



Revision Number: 002.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R)Nordbak(R) High RESIN
Product type: Epoxy resin
Company address: Henkel Corporation
 1001 Trout Brook Crossing
 Rocky Hill, Connecticut 06067

IDH number: 702275
Item number: 99112_10233000
Region: United States
Contact information:
 Telephone: 860.571.5100
 Emergency telephone: 860.571.5100
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Paste	HEALTH:	*2
Color:	Gray	FLAMMABILITY:	1
Odor:	Mild	PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

WARNING: MAY CAUSE ALLERGIC SKIN REACTION.
 MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Eye contact, Ingestion, Inhalation, Skin absorption

Potential Health Effects

Inhalation: Mild respiratory tract irritation. May cause irritation to nose and throat. Coughing.
Skin contact: Allergic skin reaction. Rash. Itching. Moderate skin irritation. Redness.
Eye contact: Moderate eye irritation. Redness. Excess tearing.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

Existing conditions aggravated by exposure: Skin disorders. Skin allergies. Eye disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Aluminum oxide, fibrous	1344-28-1	30 - 60
Epoxy resin	Proprietary	10 - 30
Silicon carbide	409-21-2	5 - 10
Silicon dioxide	7631-86-9	1 - 5
Magnesium oxide	1309-48-4	1 - 5
Treated fumed silica	67762-90-7	1 - 5
Oxirane, 2,2'-((2,2-dimethyl-1,3-propanediyl)bis(oxyethylene))bis-(9Cl)	17557-23-2	1 - 5

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.

Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. If symptoms develop and persist, get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93 °C (> 199.4 °F) ; Estimated
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Irritating organic fragments. Aldehydes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up as much material as possible. Clean residue with soap and water. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container closed.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminum oxide, fibrous	None	5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Epoxy resin	None	None	None	None
Silicon carbide	10 mg/m3 TWA Inhalable fraction. 3 mg/m3 TWA Respirable fraction.	5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Silicon dioxide	6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
Magnesium oxide	10 mg/m3 TWA Inhalable fraction.	15 mg/m3 TWA Total particulate.	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Oxirane, 2,2'-((2,2-dimethyl-1,3-propanediyl)bis(oxyethylene))bis-(9Cl)	None	None	None	None

Engineering controls:	Use local exhaust ventilation if the potential for airborne exposure exists.
Respiratory protection:	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Gray
Odor:	Mild
Odor threshold:	Not available
pH:	Not available
Vapor pressure:	Not available
Boiling point/range:	Not available
Melting point/ range:	Not available
Specific gravity:	2.3337
Vapor density:	> 1
Flash point:	> 93 °C (> 199.4 °F) ; Estimated
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available
VOC content:	< 1.0 %; < 10 g/l (value for resin and hardener together) (estimated)

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Not available
Incompatible materials:	Strong acids. Strong bases. Strong oxidizing agents.
Conditions to avoid:	Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminum oxide, fibrous	No	No	No
Epoxy resin	No	No	No
Silicon carbide	No	No	No
Silicon dioxide	No	No	No
Magnesium oxide	No	No	No
Treated fumed silica	No	No	No
Oxirane, 2,2'-((2,2-dimethyl-1,3-propanediyl)bis(oxymethylene))bis-(9CI)	No	No	No

Hazardous components	Health Effects/Target Organs
Aluminum oxide, fibrous	Irritant, Nuisance dust, Corrosive
Epoxy resin	Allergen, Irritant
Silicon carbide	Nuisance dust
Silicon dioxide	Nuisance dust
Magnesium oxide	Blood, Central nervous system, Immune system, Irritant
Treated fumed silica	Irritant
Oxirane, 2,2'-((2,2-dimethyl-1,3-propanediyl)bis(oxymethylene))bis-(9CI)	Allergen, Blood, Bone Marrow, Immune system, Irritant, Reproductive

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12(b) Export Notification:	None above reporting de minimus
CERCLA/SARA Section 302 EHS:	None above reporting de minimus
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA 313:	None above reporting de minimus
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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