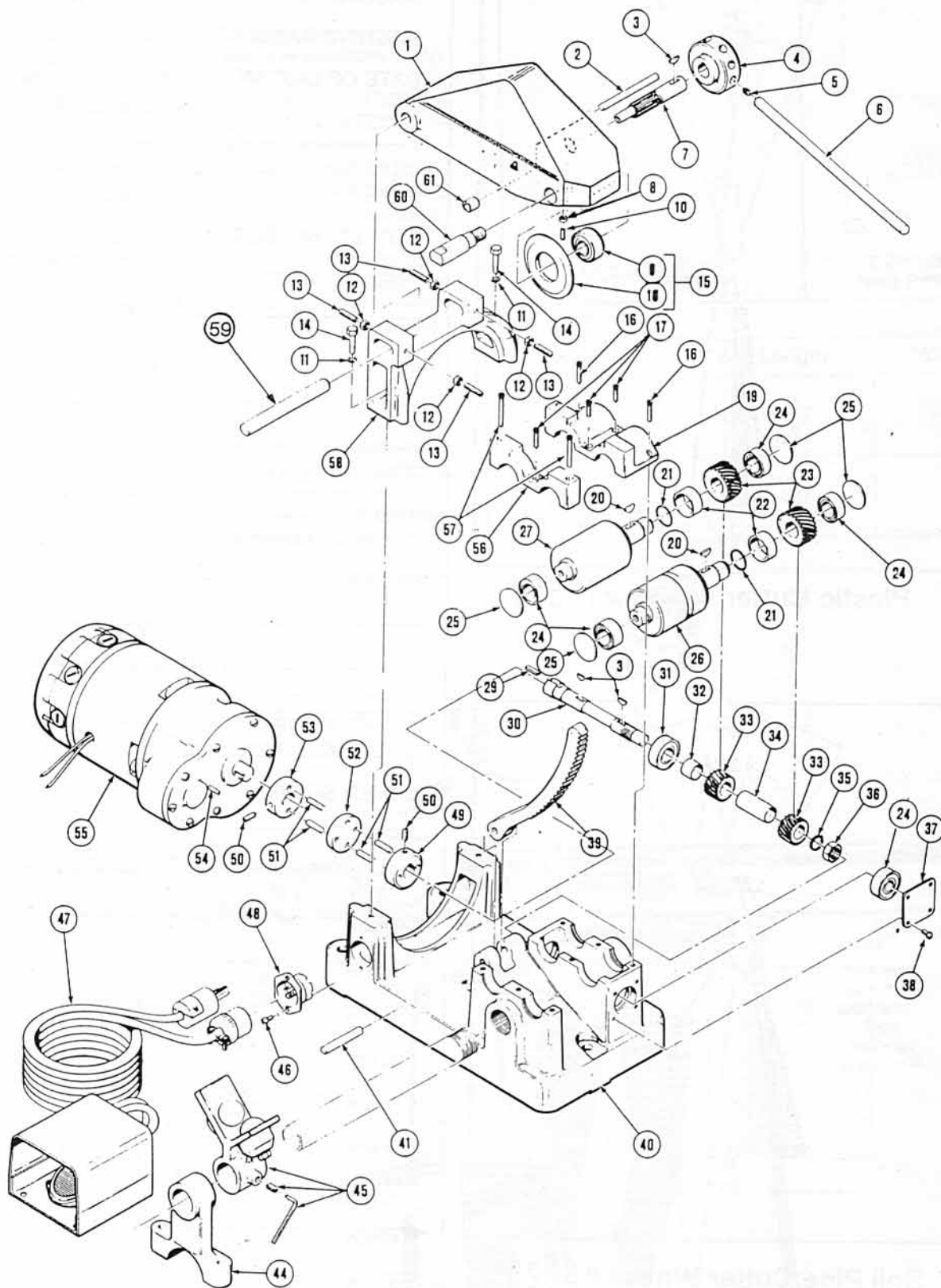


E-Z Cutter Main Assembly



E-Z-Cutter Main Assembly **115V. — Part #3000 230V. — Part #3000-1**

Item	Part No.	Description	Req'd
1.	I 432 I	Head, E-Z-Cutter	1
2.	3220	Pin, Roller Guide	1
3.	W-806	Key, Woodruff	3
4.	3216	Hub, Feed Wheel	1
5.	H-201	Set Screw, Wheel Hub, 5/16"-18 x 1/4"	1
6.	3218	Handle, Feed Wheel	1
7.	3443	Gearshaft, Spur, 8T	1
8.	B-102	Nut, Gearshaft Locking, 5/16"-18	1
9.	3227	Bearing, Cutting Wheel — See Item #15	1
10.	H-207	Set Screw, Gearshaft Locking, 5/16"-18 x 3/4"	1
11.	C-111	Washer, Lock, 3/8"	2
12.	B-202	Nut, Jam, 3/8"-16 Hex	4
13.	H-312	Set Screw, Head Aligning, 3/8"-16 x 1 1/4"	4
14.	A-306	Screw, Yoke Att., 3/8"-16 x 1 1/4" Hd. Cap	2
15.	3221	Cutting Wheel Assembly, Pipe (Std. Equipment)	1
	3222	Cutting Wheel Assembly, Tubing (Optional Equipment)	
	3223	Cutting Wheel Assembly, Soil Pipe (Optional Equipment)	
	12597	Cutting Wheel Assembly, Plastic (Optional Equipment)	
16.	F-206	Screw, Bearing Cap, 5/16"-18 x 1" Soc. Hd. Cap	2
17.	F-204	Screw, Bearing Cap, 5/16"-18 x 3/4" Soc. Hd. Cap	3
18.	—	Cutting Wheel, Various Types, See Item #15	
		Cutting Wheel Assemblies	
19.	12687	Cap, Bearing, R.H.	1
20.	W-808	Key, Woodruff	2
21.	13072	Seal, O-Ring	2
22.	13054	Bushing, Seal	2
23.	3022	Gear, Helical, 20T	2
24.	1018-1	Bearing, 203 SZZ	5
25.	3025	Shield, Bearing	4
26.	12689	Roller, Drive, Grooved (Complete Grooved Roller Assembly #13070)	1
27.	12690	Roller, Drive, Smooth (Complete Smooth Roller Assembly #13071)	1
29.	3043-5	Key, Square, 1/4" x 5/8"	1
30.	3031	Shaft, Roller Drive	1
31.	1392-1	Bearing, 204 SZZ	1
