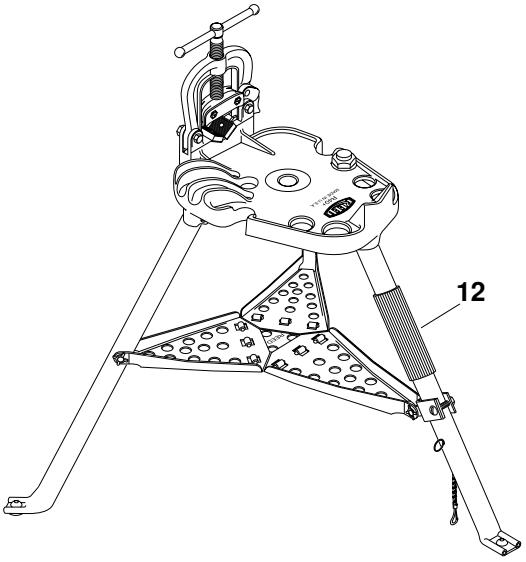
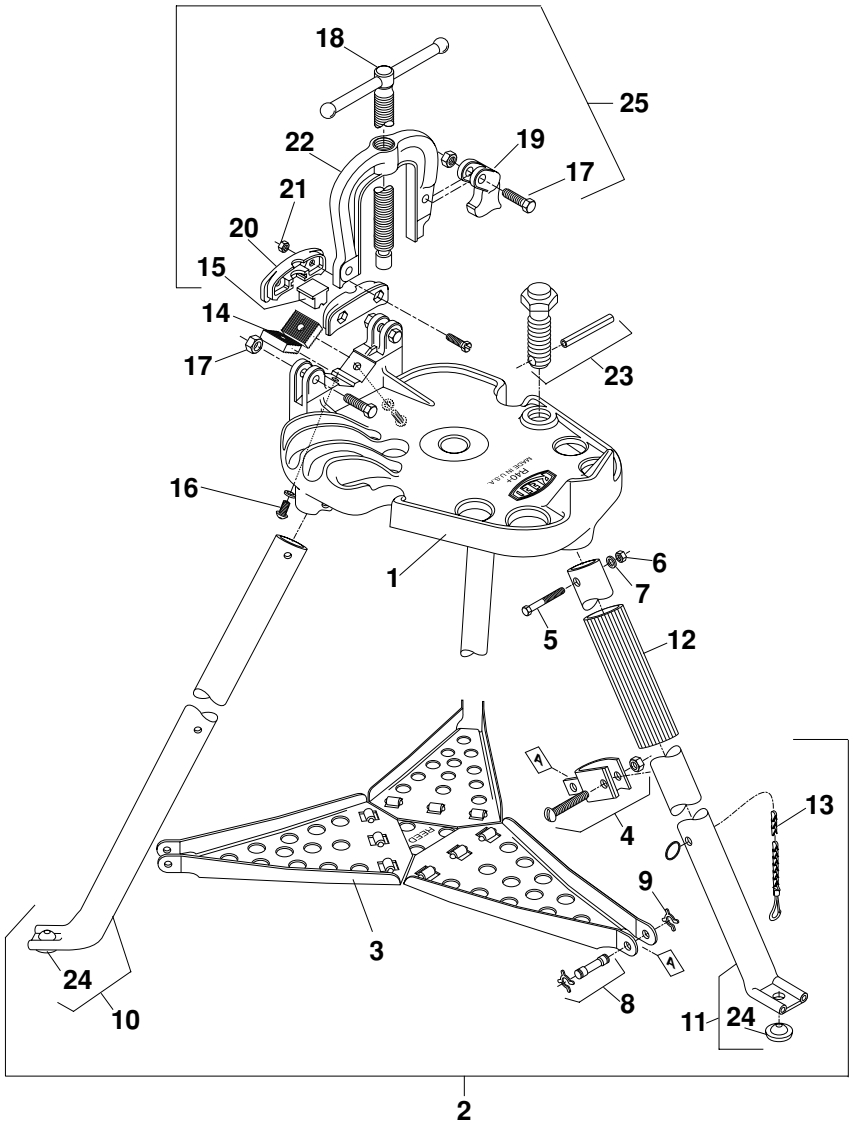
PIPE TOOLS & VISES
SINCE 1896

