Material Safety Data Sheet

Revision Number: 001.1 **Issue date:** 06/10/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **Fixmaster Steel Putty**
Product type: Epoxy Hardener

IDH number: 702304
Item number: 99913_319000
Region: United States

Company address:
Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Contact information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Paste
Color: White, Gray
Odor: Ammoniacal

HEALTH: *3
FLAMMABILITY: 1
PHYSICAL HAZARD: 1
Personal Protection: See MSDS Section 8

DANGER: CAUSES EYE AND SKIN BURNS.
MAY CAUSE ALLERGIC SKIN AND RESPIRATORY REACTION.
MAY BE HARMFUL IF SWALLOWED OR ABSORBED THROUGH SKIN.
MAY CAUSE RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

Inhalation: Allergic respiratory reaction. May cause respiratory tract irritation. May cause irritation to nose and throat.

Skin contact: May cause skin burns. Allergic skin reaction. Rash. Redness. May be harmful if absorbed through skin.

Eye contact: Burns. Severe eye irritation. Redness. Tissue damage. Tearing. Pain and discomfort. Corneal edema may give appearance of "blue haze" or "fog" around lights.

Ingestion: May be harmful if swallowed. May cause burns of mouth and throat if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders. Skin allergies. Asthma.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Amine adduct	Proprietary	30 - 60
Triethylenetetramine, propoxylated	26950-63-0	10 - 30
Triethylenetetramine	112-24-3	5 - 10
Silicon dioxide	7631-86-9	5 - 10
N-Aminoethylpiperazine	140-31-8	5 - 10
4,4'-Isopropylidenediphenol	80-05-7	5 - 10
Polyoxypropylentriamine	64852-22-8	5 - 10
Aluminum	7429-90-5	5 - 10
Nonylphenol	25154-52-3	1 - 5
Benzyl alcohol	100-51-6	1 - 5
Benzyldimethylamine	103-83-3	1 - 5

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. If symptoms develop and persist, get medical attention.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Never give anything by mouth to an unconscious person. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: > 93 °C (> 199.4 °F) ; Estimated

Autoignition temperature: Not available

Flammable/Explosive limits - lower: Not available

Flammable/Explosive limits - upper: Not available

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.

Hazardous combustion products: Nitric acid. Oxides of carbon. Oxides of nitrogen. Ammonia. Aldehydes. Ketones. Phenolics. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Immediately contact emergency personnel. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling: Do not taste or swallow. Avoid contact with eyes, skin and clothing. Do not breathe gas/fumes/vapor/spray. Use only with adequate ventilation. Keep container closed. Wash thoroughly after handling.

Storage: Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Amine adduct	None	None	None	None
Triethylenetetramine, propoxylated	None	None	None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Silicon dioxide	6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
N-Aminoethylpiperazine	None	None	None	None
4,4'-Isopropylidenediphenol	None	None	None	None
Polyoxypropylentriamine	None	None	None	None
Aluminum	1 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable dust.	None	None
Nonylphenol	None	None	None	None
Benzyl alcohol	None	None	10 ppm (44.2 mg/m3) TWA	None
Benzyldimethylamine	None	None	None	None

Engineering controls: Use local exhaust ventilation if the potential for airborne exposure exists.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: White, Gray
Odor: Ammoniacal
Odor threshold: Not available
pH: Not available
Vapor pressure: Not available
Boiling point/range: Not available
Melting point/ range: Not available
Specific gravity: 1.5
Vapor density: Not available
Flash point: > 93 °C (> 199.4 °F) ; Estimated
Flammable/Explosive limits - lower: Not available
Flammable/Explosive limits - upper: Not available
Autoignition temperature: Not available
Evaporation rate: Not available

Solubility in water: Partial
Partition coefficient (n-octanol/water): Not available
VOC content: < 1 %; < 10 g/l (value for resin and hardener together) (estimated)

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: None

Incompatible materials: Strong oxidizing agents. Strong mineral acids. Strong Lewis acids. Acids. Calcium - and Sodium hypochlorite. Strong bases. Organic halides. Copper. Aluminum. Zinc. Nitrites. Nitrous acid and other nitrosating agents.

Conditions to avoid: Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Amine adduct	No	No	No
Triethylenetetramine, propoxylated	No	No	No
Triethylenetetramine	No	No	No
Silicon dioxide	No	No	No
N-Aminoethylpiperazine	No	No	No
4,4'-Isopropylidenediphenol	No	No	No
Polyoxypropylentriamine	No	No	No
Aluminum	No	No	No
Nonylphenol	No	No	No
Benzyl alcohol	No	No	No
Benzyldimethylamine	No	No	No

Hazardous components	Health Effects/Target Organs
Amine adduct	No Records
Triethylenetetramine, propoxylated	No Records
Triethylenetetramine	Allergen, Corrosive, Developmental, Irritant, Mutagen
Silicon dioxide	Nuisance dust
N-Aminoethylpiperazine	Irritant, Corrosive, Allergen
4,4'-Isopropylidenediphenol	Allergen, Blood, Irritant, Kidney, Reproductive, Spleen
Polyoxypropylentriamine	No Records
Aluminum	Central nervous system, Irritant, Lung
Nonylphenol	Allergen, Corrosive, Irritant, Kidney
Benzyl alcohol	Allergen, Central nervous system, Corrosive, Irritant
Benzyldimethylamine	Irritant, Corrosive, Allergen, Respiratory

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Aminoethylpiperazine, Nonylphenol)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Aminoethylpiperazine, Nonylphenol)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Aminoethylpiperazine, Nonylphenol)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 4,4'-Isopropylidenediphenol (CAS# 80-05-7).

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
WHMIS hazard class: D.2.A, D.2.B, E

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Gary Pierson, Sr. Regulatory Affairs Specialist

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.