

OATEY

BONDING ADHESIVE – OATEYWELD

FOR BONDING OR SEAMING CPE SHOWER PAN LINER TO ITSELF

DIRECTIONS FOR USE

1. For large showers pan material may have to be seamed to adequately cover the floor, wall and curb area. Clean surfaces to be joined from dirt, grease, water or any other debris that may interfere with the bonding process.
2. Apply a liberal coating of adhesive with a brush or dauber applicator to both surfaces with a 2” overlap.
3. For best instant strength bonding adhesive must be wet when joining both surfaces. With this in mind it’s best to join the two surfaces immediately after applying Oateyweld and promptly apply pressure using a paint roller or 2 x 4 wood section over the freshly bonded seam for 2-3 minutes. Observe the outer seam to make sure there are no gaps.
4. Do not disturb immediately after assembly. Place a heavy object over the entire seamed area during cure period. This will provide a strong bond between the pan liner surfaces. Good handling strength will develop in approximately two to four hours. Allow overnight cure before water testing a shower pan assembly.

CONDITIONS TO AVOID

1. **OATEYWELD EVAPORATION** – Do not attempt to join pan material if the bonding adhesive has dried or evaporated. If partial or complete drying occurs reapply and follow the steps above.
 2. **CURE** – is temperature dependent. The lower the ambient temperature, the slower the cure. Ideal application temperatures range from 60 to 80 degrees Fahrenheit. Avoid working in direct sunlight. Work quickly when working at high temperatures. Again make sure both surfaces are wet when joining.
 3. **NEVER** use Plastic Pipe solvent cement for joining CPE shower pan liner.
 4. **NEVER** use X15 Bonding Adhesive to seam CPE pan liner material. Oateyweld Bonding Adhesive is the only approved adhesive you will need for seaming Oatey CPE shower pan liner.
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ADDITIONAL INFORMATION

- 1. When used according to directions, Oatey Bonding Adhesive will give a permanent, waterproof seam.**
- 2. Seamed joints in a shower installation should always be water tested for leaks.**
- 3. Call manufacturer if assistance is needed**