Yoke Vise Tripod (R40+)

Replacement Parts



Capacity: 1/8" Through 2 1/2"



Parts List

Ref. No.	Description	REED (pack) Item Code	REED Item Code	Replaces Ridgid® Cat No.	Replaces Ridgid® Old P/N
1	Base		99003	NI	NI
2	Leg & Tray Assembly		99052	40915	B-2007-X
3	Tool Tray		99004	41240	C-448
4	Tray Support Clamp w/screw & nut		99054	41235	D-488-X
5	Leg Bolt (3)	5 Pk=99070	30187	46670	E-868
6	Nut (3)	5 Pk=99071	30032	44225	E-1094
7	Lock Washer (3)	5 Pk=99072	30033	40930	E-1095
8	Tray Pins (3) w/ "X" Washers (6)		99053	41265	E-1375-X
9	"X" Washers (6)	5 Pk=99073	99010	41270	E-1377
10	Front Leg Assembly (2)		99057	41255	E-1385-X
11	Rear Leg Assembly		99058	41250	E-1389-X
12	Handle Grip		40183	—	—
13	Leg Chain Assembly		99055	40945	E-1444-X

Ref. No.	Description	REED (pack) Item Code	REED Item Code	Replaces Ridgid® Cat No.	Replaces Ridgid® Old P/N
14	Jaws Lower (2)		92422	NI	NI
15	Upper Jaw		92421	NI	NI
16	Jaw Screws & Washers (2)	5 Pk=99082	99065	—	—
17	Yoke Cap Screw & Nuts		99066	NI	NI
18	Handle & Screw Assembly		92423	—	—
19	Hook		92036	NI	NI
20	Crosshead (2)	Pair=99081	92424	NI	NI
21	Screw & Nut (2)	5 Pk=99083	99067	NI	NI
22	Yoke		92034	NI	NI
23	Jack Screw Assembly		99064	41230	E-3207-X
24	Grommet (3)	5 Pk=99079	40171	40940	F-532
25	Yoke Assembly		99068	NI	NI

NI - Not Interchangable with Ridge Tool Co. parts. ® Ridgid is a registered trademark of Ridge Tool Co.

