



OSHA-Required Health And Safety Information!

This Material Safety Data Sheet (MSDS) was requested moments ago from Hercules Automated Fax Information System. Please forward it immediately to the person in charge of MSDS's, or retain it at the machine until claimed.

Section 1

MATERIAL SAFETY DATA SHEET # 64 Hercules ABS Cement



MATERIAL SAFETY INFORMATION SERVICE

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Phone (800) 221-9330
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Date Prepared: 2/1/1990 Last Reviewed: 9/8/2009

Meets OSHA 29 CFR 1910.1200

Section 2 - Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity; Common Name(s), CAS Numbers)	OSHA PEL	ACGIH TLV	Other Limits	Upper Bound Limit if SARA Reportable
Methyl Ethyl Ketone (78-93-3)	200PPM	200PPM	N/A	--

HMIS Hazard Rating: Health: 3 Flammability: 4 Reactivity: 1 Personal Protection: G

Section 3 - Physical/Chemical Characteristics

Boiling Point (°F): 175.0 (Based on MEK)	Specific Gravity (H2O = 1): 0.860 ± 0.02	Vapor Density (Air = 1): 2.0 to 2.5	Vapor Pressure (mm Hg): 78 @ 68°F (Based on MEK)
Melting Point (° F): N/A	Evaporation Rate: (Butyl Acetate = 1) 2.7	Solubility in Water: 70% to 80%	VOC Level (g/l): 400
Appearance And Color: Black Viscous Liquid	Odor: Ethereal & Acetone-like		

Section 4 - Fire And Explosion Hazard Data

Flash Point: 16.0° F (T.C.C.) (Based on MEK)	Flammable Limits:	LEL: 1.8%	UEL: 11.5%
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Extinguishing Media: Foam/Dry Chemical/Carbon Dioxide.

Special Firefighting Procedures:

Handle as flammable liquid. Wear self-contained breathing apparatus & chemical goggles. Water may be ineffective but should be used to keep fire exposed containers cool.

Unusual Fire And Explosion Hazards:

Vapor is heavier than air and travels considerable distance to source of ignition and flashback.

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Section 5 - Reactivity Data

Stability: Stable	Conditions To Avoid: Keep in closed containers away from sparks & open flame.
Incompatibility (Materials To Avoid):	Strong oxidizing materials, Lithium Aluminum Hydride, Sodium Aluminum Hydroxide, Sodium & Potassium Hydroxides.
Hazardous Decomposition:	Carbon dioxide and carbon monoxide are formed. Irritating peroxide fumes formed when heated to decomposition.
Hazardous Polymerization:	Avoid excessive exposure to air and cationic initiators like Lewis Acids.

Section 6 - Health Hazard Data

Routes of Entry: **Inhalation** YES/Primary **Skin** YES/Primary **Ingestion** YES/Secondary

Health Hazards:

Corrosive to eyes & skin irritant. Severe overexposure can cause headache, dizziness and narcosis. May Cause dermatosis and dermatitis with prolonged repeated contact.

Carcinogenicity: **NTP** NO **IARC** NO **OSHA Regulated** NO

Signs And Symptoms of Exposure:

INGESTION: May cause abdominal pain, nausea, vomiting and diarrhea. Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. **INHALATION:** Will cause irritation of mucous membranes, nose, eyes & throat coughing, difficulty of breathing. Exposure to high vapor concentration may cause headache, narcosis, **SKIN CONTACT:** Prolonged contact causes common solvent defatting effect. **EYE CONTACT:** Vapors slightly uncomfortable, splashes irritating. Will cause painful burning or stinging of eyes and lids, watering of eyes and inflammation of conjunctiva.

Medical Conditions Generally Aggravated By Exposure:

No data found.

Emergency And First Aid Procedures:

INGESTION: DO NOT INDUCE VOMITING. If conscious, dilute by giving two glasses of water. Call a physician immediately. **INHALATION:** Remove to fresh air, if not breathing; give artificial respiration preferably mouth to mouth. If breathing is difficult give oxygen. Call a physician. **SKIN CONTACT:** Wash affected skin area with soapy water. Remove contaminated clothing. **EYE CONTACT:** Immediately flush eyes with plenty of water for 15 minutes. Consult a physician.

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Section 7 - Precautions For Safe Handling And Use:**Steps To Be Taken In Case Material Is Released Or Spilled:**

Eliminate sources of ignition. Absorb with sand or inert absorbing material and dispose of with solid waste according to federal, state and local regulations. Flush spill area with water, avoid flushing into confined areas.

Waste Disposal Method:

Incinerate in accordance with the federal, state and local regulations.

Precautions To Be Taken In Handling And Storing:

Store in cool place, well-ventilated area, Keep away from open flame and sources of ignition.

Other Precautions:

Use normal good personal hygiene.

Section 8 - Control Measures:**Respiratory Protection:**

In confined spaces or other circumstances where adequate ventilation cannot be assured use NIOSH-approved respirator, positive pressure airline mask, or self contained breathing apparatus.

Ventilation: Local Exhaust As required
Mechanical All ventilating devices must be located so they do not provide a source of ignition.

Special When using cements in an area of limited ventilation, use a ventilation device such as a fan or air mover to maintain a safe air concentration.

Gloves: PVA gloves.

Other: N/A

Eye Protection: Chemical safety goggles.

Other Protective Clothing: Apron, boots, eye bath, safety shower.

Work/Hygienic Practices Wash thoroughly after handling. Avoid ingestion of the cements. Do not eat or drink when using cements or in the vicinity where such cements are being used.



FACTS
Faxed
FAST!

For Hercules Material Safety Data Sheets by fax anytime, day or night, just call 1-800-942-INFO (1-800-942-4636) from any Touch-Tone phone. Have your fax number ready. Checking the product label for the correct MSDS # will save time.