Material Safety Data Sheet

Revision Date: 12/11/2007 **Issue date:** 12/11/2007

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) 545 Thread Sealant
Product type: Anaerobic Sealant
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Item No. : 32429 / IDH No. 303420
Region: United States
Contact Information:
Telephone: (860) 571-5100
Emergency telephone: (860) 571-5100
Internet: www.henkelna.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous components	%	ACGIH TLV	OSHA PEL	OTHER
Polyglycol dioctanoate 18268-70-7	30-60	None		None
Polyglycol dimethacrylate 25852-47-5	10-30	None	None	None
Hydroxyalkyl methacrylate 868-77-9	10-30	None	None	3 ppm (ceiling)
Silica, amorphous, fumed, crystalline-free 112945-52-5	1-5	10 mg/m^3 TWA inhalable 3 mg/m^3 TWA respirable	6 mg/m^3 TWA	None
Cumene hydroperoxide 80-15-9	1-5	None	None	1 ppm (6 mg/m^3) Skin (WEEL), 1ppm, skin TWA, (WEEL)
1-Acetyl-2-phenylhydrazine 114-83-0	0.1-1	None	None	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Liquid
Color: Purple
Odor: Mild

HEALTH: 2*
FLAMMABILITY: 1
PHYSICAL HAZARD: 1
Personal Protection: See Section 8

WARNING: CAUSES EYE AND SKIN IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause respiratory tract irritation.
Skin contact: Moderate skin irritation. May cause allergic skin reaction.
Eye contact: Contact with eyes will cause irritation.
Ingestion: May be harmful if swallowed.

Existing conditions aggravated by exposure:	Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation:	Remove to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point:	Greater than 93ºC (200ºF) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits-lower %:	Not available
Flammable/Explosive limits-upper %:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special fire fighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions:	Prevent product from entering drains or open waters.
Clean-up methods:	Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling.
Storage:	For safe storage, store at or below 38°C (100°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
Incompatible products:	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls:	No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limts.
Respiratory protection:	Use a NIOSH approved air purifying respirator with an organic vapor cartridge if the potential to exceed established exposure limits exists.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves. Glove recommendations are based upon permeation study results for similar products.

Eye/face protection: Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Purple
Odor: Mild
Vapor pressure: Less than 5 mm Hg at 27ºC (80ºF)
pH: Not applicable
Boiling point/range: Greater than 149ºC (300ºF)
Melting point/range: Not available
Specific gravity: 1.02
Vapor density: Not available
Evaporation rate: Not available
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available
VOC content: 1.9912%; 19.0069 grams/liter

10. STABILITY AND REACTIVITY

Stability: Stable.

Hazardous polymerization: Will not occur.

Hazardous decomposition products: Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Phenols. Irritating organic vapors.

Incompatability: Strong oxidizers. Reducing agents. Acids. Bases. Rust. Zinc. Aluminum. Iron. Copper. Alkalis. Aldehydes. Amines. Free radical initiators. Peroxides.

Conditions to avoid: Exposure to sunlight. Heat, flames and sparks. See "Handling and Storage" (Section 7) and "Incompatabilty" (Section 10).

11. TOXICOLOGICAL INFORMATION

Product toxicity data: Acute oral LD50 greater than 5000mg/kg (rat)(estimated). Acute dermal LD50 greater than 2000 mg/kg (rabbit) (estimated).

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Polyglycol dioctanoate 18268-70-7	No	No	No
Polyglycol dimethacrylate 25852-47-5	No	No	No
Hydroxyalkyl methacrylate 868-77-9	No	No	No
Silica, amorphous, fumed, crystalline-free 112945-52-5	No	No	No
Cumene hydroperoxide 80-15-9	No	No	No
1-Acetyl-2-phenylhydrazine 114-83-0	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Polyglycol dioctanoate 18268-70-7	Irritant
Polyglycol dimethacrylate 25852-47-5	Allergen, Irritant
Hydroxyalkyl methacrylate 868-77-9	Allergen, Irritant
Silica, amorphous, fumed, crystalline-free 112945-52-5	Nuisance dust
Cumene hydroperoxide 80-15-9	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
1-Acetyl-2-phenylhydrazine 114-83-0	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

WaterTransportation (IMO/IMDG):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None
Marine pollutant: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None above reporting de minimus.
CERCLA/SARA Section 311/312: Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9) .

California Proposition 65: This product contains a chemical known to the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class: D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 8

Prepared by: Regulatory Affairs

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