Spears Catalog Page 10 of 41

True Union Utility Spring Check Valves





Standard Spring Loaded Swing Assembly Maintains a

- I Engineered for Maximum Flow, Quick Response & Positive Shutoff
- Excellent for Pool & Spa, OEM and General Purpose Applications
- Compact, Space-Saving Design
- Replaceable PVC White or Clear Sealed Cartridge Unit
- ı High Grade EPDM Seat
- Suitable for Horizontal or Vertical Up-flow Installations
- Socket, Threaded or SR Threaded End Connections
- Pressure Rated to 150 psi @ 73°F Full Flow (open), 75 psi Back Pressure (closed)
- Maximum Service Temperature 140°F (temperature/pressure de-ratings apply)

General Installation Information: Spring check valves are designed for horizontal installations, but may be installed in up-flow-only vertical position. Check valves MUST be installed with the valve's FLOW arrow pointing in the direction of the flow. Do not install valve upside down. Flow velocity should not exceed 5 ft./sec. Minimum opening pressure = 0.5 psi.

Pressure Rating @ 73°F (23°C), Water
Full Flow (open) 150 psi
Back Pressure (closed) 75 psi
Maximum Service Temperature

140°F (60°C)

Temperature/Pressure De-ratings Apply

Made in the U.S.A.

PVC White

10 11						
				Std	Mstr	Disc
Size	Socket	Thread	SR Thread	Pk	Pk	Code
1/2	S1780-05	S1780-05F	S1780-05FSR	20	0	026
	41.49	41.49	44.12	20		
3/4	S1780-07	S1780-07F	S1780-07FSR	30	0	026
	47.06	47.06	50.84	30		
1	S1780-10	S1780-10F	S1780-10FSR	10	0	026
	49.05	49.05	54.26	18		
1-1/4	S1780-12	S1780-12F	S1780-12FSR	10	0	026
	51.09	51.09	59.44	12		
1-1/2	S1780-15	S1780-15F	S1780-15FSR	10	0	00/
	54.43	54.43	68.82	10	0	026
2	S1780-20	S1780-20F	S1780-20FSR	4.0	0	027
	56.67	56.67	72.23	10	0	026
2-1/2	S1780-25	S1780-25F	S1780-25FSR	2	0	026
	101.14	101.14	125.24		U	020
3	S1780-30	S1780-30F	S1780-30FSR	2	0	02/
	105.51	105.51	147.15	2	0	026
4	S1780-40	S1780-40F	S1780-40FSR	-	_	00/
	149.71	149.71	192.89	1	0	026

PVC Clear

Size	Socket	Thread	SR Thread	Std Pk	Mstr Pk	Disc Code
1/2	S1780C05 42.80	S1780C05F 42.80	S1780C05FSR 45.43	20	0	026
3/4	S1780C07 48.54	S1780C07F 48.54	S1780C07FSR 52.32	30	0	026
1	S1780C10 50.56	S1780C10F 50.56	S1780C10FSR 55.82	18	0	026
1-1/4	S1780C12 52.64	S1780C12F 52.64	S1780C12FSR 61.00	12	0	026
1-1/2	S1780C15 55.82	S1780C15F 55.82	S1780C15FSR 70.50	10	0	026
2	S1780C20 57.45	S1780C20F 57.45	S1780C20FSR 73.94	10	0	026
2-1/2	S1780C25 104.27	S1780C25F 104.27	S1780C25FSR 128.43	2	0	026
3	S1780C30 108.76	S1780C30F 108.76	S1780C30FSR 150.39	2	0	026
4	S1780C40 154.36	S1780C40F 154.36	S1780C40FSR 197.53	1	0	026

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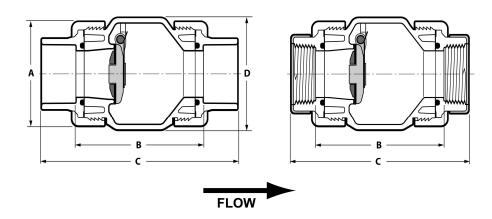
Page 10

Spears Catalog Page 11 of 41



True Union Utility Spring Check Valves

Technical Information



Dimensions

Difficusions								
Nominal Size	А	Dimension Reference (inches, ± 1/16)						
		В			D			
		Socket	Threaded/SR Threaded	Socket	Threaded/SR Threaded			
1/2	1-7/8	3-7/16	3-1/2	5-3/16	4-13/16	2-5/8		
3/4	2-1/4	3-9/16	3-9/16	5-1/2	4-15/16	2-5/8		
1	2-9/16	4-1/8	4-5/16	6-7/16	6	2-5/8		
1-1/4	3-1/8	4-7/8	5-1/16	7-7/16	6-13/16	3-3/8		
1-1/2	3-9/16	4-9/16	4-3/4	7-3/8	6-1/2	3-3/8		
2	4-5/16	5-5/8	5-3/4	8-5/8	7-9/16	4-1/4		
2-1/2	6-3/16	7-7/16	7-9/16	10-15/16	10-3/16	5-11/16		
3	6-13/16	7-7/16	7-1/2	11-3/16	10-1/4	5-11/16		
4	7-3/4	9-3/4	9-7/8	14-5/16	12-3/4	7-1/4		

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Page 11