



Revision Number: 002.1

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** HYSOL E-05MR 50ML PART A  
**Product type:** Epoxy resin

**IDH number:** 1086592  
**Item number:** 1086592\_193383  
**Region:** United States

**Company address:**  
 Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**Contact information:**  
 Telephone: 860.571.5100  
 Emergency telephone: 860.571.5100  
 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

<b>Physical state:</b>	Liquid	<b>HMIS:</b>	
<b>Color:</b>	Clear	<b>HEALTH:</b>	2
<b>Odor:</b>	Slight	<b>FLAMMABILITY:</b>	1
		<b>PHYSICAL HAZARD:</b>	0
		<b>Personal Protection:</b>	See MSDS Section 8
<b>WARNING:</b>	MAY CAUSE ALLERGIC SKIN REACTION. MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.		

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects

**Inhalation:** High vapor concentrations may irritate nose, throat, and upper respiratory system.  
**Skin contact:** Allergic skin reaction. Moderate skin irritation. Itching. Redness.  
**Eye contact:** May cause irritation.  
**Ingestion:** Not expected to be harmful by ingestion.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	30 - 60
Phenol polymer with formaldehyde, glycidyl ether	28064-14-4	10 - 30
Bisphenol A - Epichlorohydrin Polymer	25085-99-8	10 - 30
Gamma-glycidioxypropyl trimethoxysilane	2530-83-8	1 - 5

## 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.

**Skin contact:** Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

**Eye contact:** Immediately flush eyes with plenty of water for at least 15 minutes. If eye irritation persists, consult a specialist.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.

## 5. FIRE FIGHTING MEASURES

**Flash point:** > 95.9 °C (> 204.62 °F) Pensky Martens closed cup

**Autoignition temperature:** Not available

**Flammable/Explosive limits - lower:** Not available

**Flammable/Explosive limits - upper:** Not available

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Unusual fire or explosion hazards:** In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

**Hazardous combustion products:** Oxides of carbon. Acids. Aldehydes. Phenolics. Hydrocarbons. Oxides of silicon. Formaldehyde.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Do not allow product to enter sewer or waterways.

**Clean-up methods:** Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

## 7. HANDLING AND STORAGE

**Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Keep container closed.

**Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Phenol polymer with formaldehyde, glycidyl ether	None	None	None	None
Bisphenol A - Epichlorohydrin Polymer	None	None	None	None
Gamma-glycidioxypropyl trimethoxysilane	None	None	None	None

**Engineering controls:** Use local exhaust ventilation if the potential for airborne exposure exists.

**Respiratory protection:** Use a NIOSH approved respirator if ventilation is inadequate.

**Eye/face protection:** Safety goggles or safety glasses with side shields.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Liquid  
**Color:** Clear  
**Odor:** Slight  
**Odor threshold:** Not available  
**pH:** Not available  
**Vapor pressure:** Not available  
**Boiling point/range:** Not available  
**Melting point/ range:** Not available  
**Specific gravity:** 1.18  
**Vapor density:** Not available  
**Flash point:** > 95.9 °C (> 204.62 °F) Pensky Martens closed cup  
**Flammable/Explosive limits - lower:** Not available  
**Flammable/Explosive limits - upper:** Not available  
**Autoignition temperature:** Not available  
**Evaporation rate:** Not available  
**Solubility in water:** Insoluble  
**Partition coefficient (n-octanol/water):** Not available  
**VOC content:** 0 %; 0 g/l (value as mixed for use)

## 10. STABILITY AND REACTIVITY

**Stability:** Stable at normal conditions.

**Hazardous reactions:** Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

**Hazardous decomposition products:** Oxides of carbon. Aldehydes. Acids. Phenolics. Oxides of silicon. Formaldehyde.

**Incompatible materials:** Oxidizing agents. Strong acids and strong bases. Amines.

**Conditions to avoid:** Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Phenol polymer with formaldehyde, glycidyl ether	No	No	No
Bisphenol A - Epichlorohydrin Polymer	No	No	No
Gamma-glycidoxypropyl trimethoxysilane	No	No	No

Hazardous components	Health Effects/Target Organs
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Allergen, Irritant
Phenol polymer with formaldehyde, glycidyl ether	Irritant, Allergen
Bisphenol A - Epichlorohydrin Polymer	Allergen, Irritant
Gamma-glycidoxypropyl trimethoxysilane	Irritant, Allergen

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated  
Hazard class or division: None  
Identification number: None  
Packing group: None

### International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorohydrine resin, Bisphenol-F Epichlorohydrine resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III

### Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorohydrine resin, Bisphenol-F Epichlorohydrine resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III  
Marine pollutant: Bisphenol-A Epichlorohydrine resin, Bisphenol-F Epichlorohydrine resin

## 15. REGULATORY INFORMATION

### United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
TSCA 12(b) Export Notification: None above reporting de minimus  
CERCLA/SARA Section 302 EHS: None above reporting de minimus  
CERCLA/SARA Section 311/312: Immediate Health  
CERCLA/SARA 313: None above reporting de minimus  
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.  
WHMIS hazard class: D.2.B

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format., This Material Safety Data Sheet contains changes from the previous version in Section(s): 5, 10

Prepared by: Rena Petrides, Regulatory Affairs Specialist

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