

Revision Date: 12/10/2007

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## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product name:** Hysol 608 RESIN  
**Product type:** Epoxy Resin  
**Company address:**  
 Henkel Corporation  
 1001 Trout Brook Crossing  
 Rocky Hill, Connecticut 06067

**Item No. :** 83075\_193032 / IDH No. 702121  
**Region:** United States  
**Contact Information:**  
 Telephone: 860.571.5100  
 Emergency telephone: 860.571.5100  
 Internet: www.loctite.com

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	60-100	None	None	None
Silica, amorphous, fumed, crystalline-free 112945-52-5	1-5	10 mg/m <sup>3</sup> TWA inhalable 3 mg/m <sup>3</sup> TWA respirable	6 mg/m <sup>3</sup> TWA	None

## 3. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**Physical state:** Paste  
**Color:** Milky White  
**Odor:** Slight

#### HMIS:

**HEALTH:** 2  
**FLAMMABILITY:** 1  
**PHYSICAL HAZARD:** 1  
**Personal Protection:** See Section 8

**WARNING:** MAY CAUSE ALLERGIC SKIN REACTION.  
 MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

**Relevant routes of exposure:** Eye contact, Ingestion, Inhalation, Skin contact

### Potential Health Effects

**Inhalation:** May cause irritation to nose and throat. Coughing.  
**Skin contact:** Allergic skin reaction. Moderate skin irritation. Itching. Redness.  
**Eye contact:** Moderate eye irritation. Redness.  
**Ingestion:** Not expected under normal conditions of use.

**Existing conditions aggravated by exposure:** Skin disorders. Skin allergies. Respiratory disorders. Eye disorders.

See Section 11 for additional toxicological information.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get medical attention if symptoms develop and persist.
<b>Notes to physician:</b>	None.

#### 5. FIRE-FIGHTING MEASURES

<b>Flash point:</b>	Greater than 93°C (200°F)    Pensky Martens closed cup
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits-lower %:</b>	Not available
<b>Flammable/Explosive limits-upper %:</b>	Not available
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In the event of fire, cool tanks with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Irritating organic fragments.

#### 6. ACCIDENTAL RELEASE MEASURES

<b>Environmental precautions:</b>	Prevent product from entering drains or open waters.
<b>Clean-up methods:</b>	Remove all ignition sources. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water. Store in a closed container until ready for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Keep away from heat, spark and flame. Do not breathe mist or vapors. Keep container closed. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.
<b>Storage:</b>	Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
<b>Incompatible products:</b>	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
<b>Skin protection:</b>	Chemical resistant, impermeable gloves.
<b>Eye/face protection:</b>	Chemical splash goggles or safety glasses with side shields.

**See Section 2 for exposure limits.**

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Milky White
Odor:	Slight
Vapor pressure:	Not available
pH:	Not applicable
Boiling point/range:	Greater than 260°C (500°F)
Melting point/range:	Not available
Specific gravity:	1.17
Vapor density:	Greater than 1
Evaporation rate:	Not available
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available
VOC content:	<0.40% (value for resin and hardener together) (estimated)

## 10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous polymerization:	Will not occur.
Hazardous decomposition products:	None
Incompatibility:	Strong acids. Strong bases. Strong oxidizers. Amines. Water.
Conditions to avoid:	Temperatures above 37.8°C (100°F). Excessive heat. Storage with incompatible materials. Avoid mixing resin (Part A) and curing agent (Part B) in batches greater than 2 pound (.9 kg) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

## 11. TOXICOLOGICAL INFORMATION

### Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	No	No	No
Silica, amorphous, fumed, crystalline-free 112945-52-5	No	No	No

### Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	Allergen, Irritant
Silica, amorphous, fumed, crystalline-free 112945-52-5	Nuisance dust

## 12. ECOLOGICAL INFORMATION

Ecological information:	Not available
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## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Dispose according to EPA and local governmental regulations.
EPA hazardous waste number:	Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

### U.S. Department of Transportation Ground (49 CFR):

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

### International Air Transportation (ICAO/IATA):

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

### WaterTransportation (IMO/IMDG):

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None
Marine pollutant:	None known

## 15. REGULATORY INFORMATION

### United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None.

CERCLA/SARA Section 302 EHS:	None.
CERCLA/SARA Section 311/312:	Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313:	None above reporting de minimus.

California Proposition 65:	This product contains a chemical known to the State of California to cause cancer.
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### Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class:	D.2.B

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 2, 15

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