



Revision Number: 005.1

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** Loctite(R) 620 Retaining Compound  
**Product type:** Slip Fit Anaerobic Adhesive  
**Company address:** Henkel Corporation  
 1001 Trout Brook Crossing  
 Rocky Hill, Connecticut 06067

**IDH number:** 135515  
**Item number:** 62070  
**Region:** United States  
**Contact information:**  
 Telephone: 860.571.5100  
 Emergency telephone: 860.571.5100  
 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

<b>Physical state:</b>	Liquid	<b>HEALTH:</b>	*2
<b>Color:</b>	Green	<b>FLAMMABILITY:</b>	1
<b>Odor:</b>	Mild	<b>PHYSICAL HAZARD:</b>	1
		<b>Personal Protection:</b>	See MSDS Section 8

**WARNING:** CAUSES EYE IRRITATION.  
 MAY CAUSE ALLERGIC SKIN REACTION.  
 MAY BE HARMFUL IF SWALLOWED.  
 MAY CAUSE RESPIRATORY TRACT IRRITATION.  
 MAY CAUSE SKIN IRRITATION.

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** May cause allergic skin reaction. May cause skin irritation.  
**Eye contact:** Contact with eyes will cause irritation.  
**Ingestion:** May be harmful if swallowed.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	24448-20-2	60 - 100
Maleimide resin	3006-93-7	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Acetic acid, 2-phenylhydrazide	114-83-0	0.1 - 1

## 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If symptoms develop and persist, get medical attention.

<b>Skin contact:</b>	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Keep individual calm. Get medical attention.

## 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Toxic fumes. Irritating organic vapours.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Use only with adequate ventilation.
<b>Storage:</b>	For safe storage, store at or below 38 °C (100.4 °F)

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	None	None	None	None
Maleimide resin	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. 6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Acetic acid, 2-phenylhydrazide	None	None	None	None

**Engineering controls:**

No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.

**Respiratory protection:**

Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.

**Eye/face protection:**

Safety goggles or safety glasses with side shields.

**Skin protection:**

Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Green
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	Not available
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	< 5 mm hg (27 °C (80.6 °F))
<b>Boiling point/range:</b>	> 149 °C (> 300.2 °F)
<b>Melting point/ range:</b>	Not available
<b>Specific gravity:</b>	1.1
<b>Vapor density:</b>	Not available
<b>Flash point:</b>	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Autoignition temperature:</b>	Not available
<b>Evaporation rate:</b>	Not available
<b>Solubility in water:</b>	Slight
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	8.3 %; 91 g/l EPA Method 24

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Toxic fumes. Irritating organic vapours.
<b>Incompatible materials:</b>	Strong oxidizing agents.
<b>Conditions to avoid:</b>	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

## 11. TOXICOLOGICAL INFORMATION

<b>Acute oral product toxicity:</b>	LD50 (rat) > 10,000 mg/kg
<b>Acute dermal product toxicity:</b>	LD50 (rabbit) > 2,000 mg/kg (Estimated)

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	No	No	No
Maleimide resin	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Cumene hydroperoxide	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Acetic acid, 2-phenylhydrazide	No	No	No

Hazardous components	Health Effects/Target Organs
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	Irritant, Allergen
Maleimide resin	No Target Organs
Hydroxyalkyl methacrylate	Irritant, Allergen
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Silica, amorphous, fumed, crystal-free	Nuisance dust
Acetic acid, 2-phenylhydrazide	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12(b) Export Notification:** None above reporting de minimus

**CERCLA/SARA Section 302 EHS:**  
**CERCLA/SARA Section 311/312:**  
**CERCLA/SARA 313:**

None above reporting de minimus  
Immediate Health, Delayed Health  
This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9).  
Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)

**CERCLA Reportable quantity:**

**California Proposition 65:**

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:**

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

**WHMIS hazard class:**

D.2.B

### **16. OTHER INFORMATION**

This material safety data sheet contains changes from the previous version in sections: 8, 15

**Prepared by:** Kyra Kozak Woods, Manager, Regulatory Affairs

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