Material Safety Data Sheet

Revision Number: 002.1 **Issue date:** 12/01/2009

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **Loctite(R) 3412 Structural ADH**
Product type: Tough acrylic

IDH number: 702050
Item number: 32515_209778
Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Liquid
Color: Amber
Odor: Pungent, Acrylic

HEALTH: *2
FLAMMABILITY: 3
PHYSICAL HAZARD: 1
Personal Protection: See MSDS Section 8

WARNING: FLAMMABLE LIQUID AND VAPOR.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: Moderate respiratory tract irritation. Shortness of breath. Coughing.
Skin contact: May cause allergic skin reaction. Itching. Moderate skin irritation. Redness.
Eye contact: Moderate eye irritation. Redness. Excess tearing.
Ingestion: Not expected under normal conditions of use.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Methyl methacrylate	80-62-6	60 - 100
Aldehyde-amine condensate	Proprietary	1 - 5
Butyl hydroxytoluene	128-37-0	0.1 - 1

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Keep individual calm. Get immediate medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	10.6 °C (51.08 °F) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	2.1 %
Flammable/Explosive limits - upper:	12.5 %
Extinguishing media:	Dry chemical.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Hydrogen cyanide. Methylene bisphenyl isocyanate. Hydrocarbons. Acrid smoke and fumes. Cyclopentanone. Tetrahydrofuran.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Immediately contact emergency personnel. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable and closed containers for disposal.

7. HANDLING AND STORAGE

Handling:	Keep away from heat, spark and flame. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Use only with adequate ventilation.
Storage:	For safe storage, store at or below 37.8 °C (100°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methyl methacrylate	50 ppm TWA 100 ppm STEL (Sensitizer.)	100 ppm (410 mg/m3) TWA	None	50 ppm
Aldehyde-amine condensate	None	None	None	None
Butyl hydroxytoluene	2 mg/m3 TWA Inhalable fraction and vapor.	None	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Amber
Odor: Pungent, Acrylic
Odor threshold: Not available
pH: Not available
Vapor pressure: 29 mm hg (20 °C (68°F))
Boiling point/range: 101 °C (213.8 °F) Estimated
Melting point/ range: Not available
Specific gravity: 0.97
Vapor density: > 1
Flash point: 10.6 °C (51.08 °F) Tagliabue closed cup
Flammable/Explosive limits - lower: 2.1 %
Flammable/Explosive limits - upper: 12.5 %
Autoignition temperature: Not available
Evaporation rate: Not available
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available
VOC content: 1.98 %; 1.92 g/l (Adhesive and Activator mixed)

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: May occur with excessive aging, excessive heat, polymerization catalyst, inhibitor depletion, direct sunlight and under oxygen-free atmospheres.

Hazardous decomposition products: None expected.

Incompatible materials: Oxidizing agents. Strong alkalis. Strong acids and strong bases. Amines. Reducing agents. Moisture.

Conditions to avoid: Store away from incompatible materials. Keep away from heat, spark and flame. UV light.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methyl methacrylate	No	No	No
Aldehyde-amine condensate	No	No	No
Butyl hydroxytoluene	No	No	No

Hazardous components	Health Effects/Target Organs
Methyl methacrylate	Allergen, Irritant, Kidney, Liver, Mutagen, Nervous System, Respiratory
Aldehyde-amine condensate	No Records
Butyl hydroxytoluene	Irritant, Mutagen

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: D001: Ignitable. D003: Reactive.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Adhesives (Up to 55 ml max per inner/primary package when shipped as originally packaged only)
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
DOT Reportable quantity: Methyl methacrylate
Exceptions: (Not more than 1 L), Consumer Commodity, ORM-D

International Air Transportation (ICAO/IATA)

Proper shipping name: Adhesives (Up to 55 ml max per inner/primary package when shipped as originally packaged only)
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
Exceptions: (Not more than 500 ml), May Qualify as Consumer Commodity, ID8000

Water Transportation (IMO/IMDG)

Proper shipping name: ADHESIVES (Up to 55 ml max per inner/primary package when shipped as originally packaged only)
Hazard class or division: 3
Identification number: UN 1133
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire, Reactive
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl methacrylate (CAS# 80-62-6).
CERCLA Reportable quantity: Methyl methacrylate (CAS# 80-62-6) 1,000 lbs. (454 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	B.2, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs

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