

**INDUSTRIAL
— CHOICE —**BY **RUST-OLEUM®****5200 SYSTEM
DTM ACRYLIC PRIMER****DESCRIPTION AND USES**

A fast-drying, low VOC, water-based acrylic copolymer primer for indoor or outdoor use in mild to moderate industrial environments. These rust inhibitive primers are designed for use on steel surfaces wherever a traditional oil-based enamel primer can be used, and dry to a matte finish. When topcoated with Industrial Choice DTM Acrylic, they offer excellent corrosion resistance, excellent resistance to weathering, and good resistance to mild chemical fumes and spills. Use two coats of primer on sound rusted or abrasive-blasted steel. Use 5269402 Red Primer, followed by 5281402 Gray Primer to help assure optimum hiding. Use 5281402 Gray Primer on galvanized steel.

PRODUCTS

1-Gallon	5-Gallon	Description
5269402	5269300	Red Primer
5281402	5281300	Gray

COMPANION PRODUCTS**RECOMMENDED TOPCOAT**

Industrial Choice DTM Acrylic
(see corresponding Tech Data sheet 2039990)

COMPATIBLE TOPCOATS

Industrial Choice Alkyd Enamel,
Industrial Choice Low VOC Alkyd Enamel

PRODUCT APPLICATION**SURFACE PREPARATION**

ALL SURFACES: Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with Pure Strength® Cleaner/Degreaser item #3599402, or other suitable cleaner. Mold and mildew must be cleaned with a chlorinated cleaner or bleach solution. Rinse thoroughly with fresh water and allow to fully dry. All surfaces must be dry at time of application.

STEEL: Hand tool (SSPC-SP-2) or power tool (SSPC-SP-3) clean to remove all loose rust, mill scale, and deteriorated previous coatings. Abrasive blasting to a minimum Commercial Grade (SSPC-SP-6, NACE 3) with a 1-2 mil (25-50µ) surface profile is recommended for optimal performance. Abrasive blast cleaned steel requires two coats of primer. **NOTE:** Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause adverse effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH-approved) and proper containment and cleanup. For additional information, contact the U.S.EPA/Lead Information Hotline at 1-800-424-LEAD.

APPLICATION

Mix thoroughly. Apply only when air and surface temperatures are between 50°-100°F (10°-38°C), the relative humidity is no greater than 85%, and surface is at least 5°F (3°C) above dew point. Abrasive blast clean steel requires two coats of primer. Dry times may be effected by extremely high or low relative humidity.

PRODUCT APPLICATION (cont.)

EQUIPMENT RECOMMENDATIONS

BRUSH: Use good quality synthetic brush or short nap rollercover (1/4-1/2")

AIR-ATOMIZED SPRAY:

Method	Fluid Tip	Fluid Delivery	Atom. Pressure
Pressure	0.055-0.070	10-16 oz./min.	25-60 psi
Siphon	0.055-0.070	—	25-60 psi
HVLP (var.)	0.043-0.070	8-10 oz./min.	10 psi at tip

AIRLESS SPRAY:

Fluid Pressure	Fluid Tip	Filter Mesh
1800-3000 psi	0.013-0.017	100

THINNING

BRUSH/ROLLER: Thinning is not recommended.

AIR-ATOMIZED SPRAY: Water—up to 1 pint per gallon.

CLEAN UP

Use soap and water.

PERFORMANCE CHARACTERISTICS

PENCIL HARDNESS

METHOD: ASTM D3363

RESULT: 2B

CONICAL FLEXIBILITY

METHOD: ASTM D-522

RESULT: >33%

CYCLIC PROHESION

Rating 1-10, 10=best

METHOD: ASTM D5894, 2 Cycles, 672 hours

RESULT: Rating 10 per ASTM D714 for blistering

IMPACT RESISTANCE (direct/reverse)

METHOD: ASTM D-2794

RESULT: >160

TABER ABRASION

METHOD: ASTM D-4060 CS 17 wheels 500g load/1000 cycles

RESULT: 67 mg loss

For chemical and corrosion resistance see page 4 of the Rust-Oleum Industrial Brands Catalog Form #206275.

PHYSICAL PROPERTIES

Resin Type		Acrylic Copolymer Dispersion
Pigment Type		Titanium Dioxide, Red Iron Oxide, Zinc Phosphate, Calcium Carbonate
Solvents		Water, Methyl Carbitol, Propylene Glycol
Weight	Per Gallon	10.1 lbs.
	Per Liter	1.2 kg
Solids	By Weight	49-50%
	By Volume	38-39%
Volatile Organic Compounds		<250 g./l. (2.08 lbs./gal.)
pH		8-8.5
Recommended Dry Film Thickness (DFT) Per Coat		2-3 mils (50-75µ)
Wet Film to Achieve DFT		5-9 mils (100-187µ)
Theoretical Coverage at 1 mil DFT (25µ)		610-625 sq. ft./gal. (14.5-14.9 m/l)
Practical Coverage at Recommended DFT (assumes 15% material loss)		250-350 sq. ft./gal. (5.9-8.3 m/l)
Dry Times at 70-80°F (21-27°C) and 50% rel. hum.	Tack-free	1-2 hours
	Handle	2-4 hours
	Recoat	1-3 hours
Dry Heat Resistance		200°F (93°C)
Shelf Life		5 years (protect from freezing)
Specifications and Performance Alternatives		Can be used in USDA-regulated facilities based on FSIS Directive 11,000.4 (Rev.4) November 24, 1995. Agriculture Canada accepted.
Safety Information	Warning!	PROTECT FROM FREEZING. MAY CAUSE EYE AND SKIN IRRITATION. MAY BE HARMFUL IF SWALLOWED. FOR INDUSTRIAL OR COMMERCIAL USE ONLY. SEE THE PRODUCT MATERIAL SAFETY DATA SHEET (MSDS) AND LABEL WARNINGS FOR ADDITIONAL SAFETY INFORMATION.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, Illinois 60061
An RPM Company

Phone: 877•385•8155
www.rustoleum.com/industrial

Form: 2042990
Rev.: 031309