



Revision Number: 002.1

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** SPEEDBONDER H3300 50 ML PART B  
**Product type:** Acrylics  
**Company address:**  
 Henkel Corporation  
 1001 Trout Brook Crossing  
 Rocky Hill, Connecticut 06067

**IDH number:** 702108  
**Item number:** 83020\_AB0330  
**Region:** United States  
**Contact information:**  
 Telephone: 860.571.5100  
 Emergency telephone: 860.571.5100  
 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

<b>Physical state:</b>	Paste	<b>HEALTH:</b>	*2
<b>Color:</b>	Tan, Yellow	<b>FLAMMABILITY:</b>	3
<b>Odor:</b>	Sharp	<b>PHYSICAL HAZARD:</b>	1
		<b>Personal Protection:</b>	See MSDS Section 8

**WARNING:** FLAMMABLE LIQUID AND VAPOR.  
 MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.  
 MAY CAUSE ALLERGIC SKIN REACTION.  
 MAY BE HARMFUL IF SWALLOWED.

**Relevant routes of exposure:** Inhalation, Skin, Eye contact, Ingestion

### Potential Health Effects

**Inhalation:** Vapors may cause headaches, nausea, dizziness and respiratory tract irritation.  
**Skin contact:** May cause skin irritation. May cause allergic skin reaction.  
**Eye contact:** May cause irritation.  
**Ingestion:** May be harmful if swallowed.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Methyl methacrylate	80-62-6	30 - 60
Acrylic Polymer	Unknown	10 - 30
Nepheline syenite	37244-96-5	5 - 10
Aldehyde-amine condensate	Proprietary	1 - 5
Toluene	108-88-3	0.1 - 1

## 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

<b>Skin contact:</b>	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
<b>Eye contact:</b>	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Keep individual calm. Never give anything by mouth to an unconscious person. Get medical attention.

## 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	14 °C (57.2 °F) Setaflash Closed Cup
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Toxic fumes. Acrid smoke and fumes. Irritating organic vapours.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material.
<b>Storage:</b>	For safe storage, store at or below 32 °C (89.6 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methyl methacrylate	50 ppm TWA 100 ppm STEL (Sensitizer.)	100 ppm (410 mg/m3) TWA	None	50 ppm
Acrylic Polymer	None	None	None	None
Nepheline syenite	None	None	None	None
Aldehyde-amine condensate	None	None	None	None
Toluene	20 ppm TWA	200 ppm TWA 300 ppm Ceiling 500 ppm MAX. CONC 10 minutes	None	None

**Engineering controls:**

Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**

Safety goggles or safety glasses with side shields.

**Skin protection:**

Chemical resistant, impermeable gloves. Nitrile gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	Tan, Yellow
<b>Odor:</b>	Sharp
<b>Odor threshold:</b>	Not available
<b>pH:</b>	Not available
<b>Vapor pressure:</b>	Not available
<b>Boiling point/range:</b>	> 212 °F (> 100°C)
<b>Melting point/ range:</b>	Not available
<b>Specific gravity:</b>	1.03
<b>Vapor density:</b>	> 1
<b>Flash point:</b>	14 °C (57.2 °F) Setaflash Closed Cup
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Autoignition temperature:</b>	Not available
<b>Evaporation rate:</b>	Faster than ether.
<b>Solubility in water:</b>	Soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	0.98 %; 9.8 g/l (Adhesive and Activator mixed)

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	May occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Toxic fumes. Irritating organic vapours.
<b>Incompatible materials:</b>	Oxidizing agents. Reducing agents. Bases. Acids.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10). Do not mix in batches greater than 100 grams (0.22 pounds) unless you plan to use immediately.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methyl methacrylate	No	No	No
Acrylic Polymer	No	No	No
Nepheline syenite	No	No	No
Aldehyde-amine condensate	No	No	No
Toluene	No	No	No

Hazardous components	Health Effects/Target Organs
Methyl methacrylate	Allergen, Irritant, Kidney, Liver, Mutagen, Nervous System, Respiratory
Acrylic Polymer	No Data
Nepheline syenite	No Target Organs
Aldehyde-amine condensate	No Records
Toluene	Behavioral, Cardiac, Central nervous system, Developmental, Ear, Irritant

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: D001: Ignitable.

## 14. TRANSPORT INFORMATION

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Adhesives  
Hazard class or division: 3  
Identification number: UN 1133  
Packing group: II  
DOT Reportable quantity: Methyl methacrylate  
Exceptions: Consumer Commodity, ORM-D, (Not more than 5 L)

### International Air Transportation (ICAO/IATA)

Proper shipping name: Adhesives  
Hazard class or division: 3  
Identification number: UN 1133  
Packing group: II  
Exceptions: ID8000, May Qualify as Consumer Commodity, (Not more than 500 ml)

### Water Transportation (IMO/IMDG)

Proper shipping name: ADHESIVES  
Hazard class or division: 3  
Identification number: UN 1133  
Packing group: II

## 15. REGULATORY INFORMATION

### United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
TSCA 12(b) Export Notification: None above reporting de minimus  
CERCLA/SARA Section 302 EHS: None above reporting de minimus  
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire

**CERCLA/SARA 313:**

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl methacrylate (CAS# 80-62-6).

**CERCLA Reportable quantity:**

Methyl methacrylate (CAS# 80-62-6) 1,000 lbs. (454 kg)

**California Proposition 65:**

This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

**Canada Regulatory Information****CEPA DSL/NDSL Status:**

Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

**WHMIS hazard class:**

B.2, D.2.A, D.2.B

**16. OTHER INFORMATION**

**This material safety data sheet contains changes from the previous version in sections:** New Material Safety Data Sheet format. 15

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