



Revision Number: 003.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: 272 Threadlocker High Strength
Product type: Anaerobic Adhesive

IDH number: 195542
Item number: 27270
Region: United States

Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

Contact information:
 Telephone: 860.571.5100
 Emergency telephone: 860.571.5100
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Liquid	HEALTH:	*2
Color:	Red	FLAMMABILITY:	1
Odor:	Mild	PHYSICAL HAZARD:	1
WARNING:		Personal Protection:	See MSDS Section 8
CAUSES EYE IRRITATION. MAY CAUSE ALLERGIC SKIN REACTION. MAY CAUSE SKIN AND RESPIRATORY TRACT IRRITATION. MAY BE HARMFUL IF SWALLOWED.			

Relevant routes of exposure: Skin, Lungs, Eyes

Potential Health Effects

Inhalation:	May cause respiratory tract irritation.
Skin contact:	May cause allergic skin reaction. May cause skin irritation with discomfort or rash.
Eye contact:	Contact with eyes will cause irritation.
Ingestion:	May be harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	24448-20-2	60 - 100
Maleimide resin	3006-93-7	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms develop and persist, get medical attention.

Skin contact:	Wash with soap and water. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Remove contaminated clothing and footwear.
Eye contact:	Get medical attention. Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time.
Ingestion:	Get medical attention. Keep individual calm. Do not induce vomiting.

5. FIRE FIGHTING MEASURES

Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	If product is involved in fire extinguish with dry powder, foam or carbon dioxide.
Special firefighting procedures:	Wear self contained breathing apparatus.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of nitrogen. Oxides of carbon. Thermal decomposition can lead to release of irritating gases and vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.	
Environmental precautions:	Ventilate area. Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Avoid contact with eyes, skin and clothing.
Storage:	For safe storage, store at or below 38 °C (100.4 °F)

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	None	None	None	None
Maleimide resin	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
1-Acetyl-2-phenylhydrazine	None	None	None	None

Engineering controls:	No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Butyl rubber gloves. Use impermeable gloves and protective clothing as necessary to prevent skin contact. Natural rubber gloves. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Red
Odor:	Mild
Odor threshold:	Not available
pH:	Not applicable
Vapor pressure:	< 5 mm hg (80 °F (26.7 °C))
Boiling point/range:	> 300 °F (> 148.9 °C)
Melting point/ range:	Not available
Specific gravity:	1.11
Vapor density:	Not available
Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	8.1 %; 89.9 g/l EPA Method 24

10. STABILITY AND REACTIVITY

Stability:	Stable under recommended storage conditions.
Hazardous reactions:	Hazardous polymerization may occur in the presence of excess peroxides and metals contamination.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.
Incompatible materials:	Reducing agents. Strong alkalis. Strong acids and oxidizing agents. Other polymerization initiators.
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10). High temperatures.

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity:	LD50 (rat) > 10,000 mg/kg
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Acute dermal product toxicity:

LD50 (rabbit) > 1,500 mg/kg

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	No	No	No
Maleimide resin	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Cumene hydroperoxide	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No

Hazardous components	Health Effects/Target Organs
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	Irritant, Allergen
Maleimide resin	No Target Organs
Hydroxyalkyl methacrylate	Irritant, Allergen
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Silica, amorphous, fumed, crystal-free	Nuisance dust
1-Acetyl-2-phenylhydrazine	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information:

Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:

Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12(b) Export Notification:	None above reporting de minimus
CERCLA/SARA Section 302 EHS:	None above reporting de minimus
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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