Reed Manufacturing Company
1425 West 8th St.
Erie, PA 16502 USA

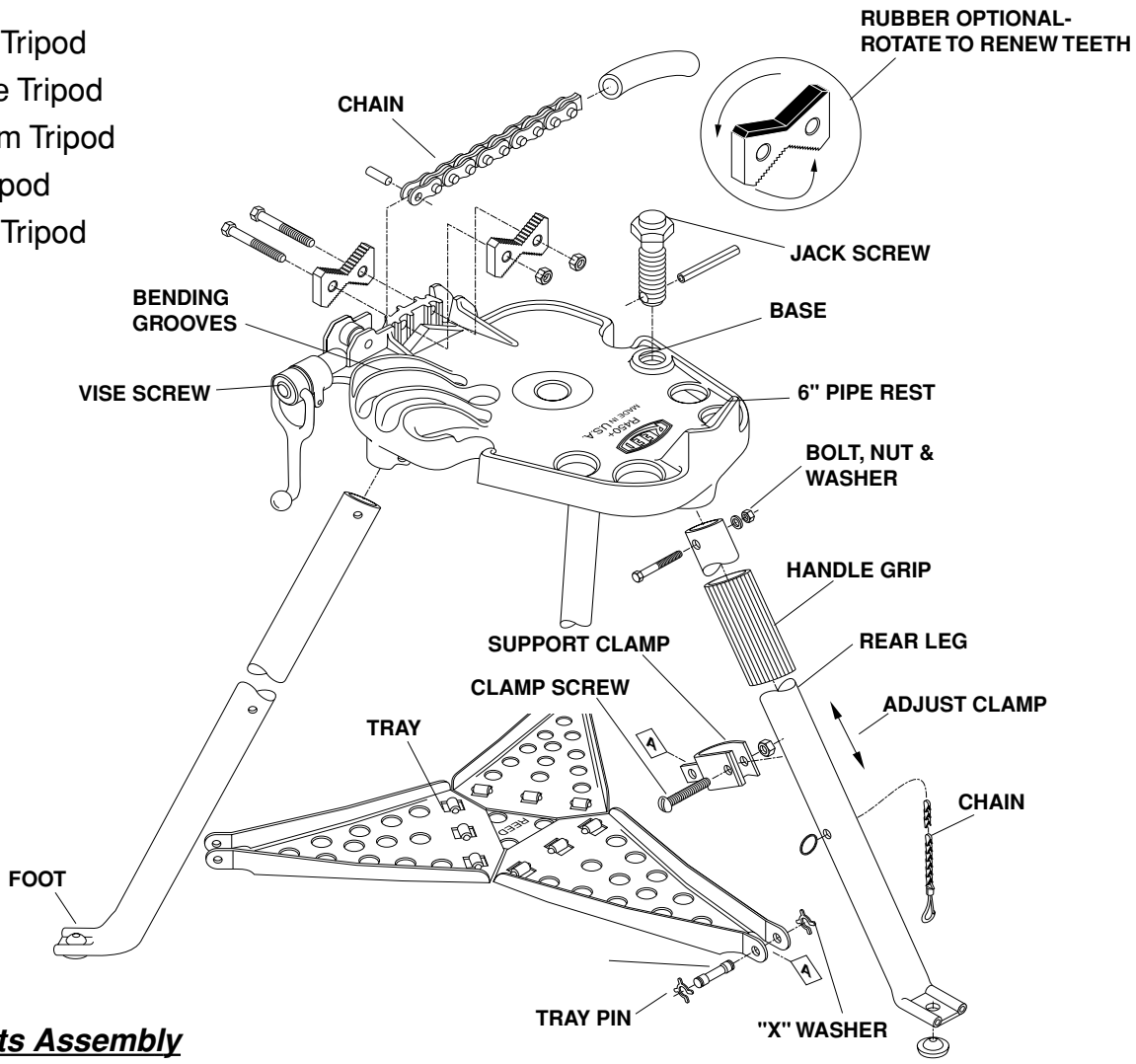
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R450+ & R40+ Series Tripods
Operation & Instructions For Assembling Legs & Tray

R450+ Chain Vise Tripod
R450P Plastic Pipe Tripod
R450C Clean Room Tripod
R40+ Yoke Vise Tripod
R470+ Chain Vise Tripod

Patented



Replacement Parts Assembly

1) For easier assembly, place the base upside down on a flat surface.

2) Insert rear leg in base with foot pointing outward as shown. Secure to base with bolt, nut, and washer. Tray support is pre-set with a clamp collar for approximate position and is adjustable. (see "Tray Adjustment" note below).

3) Insert front legs so feet are pointing outward and secure to base with bolts, washers, and nuts.

4) To assemble tray, open tray so that side of flanges are facing bottom of base. Attach the rear leg first with tray pin then proceed to front legs.

5) Push "X" washers in pin grooves and pinch long ends together with pliers.

6) Stand tristand on legs. If you have a yoke vise tripod, assemble yoke to base. The hook on the yoke can either be on the right or left side depending on operator.

Operation and Maintenance

JAWS — To renew teeth—remove jaw screws and nuts, rotate jaws in either direction, replace jaw screws and nuts and tighten.

TRAY ADJUSTMENT— If folding tray does not snap into position and hold legs rigid when tripod is set up, loosen clamp screw in rear leg tray support and slide support clamp upward — tighten clamp screw securely.

JACK SCREW — Used with a length of 1" pipe as an adjustable ceiling brace to anchor tripod, but for large heavy pipe, fasten feet of tripod to floor securely.

BENDERS — Place pipe, conduit, or tubing into holes provided on base and pull down into grooves.

HANDLE GRIP — To install new handle grip over top of rear leg, insert compressed air hose nozzle under bottom edge and pull down while expanding with air flow.

LUBRICATION — Perodically lubricate the tray hinge, vise screw, jack screw, and chain with oil or spray silicone.

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