



Revision Number: 001.1

Issue date: 10/20/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE 5623 SIL PTB 400ML
Product type: Silicone
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067
IDH number: 1259298
Item number: 1259300_210524
Region: United States
Contact information: Telephone: 860.571.5100
 Emergency telephone: 860.571.5100
 Internet: www.henkeln.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Viscous, Liquid	HEALTH:	0 0
Color:	Clear	FLAMMABILITY:	0 0
Odor:	None	PHYSICAL HAZARD:	00
		Personal Protection:	Not available

CAUTION: MAY CAUSE EYE AND SKIN IRRITATION.

Relevant routes of exposure: Skin, Eyes

Potential Health Effects

Inhalation: Not a hazard under normal conditions of use.
Skin contact: Prolonged and/or repeated skin contact with this product may cause irritation.
Eye contact: Contact with uncured product may irritate the eyes.
Ingestion: Not a relevant route of exposure. Not expected to be harmful by ingestion.

Existing conditions aggravated by exposure: Not available

This product is considered not hazardous under 29 CFR 1910.1200 (Hazard Communication).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Industrial silicone gel~		60 - 100

Non hazardous components

Silicone resins

Non hazardous components

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.
Skin contact: Wash with soap and water. If adverse health effects develop seek medical attention.
Eye contact: Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.

Ingestion: Do not induce vomiting. If a person feels unwell or symptoms of skin irritation appear, consult a physician.

5. FIRE FIGHTING MEASURES

Flash point: > 93.00 °C (> 199.4 °F) > 93 °C (> 199.4 °F) > 93 °C (> 199.4 °F)

Autoignition temperature: Not available

Flammable/Explosive limits - lower: Not available

Flammable/Explosive limits - upper: Not available

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: None

Unusual fire or explosion hazards: None

Hazardous combustion products: Oxides of carbon, oxides of nitrogen, irritating organic vapors. Oxides of silicon. Formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow to enter the ground / soil.

Clean-up methods: Do not empty into drains / surface water / ground water. Wipe up using absorbent material Keep in suitable and closed containers for disposal.

7. HANDLING AND STORAGE

Handling: Avoid skin and eye contact. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.

Storage: Store in a cool, dry, well-ventilated area.

Shelf Life Statement: Not available

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Industrial silicone gel~	None	None	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: No personal respiratory protective equipment normally required. Breathing apparatus only if aerosol or dust is formed.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Viscous, Liquid
Color: Clear

Odor:	None
Odor threshold:	Not available
pH:	Not available
Vapor pressure:	Not available
Boiling point/range:	> 260 °C (> 500°F) > 260 °C (> 500°F) > 260 °C (> 500°F)
Melting point/ range:	Not available
Specific gravity:	0.97
Specific gravity:	0.97
Specific gravity:	0.97
Vapor density:	Not available
Flash point:	> 93.00 °C (> 199.4 °F) > 93 °C (> 199.4 °F) > 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Negligible
Solubility in water:	Negligible
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not available
VOC content:	< 3.00 %; < 30.00 g/l (value as mixed for use) (estimated)

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of silicon. Formaldehyde
Incompatible materials:	Acids and bases. Oxidizing agents.
Conditions to avoid:	Avoid contact with acids and oxidizing agents.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Industrial silicone gel~	No	No	No

Hazardous components	Health Effects/Target Organs
Industrial silicone gel~	No Data

12. ECOLOGICAL INFORMATION

Ecological information:	<p>No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, ground water, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.</p>
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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus
CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: None
CERCLA/SARA 313: None above reporting de minimus
California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: First issue.

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