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## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product name:** 4 Minute Gel Epoxy Hardener  
**Product type:** Epoxy Hardener  
**Company address:**  
 Henkel Corporation  
 1001 Trout Brook Crossing  
 Rocky Hill, Connecticut 06067

**Item No. :** 238000 / IDH No. 653354  
**Region:** United States  
**Contact Information:**  
 Telephone: 860.571.5100  
 Emergency telephone: 860.571.5100  
 Internet: www.loctite.com

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Polymercaptan hardener Proprietary	60-100	None	None	None
Phenol, 2,4,6- tris[(dimethylamino)methyl] 90-72-2	5-10	None	None	None
Treated fumed silica 67762-90-7	1-5	10mg/m <sup>3</sup> Inhalable fraction, 3mg/m <sup>3</sup> Respirable fraction, TWA	5mg/m <sup>3</sup> Respirable dust, 15mg/m <sup>3</sup> Total dust	None

## 3. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**Physical state:** Liquid  
**Color:** Amber  
**Odor:** Mercaptan

#### HMIS:

**HEALTH:** 3\*  
**FLAMMABILITY:** 1  
**PHYSICAL HAZARD:** 0  
**Personal Protection:** See Section 8

**DANGER:** CAUSES EYE BURNS.  
 HARMFUL IF ABSORBED THROUGH SKIN.  
 CAUSES SKIN IRRITATION.  
 MAY CAUSE ALLERGIC SKIN REACTION.  
 CAUSES RESPIRATORY TRACT IRRITATION.  
 MAY BE HARMFUL IF SWALLOWED.

**Relevant routes of exposure:** Eye contact, Ingestion, Inhalation, Skin contact

### Potential Health Effects

**Inhalation:** May cause respiratory tract irritation. May cause irritation to nose and throat.  
**Skin contact:** Severe skin irritation. Harmful if absorbed through skin. Allergic skin reaction. Rash. Itching. Redness.  
**Eye contact:** Burns. Severe eye irritation. Redness. Tissue damage.  
**Ingestion:** May be harmful if swallowed. May cause burns of mouth and throat if swallowed.

**Existing conditions aggravated by exposure:** Skin disorders. Skin allergies. Respiratory disorders. Eye disorders.

See Section 11 for additional toxicological information.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention if symptoms occur.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get medical attention immediately.
<b>Notes to physician:</b>	None.

#### 5. FIRE-FIGHTING MEASURES

<b>Flash point:</b>	121°C (250°F) Tagliabue closed cup
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits-lower %:</b>	Not available
<b>Flammable/Explosive limits-upper %:</b>	Not available
<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In the event of fire, cool tanks with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.

#### 6. ACCIDENTAL RELEASE MEASURES

<b>Environmental precautions:</b>	Prevent product from entering drains or open waters.
<b>Clean-up methods:</b>	Remove all ignition sources. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water. Store in a closed container until ready for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Keep away from heat, spark and flame. Do not breathe mist or vapors. Keep container closed. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.
<b>Storage:</b>	Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
<b>Incompatible products:</b>	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
<b>Skin protection:</b>	Chemical resistant, impermeable gloves. Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Butyl rubber gloves. Neoprene gloves. Nitrile gloves.
<b>Eye/face protection:</b>	Chemical splash goggles or safety glasses with side shields.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Mercaptan
Vapor pressure:	Not available
pH:	Not applicable
Boiling point/range:	198°C (388°F)
Melting point/range:	Not available
Specific gravity:	1.1822
Vapor density:	Heavier than air
Evaporation rate:	Slower than butyl acetate
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available
VOC content:	0.3%; 3 grams/liter

## 10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous polymerization:	Will not occur.
Hazardous decomposition products:	None
Incompatibility:	Strong acids. Strong bases. Strong oxidizers. Chlorinated rubber. Reaction with epoxy resins and/or isocyanates in large amounts or under uncontrolled conditions releases considerable heat and may release acid fumes.
Conditions to avoid:	Excessive heat. Storage with incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

### Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Polymercaptan hardener Proprietary	No	No	No
Phenol, 2,4,6- tris[(dimethylamino)methyl] 90-72-2	No	No	No
Treated fumed silica 67762-90-7	No	No	No

### Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Polymercaptan hardener Proprietary	No data
Phenol, 2,4,6- tris[(dimethylamino)methyl] 90-72-2	Allergen, Irritant
Treated fumed silica 67762-90-7	Irritant

## 12. ECOLOGICAL INFORMATION

Ecological information:	Not available
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### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose according to EPA and local governmental regulations.

**EPA hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

**U.S. Department of Transportation Ground (49 CFR):**

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

**International Air Transportation (ICAO/IATA):**

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

**Water Transportation (IMO/MDG):**

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None
Marine pollutant:	None known

### 15. REGULATORY INFORMATION

**United States Regulatory Information**

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None.

<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimus.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health Hazard
<b>CERCLA/SARA 313:</b>	None above reporting de minimus.

**California Proposition 65:** This product contains a chemical known to the State of California to cause cancer.

**Canada Regulatory Information**

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Domestic Substances List.
<b>WHMIS hazard class:</b>	E, D.2.A, D.2.B

### 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 11, 15

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