32.	3035	Spacer, Bearing	1
33.	3032	Gear, Helical, 15T	2
34.	3034	Spacer, Gear	1
35.	CC-117	Washer, Starlock, 3/4" Ext.	1
36.	B-259	Nut, Jam, Drive Shaft, 3/4"-16 x Hex	1
37.	3038	Cover, Bearing Shaft	1

Item	Part No.	Description	Req'd
38.	N-503	Screw, Bearing Cover, #10-24 x 1/2" Self-Tap. Mach.	4
39.	3442	Gear Rack	1
40.	13069	Base Assembly w/Bearing Caps	1
41.	O-512	Pin, Pivot, Rack Gear	1
44.	3405	Support, Stationary	2
45.	13206	Support Assembly, Ball Bearing Type	2
		Each Assembly Includes	
	13205	Body, Pipe Support, Ball Bearing Type (1)	
	13207	Caster, Ball Bearing (2)	
	B-203	Nut, Jam, 3/8"-16 Hex x 2	
	CA-111	Washer, Lock, 3/8" Int-Ext Tooth (2)	
	H-307	Set Screw, 3/8"-16 x 3/4" Cup Point (1)	
	1988-3	Wrench, Allen, Set Screw, 3/16" (1)	
	13896	Lubricating Oil, Roll-R-Lube, 2 oz. (Not Shown) (1)	
46.	NF-305	Screw, #6-32 x 1/2" Pan Hd. Self-Tap	2
47.	14330	Foot Switch Assembly, Heavy Duty, 115V. or	1
	14331	Foot Switch Assembly, Heavy Duty, 230V.	
48.	13732	Connector, Receptacle, Elect. 115V. or	1
	13733	Connector, Receptacle, Elect. 230V.	
49.	3046	Coupling, Gear Shaft	1
50.	H-205	Set Screw, 5/16"-18 x 1/2" Hex Soc	2
51.	O-405	Pin, Coupling, Dowel, 5/16" x 1"	4
52.	3048	Insert, Coupling	1
53.	3047	Coupling, Motor Shaft	1
54.	3043-4	Key, Square, Coupling, 1/4" x 1/2"	1
55.	3300	Motor and Gear Case Assembly 115V. or	1
	3300-1	Motor and Gear Case Assembly 230V.	
56.	12688	Cap, Bearing, L.H.	1
57.	F-207	Screw, Bearing Cap, 5/16"-18 x 1 1/4" Hex. Soc.	2
58.	12686	Yoke, Motor	1
59.	3211	Bar, Hinge, Head Assembly	1
60.	3228	Screw, Shoulder, Cutting Wheel	1
61.	3441	Roller, Rack Guide	1