



Revision Number: 002.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) Encap(R) 3141 Epoxy Resin **IDH number:** 233530
Product type: Epoxy resin **Item number:** 39947
Region: United States
Company address: **Contact information:**
 Henkel Corporation Telephone: 860.571.5100
 One Henkel Way Emergency telephone: 860.571.5100
 Rocky Hill, Connecticut 06067 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

| | | | |
|------------------------|----------|-----------------------------|--------------------|
| Physical state: | Liquid | HEALTH: | *2 |
| Color: | Black | FLAMMABILITY: | 1 |
| Odor: | Aromatic | PHYSICAL HAZARD: | 0 |
| | | Personal Protection: | See MSDS Section 8 |

WARNING: MAY CAUSE ALLERGIC SKIN REACTION.
 MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause respiratory tract irritation.
Skin contact: May cause allergic skin reaction. May cause skin irritation.
Eye contact: May cause irritation.
Ingestion: Not expected under normal conditions of use.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders. Skin allergies.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous components | CAS NUMBER | % |
|--|------------|---------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | 25068-38-6 | 30 - 60 |
| Quartz (SiO ₂) | 14808-60-7 | 30 - 60 |
| Calcium carbonate | 471-34-1 | 10 - 30 |
| Neopentyl glycol diglycidyl ether | 17557-23-2 | 0.1 - 1 |
| Carbon black | 1333-86-4 | 0.1 - 1 |

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

| | |
|---------------------|---|
| Eye contact: | Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention. |

5. FIRE FIGHTING MEASURES

| | |
|--|---|
| Flash point: | 249 °C (480.2 °F) Closed cup |
| Autoignition temperature: | Not available |
| Flammable/Explosive limits - lower: | Not available |
| Flammable/Explosive limits - upper: | Not available |
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | Personnel in vicinity and downwind should be evacuated. In case of fire, keep containers cool with water spray. Burning produces obnoxious and toxic fumes. |
| Hazardous combustion products: | Oxides of carbon. Irritating organic fragments. Hydrocarbons. Phenolics. Oxides of sulfur. Aldehydes. |

6. ACCIDENTAL RELEASE MEASURES

| | |
|---|--|
| Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel. | |
| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. Flush area with water to remove trace residue. |

7. HANDLING AND STORAGE

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|------------------|---|
| Handling: | Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed. |
| Storage: | Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. |

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous components | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|---|--|-----------|-------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | None | None | None |
| Quartz (SiO ₂) | 0.025 mg/m ³ TWA Respirable fraction. | 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.3 mg/m ³ TWA Total dust. | None | None |
| Calcium carbonate | 10 mg/m ³ TWA Total dust. | 5 mg/m ³ TWA Respirable fraction. 15 mg/m ³ TWA Total dust. | None | None |
| Neopentyl glycol diglycidyl ether | None | None | None | None |
| Carbon black | 3.5 mg/m ³ TWA | 3.5 mg/m ³ TWA | None | None |

Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---|------------------------------|
| Physical state: | Liquid |
| Color: | Black |
| Odor: | Aromatic |
| Odor threshold: | Not available |
| pH: | Not available |
| Vapor pressure: | Not available |
| Boiling point/range: | > 149 °C (> 300.2 °F) |
| Melting point/ range: | Not available |
| Specific gravity: | 1.6 |
| Vapor density: | Not available |
| Flash point: | 249 °C (480.2 °F) Closed cup |
| Flammable/Explosive limits - lower: | Not available |
| Flammable/Explosive limits - upper: | Not available |
| Autoignition temperature: | Not available |
| Evaporation rate: | Not available |
| Solubility in water: | Insoluble |
| Partition coefficient (n-octanol/water): | Not available |
| VOC content: | < 1 %; < 10 g/l |

10. STABILITY AND REACTIVITY

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|--|--|
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Hydrocarbons. Oxides of carbon. Oxides of sulfur. Phenolics. Aldehydes. |
| Incompatible materials: | Strong oxidizing agents. Strong Lewis acids. Strong mineral acids. Strong bases. Amines. Mercaptans. |
| Conditions to avoid: | Store away from incompatible materials. Excessive heat. |

11. TOXICOLOGICAL INFORMATION

| Hazardous components | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|-------------------|-----------------|---|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | No | No | No |
| Quartz (SiO ₂) | Known carcinogen. | Group 1 | No |
| Calcium carbonate | No | No | No |
| Neopentyl glycol diglycidyl ether | No | No | No |
| Carbon black | No | Group 2B | No |

| Hazardous components | Health Effects/Target Organs |
|--|---|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | Allergen, Irritant |
| Quartz (SiO ₂) | Immune system, Lung, Some evidence of carcinogenicity |
| Calcium carbonate | Nuisance dust |
| Neopentyl glycol diglycidyl ether | Allergen, Blood, Bone Marrow, Immune system, Irritant, Reproductive |
| Carbon black | Respiratory, Some evidence of carcinogenicity |

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorohydrine resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorohydrine resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Bisphenol-A Epichlorohydrine resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

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|--|---|
| TSCA 12(b) Export Notification: | None above reporting de minimus |
| CERCLA/SARA Section 302 EHS: | None above reporting de minimus |
| CERCLA/SARA Section 311/312: | Immediate Health, Delayed Health |
| CERCLA/SARA 313: | None above reporting de minimus |
| California Proposition 65: | This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. |

Canada Regulatory Information

| | |
|-----------------------------|---|
| CEPA DSL/NDL Status: | All components are listed on or are exempt from listing on the Canadian Domestic Substances List. |
| WHMIS hazard class: | D.2.A, D.2.B |

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format., This Material Safety Data Sheet contains changes from the previous version in Section(s): 2, 3, 5, 10, 14

Prepared by: Rena Petrides, Regulatory Affairs Specialist

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