.
COLLINS CLASSIC 22A Standard Supply	110V	00579
SNAP-O-MATIC Die Head	1/2" - 3/4" NPT	00063
SNAP-O-MATIC Die Head	1" - 2" NPT	00066
SNAP-O-MATIC Dies, High Speed Steel	1/2" - 3/4" NPT	00031
SNAP-O-MATIC Dies, High Speed Steel	1" - 2" NPT	00028
UNIQUAD DIE HEAD	1" - 2"	00022
UNIQUAD Dies, High Speed Steel	1/2" - 3/4" NPT	00027
UNIQUAD Dies, High Speed Steel	1" - 2" NPT	00028
AUTOMATIC Die Head	1/2" - 2"	00221
AUTOMATIC Dies, High Speed Steel	1/2" - 3/4" NPT	00027
AUTOMATIC Dies, High Speed Steel	1" - 2" NPT	00028
COLLINS CLASSIC 22A Base Unit (<i>Does not include die heads or dies</i>)	110V	00585
COLLINS CLASSIC 22A, High Speed	100 rpm, 110V	00587
Conical Reamer, 5-blade	1/8" - 2"	01894
Spare Cutting Wheel		00157
Wheeled Stand		00045
Safety Foot Switch		00161
ROCOOL Thread Cutting Oil	1 gallon	01922
SUPERJACK Pipe Stand	1/2" - 8" pipe	10640
ROGROOVER Pipe Roll Grooving Machine	2" - 6"	56505
ROGROOVER Mounting Kit for 22A		45001
Carriage for RIDGID® Die Head		56266
Wheeled Stand with enclosed cabinet for 22A		00046
Enclosed cabinet for 22A		E-239
Waterproof Cover		00154

For additional die heads and dies please contact customer service.

RIDGID® is a registered trademark of Ridgeway Tool Company.



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