LOCTITE®

Material Safety Data Sheet

Henkel Technologies

Revision Date: 05/11/2007 **Issue date:** 05/11/2007

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Clover Silicon Carbide Pat Gel Water Mix
Product type: Sharpening compound
Company address:
Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Item No. : 39468 / IDH No. 233006
Region: United States
Contact Information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous components	%	ACGIH TLV	OSHA PEL	OTHER
Silicon carbide 409-21-2	30-60	0.1 fiber/cm3 TWA length >5 µm, aspect ratio >=3:1, as determined by the membrane filter method at 400-450X magnification [4-mm objective], using phase-contrast illumination 10 mg/m^3 TWA particulate matter containing no asbestos and <1% crystalline silica 3 mg/m^3 TWA particulate matter containing no asbestos and <1% crystalline silica	15 mg/m³ TWA total dust 5 mg/m³ TWA respirable fraction	None
Triethanolamine 102-71-6	1-5	5 mg/m^3 TWA	None	None
Crystalline silica 14464-46-1	0.1-1	0.025 mg/m^3 TWA	(1/2)(30 mg/m³)/(%SiO2 + 2) mppcf TWA (Total Dust) (1/2)(250)/(%SiO2 + 5) mppcf TWA (respirable) (1/2)(10 mg/m³)/(%SiO2 + 2) mppcf TWA (respirable)	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Liquid/paste
Color: Grey
Odor: Mild

HEALTH: 1
FLAMMABILITY: 1
PHYSICAL HAZARD: 0
Personal Protection: See Section 8

CAUTION: MAY CAUSE EYE AND SKIN IRRITATION.

Relevant routes of exposure: Skin, Eyes

Potential Health Effects

Inhalation: Inhalation of mist or spray may cause irritation of the respiratory tract and nasal passages.
Skin contact: May cause skin irritation with discomfort or rash.
Eye contact: Contact with eyes will cause irritation.
Ingestion: Not expected under normal conditions of use.

Existing conditions aggravated by exposure:	Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation:	Remove to fresh air. If discomfort persists seek medical attention.
Skin contact:	Wash with soap and water. Get medical attention if symptoms occur.
Eye contact:	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Ingestion:	If conscious, drink plenty of water. Never give anything by mouth to an unconscious person. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Get medical attention if symptoms develop and persist.

5. FIRE-FIGHTING MEASURES

Flash point:	Greater than 93ºC (200ºF) Cleveland open cup
Autoignition temperature:	Not available
Flammable/Explosive limits-lower %:	Not available
Flammable/Explosive limits-upper %:	Not available
Extinguishing media:	Not applicable. Product is an aqueous dispersion..
Special fire fighting procedures:	None
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions:	Contain spill. Prevent product from entering drains or open waters. Do not allow material to contaminate ground water system.
Clean-up methods:	Soak up with inert absorbent. Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
Incompatible products:	None reasonably foreseeable.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls:	Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Observe OSHA regulations for respiratory use (29 CFR 1910.134).
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact.
Eye/face protection:	Safety glasses with side-shields. Goggles.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid/paste
Color:	Grey
Odor:	Mild
Vapor pressure:	Not available
pH:	Not applicable
Boiling point/range:	141-482°C (285-900°F)
Melting point/range:	Not available
Specific gravity:	1.3089
Vapor density:	Heavier than air
Evaporation rate:	Less than butyl acetate.
Solubility in water:	Not available
Partition coefficient (n-octanol/water):	Not available
VOC content:	Essentially Zero

10. STABILITY AND REACTIVITY

Stability: Stable.

Hazardous polymerization: Will not occur.

Hazardous decomposition products: Hydrocarbons.

Incompatability: Strong oxidizing agents.

Conditions to avoid: Elevated temperatures.

11. TOXICOLOGICAL INFORMATION

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Silicon carbide 409-21-2	No	No	No
Triethanolamine 102-71-6	No	No	No
Crystalline silica 14464-46-1	Known Carcinogen	Group 1	Yes

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Silicon carbide 409-21-2	Nuisance dust
Triethanolamine 102-71-6	Allergen, Irritant
Crystalline silica 14464-46-1	Lung, Human carcinogen, Immune system, Kidney

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of in accordance with Federal, State and local regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA):

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

WaterTransportation (IMO/IMDG):

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None
Marine pollutant:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None.
CERCLA/SARA Section 311/312: Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313: None above reporting de minimus.

California Proposition 65: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 2, 15

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