Revision Number: 001.2

Issue date: 10/09/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE® SUPERFLEX® SpeedSeal™ Silicone Adhesive/Sealant
Product type: Silicone
IDH number: 1311327
Item number: 1311327
Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state:	Liquid or paste	**HEALTH:**	*1
Color:	Clear	**FLAMMABILITY:**	1
Odor:	Acetic acid	**PHYSICAL HAZARD:**	0
		Personal Protection:	Not available

CAUTION: PROLONGED OR REPEATED CONTACT WITH UNCURED SEALANT MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. REPEATED OR PROLONGED CONTACT MAY CAUSE ALLERGIC SKIN REACTION.

Relevant routes of exposure: Skin, Eye contact, Lungs

Potential Health Effects

Inhalation: Acetic acid produced during cure may irritate eyes, nose and throat. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

Skin contact: Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.

Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation.

Ingestion: Not expected under normal conditions of use. Not expected to be harmful by ingestion.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Silicone Resin	Proprietary	30 - 60
Silicone Resin	Proprietary	10 - 30
Silicon dioxide	7631-86-9	5 - 10
Methylsilanetriyl triacetate	4253-34-3	1 - 5
Acetic acid	64-19-7	1 - 5

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Wipe off paste with paper towel or cloth. Wash with soap and water.
Eye contact:	If eye irritation persists, consult a specialist. Rinse thoroughly with plenty of water, also under the eyelids.
Ingestion:	If a person feels unwell or symptoms of skin irritation appear, consult a physician. Do not induce vomiting.
Notes to physician:	Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flash point:	> 93.0 °C (> 199.4 °F)
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	4 % (acetic acid)
Flammable/Explosive limits - upper:	19.9 % (acetic acid)
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	None
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of silicon. Formaldehyde. Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Store in a partly filled, closed container until disposal. Spilled material will solidify. Scrape up as much material as possible. Maintain good ventilation for large spills.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
Storage:	For safe storage, store between 0 °C (32°F) and 60 °C (140°F) Keep container closed.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicone Resin	None	None	None	None
Silicone Resin	None	None	None	None
Silicon dioxide	6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
Methylsilanetriyl triacetate	None	None	None	None
Acetic acid	10 ppm TWA 15 ppm STEL	10 ppm (25 mg/m3) TWA	None	None

Engineering controls: Ensure adequate ventilation, especially in confined areas. Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Chemical resistant, impermeable gloves. Nitrile gloves. Butyl rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid or paste
Color: Clear
Odor: Acetic acid
Odor threshold: Not available
pH: Not available
Vapor pressure: < 10 mm hg (20 °C (68°F))
Boiling point/range: Not available
Melting point/ range: Not available
Specific gravity: 1.03 at 20 °C (68°F)
Vapor density: Heavier than air.
Flash point: > 93.0 °C (> 199.4 °F)
Flammable/Explosive limits - lower: 4 % (acetic acid)
Flammable/Explosive limits - upper: 19.9 % (acetic acid)
Autoignition temperature: Not available
Evaporation rate: Not available
Solubility in water: Not soluble. Polymerizes in presence of water.
Partition coefficient (n-octanol/water): Not available
VOC content: 3.9 %; 39.4 g/l (calculated)

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Oxides of carbon. Oxides of silicon. Formaldehyde. Acetic acid is liberated slowly upon contact with moisture.

Incompatible materials: Water Bases. Oxidizing agents. Acids.

Conditions to avoid: Prolonged heating at temperatures above 150 °C. Exposure to moisture.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicone Resin	No	No	No
Silicone Resin	No	No	No
Silicon dioxide	No	No	No
Methylsilanetriyl triacetate	No	No	No
Acetic acid	No	No	No

Hazardous components	Health Effects/Target Organs
Silicone Resin	No Target Organs
Silicone Resin	Irritant
Silicon dioxide	Nuisance dust
Methylsilanetriyl triacetate	Irritant, Allergen
Acetic acid	Allergen, Corrosive, Eyes, Gastrointestinal, Immune system, Irritant, Kidney

12. ECOLOGICAL INFORMATION

Ecological information: No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, ground water, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Cured rubber can be incinerated or landfilled following EPA and local regulations. Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA 313: None above reporting de minimus

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Lou Fabrizio, Regulatory Affairs Specialist

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.