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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE® 5056™ LIGHT CURE ADHESIVE PART NO. 1214250	Item No. :	1214250 / IDH No. 1214250
Product type:	Silicone	Region:	United States
Company address:	Henkel Corporation 1001 Trout Brook Crossing Rocky Hill, Connecticut 06067	Contact Information:	Telephone: 860.571.5100 Emergency telephone: 860.571.5100 Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Aliphatic Substituted Polydimethylsiloxane Proprietary	30-60	None	None	None
Acrylate monomer Proprietary	30-60	None	None	None
Modified acrylamide 2680-03-7	1-5	None	None	0.1 mg/m ³ TWA (skin) 0.025 ppm TWA (skin)
2-Hydroxy-2-methylpropiophenone 7473-98-5	1-5	None	None	1 mg/m ³

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Liquid
Color: Light yellow Transparent
Odor: Slight, Acrylate

HEALTH: 2*
FLAMMABILITY: 2
PHYSICAL HAZARD: 1
Personal Protection: See Section 8

WARNING: COMBUSTIBLE LIQUID
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF SWALLOWED, ABSORBED THROUGH SKIN OR INHALED.
MAY CAUSE ALLERGIC SKIN REACTION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: Modified acrylamide is harmful if inhaled. Vapors and mists will irritate the respiratory tract and nasal passages. Headache. Nausea. Spraying and/or heating product increases the inhalation hazard. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

Skin contact: Modified acrylamide may be absorbed through skin in harmful amounts. Toxic. Irritating to skin. May cause allergic skin reaction.

Eye contact: Contact with eyes will cause irritation.

Ingestion: Modified acrylamide is harmful if swallowed. Toxic.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

4. FIRST AID MEASURES

Inhalation:	Remove to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point:	82°C (179°F)
Autoignition temperature:	Not available
Flammable/Explosive limits-lower %:	Not available
Flammable/Explosive limits-upper %:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special fire fighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapors. Oxides of silicon.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions:	Prevent product from entering drains or open waters.
Clean-up methods:	Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Do not breathe mist or vapors. Avoid contact with eyes, skin and clothing. Use only in area provided with appropriate exhaust ventilation. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
Storage:	For safe storage, store between 10°C (50°F) and 32°C (90°F). Keep containers closed when not in use.
Incompatible products:	Strong acids or bases. Oxidizing agents. Peroxides.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls:	Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.
Eye/face protection:	Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Light yellow Transparent
Odor:	Slight, Acrylate
Vapor pressure:	Less than 5 mm Hg at 20°C (68°F)
pH:	Not applicable
Boiling point/range:	Greater than 93°C (200°F)
Melting point/range:	Not available
Specific gravity:	Approximately 1
Vapor density:	Greater than 1
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	ASTM D5403 Process volatiles .62 %, 6.2 grams/liter; Potential volatiles 1.46 %, 14.6 grams/liter; Total volatiles 2.08 %, 20.8 grams/liter.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous polymerization:	Polymerization may occur at elevated temperatures or upon depletion of inhibitor.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapors.
Incompatibility:	Strong oxidizers. Strong acids. Strong bases. Peroxides.
Conditions to avoid:	Prolonged exposure to high temperatures.

11. TOXICOLOGICAL INFORMATION

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Aliphatic Substituted Polydimethylsiloxane Proprietary	No	No	No
Acrylate monomer Proprietary	No	No	No
Modified acrylamide 2680-03-7	No	No	No
2-Hydroxy-2-methylpropiophenone 7473-98-5	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Aliphatic Substituted Polydimethylsiloxane Proprietary	No data
Acrylate monomer Proprietary	Allergen, Irritant
Modified acrylamide 2680-03-7	Less weight gain and food intake., Mutagen, Kidney, Irritant, Eyes
2-Hydroxy-2-methylpropiophenone 7473-98-5	No Target Organs

12. ECOLOGICAL INFORMATION

Ecological information:

No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, groundwater, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Combustible liquids, n.o.s.
Hazard class or division: 3
Identification number: NA 1993
Packing group: III
Exceptions: Unrestricted (Up to 450 Liters when shipped as originally packaged by Henkel only)

International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

WaterTransportation (IMO/IMDG):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None
Marine pollutant: None

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None above reporting de minimus.
CERCLA/SARA Section 311/312: Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313: None above reporting de minimus.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 3,9,14

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