



TECHNICAL DATA

DECORATIVE VINYL CHIPS

DESCRIPTION	A blend of small, solid colored vinyl chips.																
USES	The Decorative Vinyl Chips can be used with either the 100% Solids 6500 System, the High Performance Epoxy 9100 System, or the Water-Based Epoxy 6000 System to create a terrazzo type appearance floor coating. The Vinyl chips can be applied as either a full broadcast, for a terrazzo appearance, or as a sparse broadcast, for a colorful decorative finish. Clear top coat required.																
APPEARANCE	Available in 4 color blends and 2 sizes: <table><tr><td>1 Pound</td><td>10 Pound</td></tr><tr><td>White/black</td><td>205220</td><td>205580</td></tr><tr><td>White/black/gray/blue</td><td>205177</td><td>205581</td></tr><tr><td>White/blue</td><td>205178</td><td>205582</td></tr><tr><td>White/black/gray</td><td>205179</td><td>205583</td></tr></table>			1 Pound	10 Pound	White/black	205220	205580	White/black/gray/blue	205177	205581	White/blue	205178	205582	White/black/gray	205179	205583
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BASECOAT	Use desired base color from the 6500 System, 9100 System, or 6000 System.																
COMPATIBLE TOPCOATS	6510 Clear 100% Solids Epoxy 9710 Crystal Clear Polyurethane																
PACKAGING	1 lb. Bag, 10 lb. Carton NOTE: Use care when handling the Vinyl Chips, especially in the bags. Rough handling or throwing the bags around will break chips and create small particles. These small particles will change the appearance of the finish. Also, care should be taken to avoid broadcasting a higher concentration of the small particles when completing the final sections of the floor.																
CONSUMPTION	Full broadcast: 18-20 pounds per 100 square feet Sparse broadcast: ¼ - ½ pound per 100 square feet																
APPLICATION	Apply the selected basecoat in accordance to all published surface preparation and application procedures for that coating system. Refer to the Technical Data Sheet of the selected system for complete information. Do not mix Vinyl Chips into the coating, they are to be broadcast onto the wet coating after it has been applied. Work in sections. Keep the size of the working section appropriate to facilitate an even distribution of the Vinyl Chips.																

Immediately after completing the final roller passes, begin broadcasting the Vinyl Chips onto the wet coating. Distribute the Vinyl Chips by tossing them up into the air above the coating in an underhand manner. This allows the chips to drop directly down onto the surface of the coating. Avoid slinging the chips onto the coating with a sidearm throw.

FULL BROADCAST

Distribute 18-20 pounds of Vinyl Chips per every 100 square feet of surface area. The entire surface of the coated floor should be completely covered with Vinyl Chips. After curing overnight, sweep off all loose chips, then scrape the surface with an upright floor scraper. Re-sweep or vacuum the surface. Then topcoat.

SPARSE BROADCAST

Distribute $\frac{1}{4}$ - $\frac{1}{2}$ pound of Vinyl Chips per every 100 square feet of surface area in a uniform manner. A higher amount of Vinyl Chips can be used if desired. Allow to cure overnight, then topcoat.

TOPCOATING

Apply one or two finish coats of either 6510 Clear 100% Solids Epoxy or 9710 Crystal Clear High Solids Polyurethane to lock in the Vinyl Chips and obtain a smooth, easy to clean finish.

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