Material Safety Data Sheet

Revision Number: 003.0 **Issue date:** 01/06/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: SPEEDBONDER H3000 400 ML PART B
Product type: Adhesive
IDH number: 702094
Item number: 8300_AB0300
Region: United States

Company address:
Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Contact information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Paste
Color: Opaque, Tan
Odor: Strong

HEALTH: *2
FLAMMABILITY: 3
PHYSICAL HAZARD: 1
Personal Protection: See MSDS Section 8

WARNING: FLAMMABLE LIQUID AND VAPOR.
CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF SWALLOWED.
MAY CAUSE ALLERGIC SKIN REACTION.

Relevant routes of exposure: Inhalation, Skin, Eye contact, Ingestion

Potential Health Effects

Inhalation: Vapors may cause headaches, nausea, dizziness and respiratory tract irritation.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Contact with eyes will cause irritation.
Ingestion: May be harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Methyl methacrylate	80-62-6	60 - 100
Acrylic Polymer	Unknown	10 - 30
Nepheline syenite	37244-96-5	5 - 10
Aldehyde-amine condensate	Proprietary	1 - 5
Toluene	108-88-3	0.1 - 1

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms develop and persist, get medical attention.

Skin contact:	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	14 °C (57.2 °F) Setaflash Closed Cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.
Hazardous combustion products:	Oxides of nitrogen. Oxides of carbon. Toxic fumes. Acrid smoke and fumes. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material.
Storage:	For safe storage, store at or below 32 °C (89.6 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methyl methacrylate	50 ppm TWA 100 ppm STEL (Sensitizer.)	100 ppm (410 mg/m3) TWA	None	50 ppm
Acrylic Polymer	None	None	None	None
Nepheline syenite	None	None	None	None
Aldehyde-amine condensate	None	None	None	None
Toluene	20 ppm TWA	200 ppm TWA 300 ppm Ceiling 500 ppm MAX. CONC 10 minutes	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Chemical resistant, impermeable gloves. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Opaque, Tan
Odor: Strong
Odor threshold: Not available
pH: Not available
Vapor pressure: Not available
Boiling point/range: 100 °C (212°F)
Melting point/ range: Not available
Specific gravity: 1.03
Vapor density: > 1
Flash point: 14 °C (57.2 °F) Setaflash Closed Cup
Flammable/Explosive limits - lower: Not available
Flammable/Explosive limits - upper: Not available
Autoignition temperature: Not available
Evaporation rate: Faster than ether., (Ether = 1)
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available
VOC content: 1.11 %; 11.7 g/l Estimated

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: May occur.

Hazardous decomposition products: Oxides of carbon. Oxides of nitrogen. Toxic fumes. Irritating organic vapours.

Incompatible materials: Oxidizing agents. Reducing agents. Acids. Bases. Alkalis. Heat, sunlight, or UV light.

Conditions to avoid: See "Handling and Storage" (Section 7) and "Incompatabilty" (Section 10). Do not mix in batches greater than 100 grams (0.22 pounds) unless you plan to use immediately.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methyl methacrylate	No	No	No
Acrylic Polymer	No	No	No
Nepheline syenite	No	No	No
Aldehyde-amine condensate	No	No	No
Toluene	No	No	No

Hazardous components	Health Effects/Target Organs
Methyl methacrylate	Allergen, Irritant, Kidney, Liver, Mutagen, Nervous System, Respiratory
Acrylic Polymer	No Data
Nepheline syenite	No Target Organs
Aldehyde-amine condensate	No Records
Toluene	Behavioral, Cardiac, Central nervous system, Developmental, Ear, Irritant

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The shipping classification in this section are for bulk packaging only. Shipping classification may be different for non-bulk packaging as exceptions may apply. Refer to shipping documents for package specific transportation classification.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
DOT Reportable quantity: Methyl methacrylate
Exceptions: (Not more than 5 L), ORM-D, Consumer Commodity

International Air Transportation (ICAO/IATA)

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
Exceptions: May Qualify as Consumer Commodity, ID8000, (Not more than 500 ml)

Water Transportation (IMO/IMDG)

Proper shipping name: ADHESIVES
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS:	None above reporting de minimus
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health, Fire
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl methacrylate (CAS# 80-62-6).
CERCLA Reportable quantity:	Methyl methacrylate (CAS# 80-62-6) 1,000 lbs. (454 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	B.2, D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format. 3, 8, 11, 15

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