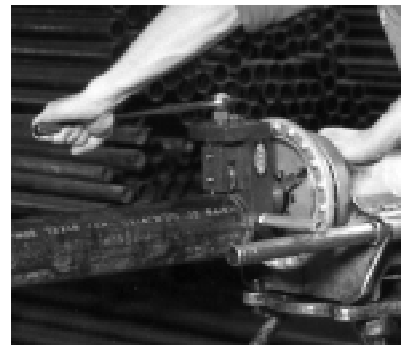


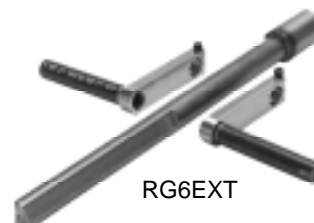


PIPE TOOLS & VISES
SINCE 1896



RG6S and RG6CU Portable Roll Groovers

RG6S #08500
RG6CU #08502



RG6EXT

Description and Specifications

The Reed **RG6S** Roll Groover is designed to form standard rolled grooves in steel, stainless steel and aluminum pipe, from 1 1/4" to 6", for Schedule 5 to 40. The **RG6CU** works on 2" to 6" copper tubing. The groove is formed by the groove roll which is fed into the pipe wall. The pipe is supported on the inside by a drive roll, which is relieved to permit pipe wall deformation. The formed grooves comply with the specifications required for mechanical coupling systems. The only adjustment required is for the depth of the groove.

Designed for portability, the RG6 Roll Groover is an economical solution to the job-site grooving requirements in mechanical piping system installations. Although the RG6 design has many improvements over similar competitors' models, **it is not intended for production work in the fab shop.**

The RG6 Roll Groover is designed for use with the RIDGID® brand machine 300 Power Drive (36 RPM model only.)



Specifications

Capacity RG6S	1 1/4" - 6" Schedule 5 1 1/4" - 6" Schedule 40
Capacity RG6CU	2" - 6" Copper Tubing
Depth Adjustment	Adjusting Screw and Included Depth Gauges
Actuation	Feed Screw (included ratchet wrench)
Power Drive Mounting	RIDGID® 300 Power Drive (36 RPM model only)
Weight	26.6 lbs. (12.1 Kg)

Standard Equipment

Groove Roll	1 1/4" - 6"
Drive Roll (Drive Shaft)	1 1/4" - 6"
Feed Handle	Included Ratchet Wrench
Support Means	Included Support Rods

Recommended Accessories

- Reed JHV Pipe Jack (#06350) with JTA Ball Transfer Head (#06351) or JH2R Roller Head Jack (#06352)
- Reed 2-71 Pipe Reamer (#06060)
- RG6EXT (#08504) Support Arms and Drive Bar fit RIDGID® brand machines 300, 500, 535, 1224 and 1822

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Clothing/gloves can be caught in moving parts. Fingers can be crushed.

- Keep hands away from grooving rolls.
- Use footswitch.
- Read Operator's Manual.

REED MANUFACTURING COMPANY

1425 WEST EIGHTH ST. ERIE, PA 16502 USA PHONE: 800-666-3691 OR 814-452-3691 FAX: 800-456-1697 OR 814-455-1697

www.reedmfgco.com

103-01068-MCP