Material Safety Data Sheet

Revision Number: 001.1 **Issue date:** 02/25/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **Fast Set Steel Epoxy RESIN**
Product type: Epoxy resin

IDH number: 702218
Item number: 96604_10320000
Region: United States

Company address:
Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Contact information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Paste
Color: Gray, White
Odor: Mild

HEALTH: *2
FLAMMABILITY: 1
PHYSICAL HAZARD: 0
Personal Protection: See MSDS Section 8

WARNING: MAY CAUSE ALLERGIC SKIN REACTION.
MAY BE HARMFUL IF SWALLOWED.
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

Inhalation: Mild respiratory tract irritation. May cause irritation to nose and throat.
Skin contact: Allergic skin reaction. Moderate skin irritation. Itching. Redness.
Eye contact: Moderate eye irritation. Redness.
Ingestion: May be harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin and respiratory disorders. Skin allergies.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Limestone	1317-65-3	30 - 60
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30
Calcium carbonate	471-34-1	5 - 10
Nonylphenol	25154-52-3	1 - 5
Butyl 2,3-epoxypropyl ether	2426-08-6	1 - 5
Quartz (SiO2)	14808-60-7	0.1 - 1

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. If symptoms develop and persist, get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93 °C (> 199.4 °F) Pensky Martens closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Acids. Aldehydes. Phenolics. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling:	Keep away from heat, spark and flame. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed.
Storage:	Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Limestone	10 mg/m3 TWA Total dust.	5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Calcium carbonate	10 mg/m3 TWA Total dust.	5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Nonylphenol	None	None	None	None
Butyl 2,3-epoxypropyl ether	3 ppm TWA (SKIN) (Sensitizer.)	50 ppm (270 mg/m3) TWA	None	None
Quartz (SiO2)	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	None

Engineering controls: Use local exhaust ventilation if the potential for airborne exposure exists.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Gray, White
Odor: Mild
Odor threshold: Not available
pH: Not available
Vapor pressure: < 1 mm Hg (20 °C (68°F))
Boiling point/range: > 149 °C (> 300.2 °F)
Melting point/ range: Not available
Specific gravity: 1.663
Vapor density: Heavier than air.
Flash point: > 93 °C (> 199.4 °F) Pensky Martens closed cup
Flammable/Explosive limits - lower: Not available
Flammable/Explosive limits - upper: Not available
Autoignition temperature: Not available
Evaporation rate: Slower than butyl acetate.
Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available
VOC content: < 1.0 %; < 10 g/l (value for resin and hardener together) (estimated)

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: None

Incompatible materials: Strong acids. Strong oxidizing agents. Strong Lewis acids. Strong mineral acids. Bases. Amines. Mercaptans.

Conditions to avoid: Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Limestone	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Calcium carbonate	No	No	No
Nonylphenol	No	No	No
Butyl 2,3-epoxypropyl ether	No	No	No
Quartz (SiO2)	Known carcinogen.	Group 1	No

Hazardous components	Health Effects/Target Organs
Limestone	Nuisance dust
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Allergen, Irritant
Calcium carbonate	Nuisance dust
Nonylphenol	Allergen, Corrosive, Irritant, Kidney
Butyl 2,3-epoxypropyl ether	Irritant, Allergen, Central nervous system, Liver, Mutagen
Quartz (SiO2)	Immune system, Lung, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS:	None above reporting de minimus
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA 313:	None above reporting de minimus
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
WHMIS hazard class:	D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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