



Revision Date: 03/05/2008

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) 3021 Light Cure Medical Device Adhesive
Product type: Ultraviolet adhesive
Company address: Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Item No. : 18008 / IDH No. 195889
Region: United States
Contact Information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
High boiling methacrylate 68586-19-6	30-60	None	None	None
Polyurethane methacrylate resin PROPRIETARY	10-30	None	None	None
Polyurethane methacrylate resin PROPRIETARY	10-30	None	None	None
High boiling methacrylate 7534-94-3	5-10	None	None	None
Hydroxyalkyl methacrylate 868-77-9	1-5	None	None	3 ppm (ceiling)
Acrylic acid 79-10-7	1-5	2 ppm TWA (skin)	10 ppm TWA; 30 mg/m ³	1 ppm TWA (skin); 3 ppm STEL (skin)
Photoinitiator 947-19-3	1-5	None	None	None
gamma-Glycidoxypropyl trimethoxysilane 2530-83-8	1-5	None	None	None
Ethylene glycol 107-21-1	0.1-1	100 mg/m ³ Ceiling	None	None

3. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

Physical state: Liquid
Color: Clear to Straw
Odor: Sharp, Irritating

HMIS:

HEALTH: 2*
FLAMMABILITY: 1
PHYSICAL HAZARD: 1
Personal Protection: See Section 8

WARNING: COMBUSTIBLE LIQUID
CAUSES EYE AND SKIN IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF SWALLOWED OR INHALED.

Relevant routes of exposure: Skin, Inhalation, Eyes

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Potential Health Effects

Inhalation:	May cause irritation to nose and throat.
Skin contact:	Irritating to skin. May cause allergic skin reaction.
Eye contact:	Vapors may irritate eyes. Contact with eyes will cause irritation.
Ingestion:	May be harmful if swallowed. May cause gastrointestinal tract irritation if swallowed.

Existing conditions aggravated by exposure: Skin disorders. Eye disorders. Acrylic acid: Respiratory disorders. Lung disease.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation:	Remove to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point:	89°C (193°F) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits-lower %:	2.0 % (Acrylic Acid)
Flammable/Explosive limits-upper %:	8.0 % (Acrylic Acid)
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special fire fighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions:	Prevent product from entering drains or open waters.
Clean-up methods:	Ensure adequate ventilation. Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling.
Storage:	For safe storage, store at or below 38°C (100°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
Incompatible products:	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls:	Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.
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Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

Eye/face protection: Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Clear to Straw
Odor: Sharp, Irritating
Vapor pressure: Less than 5 mm Hg at 27°C (80°F)
pH: Not applicable
Boiling point/range: Greater than 149°C (300°F)
Melting point/range: Not available
Specific gravity: 1.09
Vapor density: Not available
Evaporation rate: Not available
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available
VOC content: ASTM D5403 Process volatiles 1.04 %, 11.336 grams/liter; Potential volatiles 0.78 %, 8.502 grams/liter; Total volatiles 1.82 %, 19.838 grams/liter.

10. STABILITY AND REACTIVITY

Stability: Stable.

Hazardous polymerization: Will not occur.

Hazardous decomposition products: Oxides of carbon. Irritating organic vapors.

Incompatibility: Strong oxidizers. Reducing agents. Acids. Bases. Alkalis. Aldehydes. Amines. Free radical initiators.

Conditions to avoid: Exposure to sunlight. Heat, flames and sparks. See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Product toxicity data: Acute LD50 (oral): 5000 (rat). (estimated). Acute dermal LD50 greater than 2000 mg/kg (rabbit) (estimated).

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
High boiling methacrylate 68586-19-6	No	No	No
Polyurethane methacrylate resin PROPRIETARY	No	No	No
Polyurethane methacrylate resin PROPRIETARY	No	No	No
High boiling methacrylate 7534-94-3	No	No	No
Hydroxyalkyl methacrylate 868-77-9	No	No	No
Acrylic acid 79-10-7	No	No	No
Photoinitiator 947-19-3	No	No	No
gamma-Glycidoxypropyl trimethoxysilane 2530-83-8	No	No	No
Ethylene glycol 107-21-1	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
High boiling methacrylate 68586-19-6	Allergen, Irritant
Polyurethane methacrylate resin PROPRIETARY	Allergen, Irritant
Polyurethane methacrylate resin PROPRIETARY	Allergen, Irritant
High boiling methacrylate 7534-94-3	Allergen, Irritant
Hydroxyalkyl methacrylate 868-77-9	Allergen, Irritant
Acrylic acid 79-10-7	Allergen, Corrosive, Irritant, Kidney, Liver
Photoinitiator 947-19-3	No data
gamma-Glycidoxypopyl trimethoxysilane 2530-83-8	Allergen, Irritant
Ethylene glycol 107-21-1	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

WaterTransportation (IMO/IMDG):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None
Marine pollutant: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None.
CERCLA/SARA Section 302 EHS:	None above reporting de minimus.
CERCLA/SARA Section 311/312:	Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7).
California Proposition 65:	This product contains a chemical known to the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class:	D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 2, 11, 15

Prepared by: Kyra Kozak Woods, Manager, Regulatory Affairs
For Safety and Regulatory Information contact:
Product Safety and Regulatory Affairs,
Rocky Hill, CT.
860-571-5204

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